New Jersey Institute of Technology

Digital Commons @ NJIT

Theses

Electronic Theses and Dissertations

9-30-1984

The Biodegradation of phenol and O-chlorophenol using activated sludge bacteria

Jeffery Colish New Jersey Institute of Technology

Follow this and additional works at: https://digitalcommons.njit.edu/theses



Part of the Chemical Engineering Commons

Recommended Citation

Colish, Jeffery, "The Biodegradation of phenol and O-chlorophenol using activated sludge bacteria" (1984). Theses. 2108.

https://digitalcommons.njit.edu/theses/2108

This Thesis is brought to you for free and open access by the Electronic Theses and Dissertations at Digital Commons @ NJIT. It has been accepted for inclusion in Theses by an authorized administrator of Digital Commons @ NJIT. For more information, please contact digitalcommons@njit.edu.

Copyright Warning & Restrictions

The copyright law of the United States (Title 17, United States Code) governs the making of photocopies or other reproductions of copyrighted material.

Under certain conditions specified in the law, libraries and archives are authorized to furnish a photocopy or other reproduction. One of these specified conditions is that the photocopy or reproduction is not to be "used for any purpose other than private study, scholarship, or research." If a, user makes a request for, or later uses, a photocopy or reproduction for purposes in excess of "fair use" that user may be liable for copyright infringement,

This institution reserves the right to refuse to accept a copying order if, in its judgment, fulfillment of the order would involve violation of copyright law.

Please Note: The author retains the copyright while the New Jersey Institute of Technology reserves the right to distribute this thesis or dissertation

Printing note: If you do not wish to print this page, then select "Pages from: first page # to: last page #" on the print dialog screen



The Van Houten library has removed some of the personal information and all signatures from the approval page and biographical sketches of theses and dissertations in order to protect the identity of NJIT graduates and faculty.

Title of Thesis: The Biodesradation of Phenol and O-chlorophenol using Activated Sludge Bacteria

Jeffrey C. Colish, Master of Science, 1984

Thesis directed by: Dr. Gordon A. Lewandowski
Associate Professor of Chemical
Endineering

The biological degradation of phenol up to 500 ppm and o-chlorophenol up to 40 ppm was studied in an aerated 4.0 liter batch reactor using activated sludge bacteria from the Livingston, N.J. wastewater treatment plant. From the concentration versus time data, kinetic rate constants were determined for phenol (@ 100 ppm) and o-chlorophenol (@ 20 ppm and 40 ppm). Air strippins was determined to be an insignificant removal mechanism for the compounds studied.

It was noted that the acclimation times decreased with reseated exposure to a particular concentration of phenol or o-chlorophenol, and that the activated sludge bacteria first had to be acclimated to phenol before they could significantly degrade o-chlorophenol.

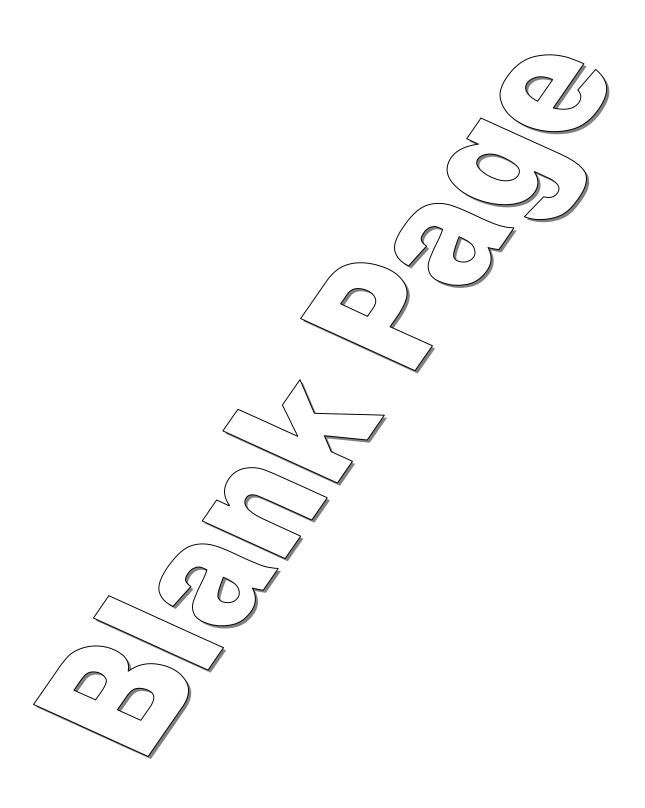
The effect of addition of amino acids on the rate of o-chlorophenol degradation was also studied. These were found to decrease the rate of biodegradation of 40 ppm o-chlorophenol.

The Biodesradation of Phenol and O-chlorophenol using Activated Sludge Bacteria

pч

Jeffery C. Colish

Thesis submitted to the Faculty of the Graduate school of the New Jersey Institute of Technology in partial fulfillment of the requirements for the degree of Master of Science in Chemical Engineering 1984



APPROVAL SHIET

Title of Thesis: The Biodegradation of Phenol and O-chlorophenol using Activated Sludge Bacteria

Name of Candidate: Jeffrey C. Colish

Master of Science, 1984

Thesis and Abstract Approved:

Dr. G.A. Lewandowski
Associate Professor
Chemical Engineering
Department

Date

Date

Name: Jeffrey Christopher Colish

Permanent address:

Desree and date to be conferred: Master of Science, 1984

Date of birth:

Place of birth:

Secondary education: Linden Hish School, June 1976

Collegiate institutions attended Dates Degree Date of Degree

New Jersey Institute of Tech. 5/82-5/84 M.S. May 1984 New Jersey Institute of Tech. 9/78-5/82 B.S. May 1982

Major: Chemical Ensineerins

ACKNOWLEDGEMENTS

The author wishes to express his deep appreciation for the assistance and guidance given by Dr. Gordon A. Lewandowski during the course of this thesis.

The author is also indebted to Dr. David Kristol and Dr. M. F. Abd-El-Bary for their help with several phases of this thesis.

The author would also like to thank Alan Pytlowany of the Exxon Corporation for his help—in locating several important references used in preparing this thesis.

The author expresses his sincere appreciation to his family and close friends for their help and encourasement which made this thesis possible.

TABLE OF CONTENTS

Charte	r ·	Pase
Ι.	INTRODUCTION	1
II.	BACKGROUND	Ą
	A. Phenol Degradation Studies	4
	1. Critique of Phenol Studies	13
	B. Chlorinated Phenol Degradation Studies.	16
	1. Critique of Chlorinated Phenol	
	Studies	24
	C. Chlorinated Benzoate Studies	26
	1. Critique of Chlorinated Benzoate	
	Studies	30
	D. Polycyclic Aromatic Degradation Studies	31
	E. General Degradation Studies	35
III.	OBJECTIVE	39
IV.	APPARATUS	40
V.	ANALYTICAL EQUIPMENT	41.
VI.	PROCEDURE	42
	A. Air Stripping Experiments	42
	B. Sample Preservation Experiments	42
	C. U.V. Desradation Experiments	43
	D. Experiments to Determine the Effect of	
	eH on GC Results	44

	E. +	Pheno	and U-chlorophenol	nearsostion	
		Runs.			45
		1.	Substrate Analysis.		47
		2.	Chemical Oxysen Dem	and (COD)	
			Determination		49
		3.	Mixed Liquor Suspen	ded Solids	
			Determination		51
		4.	Hydrosen Ion Concen	tration (pH)	
			Determination		52
		5,	Ammonia Determinati	QN	52
VII.	RESUL	TS			53
vili.	CONCL	USIONS			65
REFERE	NCES				66
A DECEMBER	T V 1	COMPU	ED DENGEAMS		122

LIST OF TABLES

Table		Page
1.	Comparison of Phenol Degradation Studies	72
2.	Comparison of Chlorinated Phenol Studies	73
3.	Comparison of Chlorinated Benzoate Studies	74
4.	Comparison of Polycyclic Destadation Studies	75
5.	Physical Properties of Phenolic Compounds	76
6.	Results of First Air Stripping Experiment	77
7.	Results of Second Air Stripping Experiment	78
8.	Results of Third Air Stripping Experiment	79
9.	Results of Air Strippins Simulation Program	80
10.	Unifac Estimated Activity Coefficients	81
11.	Results of First Preservation Experiment	82
12.	Results of Second Preservation Experiment	83
13,	Results of Third Preservation Experiment	85
14.	Results of U.V. Degradation Experiment	86
15.	Ionization Calculations using Ka	87
16.	Results of Phenol Ionization Test	88
17.	Results of O-chlorophenol Ionization Test	89
18.	Results of O-chlorophenol Ionization Test	90
19.	Results of First 100 ppm Fhenol Run	91
20.	Results of Second 100 ppm Phenol Run	۶2
71	Popults of First 20 sem D-chlorophenol Fun	Φ . 4

LIST OF TABLES

Table			Pase
22.	Results of	Second 20 ppm 0-chlorophenol Run	94
23.	Results of	Third 20 psm O-chlorophenol Run	95
24.	Results of	First 40 ppm O-chlorophenol Run	96
25.	Results of	Second 40 ppm 0-chlorophenol Run	97
26.	Results of	Third 40 ppm O-chlorophenol Run	98
27+	Results of	First Amino Acids Run	99
28.	Results of	Second Amino Acids Run	100
29.	Comparison	of Phenol and COD Removal Rates	101
30.	Comparison	of O-chlorophenol and COD Removal	
	Rates	• • • • • • • • • • • • • • • • • • • •	102
31.	Results of	Phenol Data Regression	103
32.	Results of	20 ppm O-chlorophenol Regression	104
33.	Results of	40 ppm O-chlorophenol Regression	105
34.	Results of	Amino Acids Data Regression	106

LIST OF FIGURES

Fisure				Pase
1.	Dissram	of	Reactor System	107
2.	Results	of	First Air Strippins Experiment	108
3,	Results	οf	Second Air Strippins Experiment	109
4.	Results	of	Third Air Strippins Experiment	110
5.	Results	of	First Preservation Experiment	111
ర.	Results	of	Second Preservation Experiment	112
7.	Results	of	Third Preservation Experiment	113
8.	Results	of	U.V. Degradation Experiment	1.1.4
9.	Results	of	First 100 ppm Phenol Run	115
10.	Results	of	Second 100 ppm Phenol Run	116
11.	Results	of	First 20 ppm O-chlorophenol Run	117
12.	Results	of	Second 20 psm O-chlorophenol Run	118
13.	Results	of	Third 20 psm O-chlorophenol Run	119
14.	Results	of	First 40 ppm O-chlorophenol Run	120
15.	Results	of	Second 40 psm 0-chlorophenol Run	121
16.	Results	οf	Third 40 ppm O-chlorophenol Run	122
17.	Results	οf	First Amino Acids Run	123
18.	Results	οf	Second Amino Acids Run	124
19.	Comparis	on	of Phenol and COD Removal Rates	125
20.	Comparis	on	of O-chlorophenol and COD Removal	
•	Rates			126

I. INTRODUCTION

With increasing numbers of toxic chemical waste dumps being discovered daily and pollution control requirements being made more stringent, an inexpensive and environmentally safe method of disposing of our chemical wastes is needed. A method is also needed to detoxify contaminated groundsites and landfills without resorting to an excavation of the site. Currently acceptable methods of disposal include: sanitary landfills, coasulation, carbon adsorption, photolysis, thermal oxidation, wet oxidation, chemical oxidation, and biological oxidation.

Sanitary landfills, coagulation, or carbon adsorption do not destroy the hazardous waste. They are basically only storage or separation methods.

Photolysis appears to be a promising method that utilizes high energy (UV) light to breakdown halosenated organic compounds. Exner, et al., [1] achieved greater than 99% destruction of tetrachlorodibenzo-p-dioxins (TCDDS) using a photolysis process. This process can be augmented by adding a strong oxidant (ozone or hydrogen peroxide) to breakdown a wide variety of organic compounds [2].

Thermal exidation (incineration) is probably the most generally accepted method for complete destruction of toxic organic wastes. However, the carbon-halogen bond is not very susceptible to exidative fracture, and for this reason

incinerator temperatures must be very hish (on the order of 1200 C). To achieve these hish reactor temperatures requires a lot of energy, and therefore, the treatment cost can be high. [3]

Wet exidation involves bubblind air or pure exysten through an aqueous waste stream (maximum 10% ordanics) at 400-600 C and approximately 1000 psis. The wastes are broken down and heat is senerated to run the reactor. This process is cheaper to operate than thermal exidation because lower reactor temperatures are necessary. However, due to the incomplete exidation of some wastes, a 99,99% destruction efficiency is difficult to achieve. Miller and Fox [4] presented a bromide and nitrate ion catalyst process which achieves faster destruction rates at much lower temperatures and pressures (165-250 C and 200-1000 psis) than conventional wet exidation systems.

Chemical exidation (utilizing hydrogen perexide, ezone, chlorine, chlorine diexide, or potassium permanganate) can also be used to break down toxic wastes. However, the end products may not be carbon diexide and water, but rather exidized organic intermediates which may still exert a high COD after treatment. Nevertheless, these intermediates are often less toxic and less resistant to biological treatment than the original toxic waste. With respect to phenol, chlorine is not considered a satisfactory exident because it reacts to form chlorinated phenols which are more toxic and have more objectionable eders and tastes than the original

phenolic compounds. [5]

Finally, biological oxidation can be used to convert the toxic waste to water, carbon dioxide, and (when chlorine is present) HCl. The reactions take place at room temperature due to the presence of effective catalysts (enzymes). This method obviously requires the presence of an organism (or organisms) capable of producing the required engames. "It is believed by most microbiologists that all naturally occuring materials and all but a very few synthetic materials are subject to microbial attack." [6] Although a number of investigators have performed batch and continuous-flow tests of degradability, much needs to be learned about the biological mechanisms involved, including reliable kinetic rate constants, conditions that favor degradation, the effect of cosubstrates, the microbial species involved in the degradation, and the products of degradation. Until this information is available, wastewater treatment plants cannot be designed or operated at optimum conditions.

II. BACKGROUND

Many studies have been made of the biodesradation of phenol, chlorinated phenolic compounds and other toxic wastes in shaker-flask, batch and continuous-flow reactors using both pure and mixed microbial populations. The following represents a survey of the literature, which has been broken down according to the compounds studies.

A. Phenol Degradation Studies

Barth and Bunch [7] studied the biodegradation of 104 aromatic compounds at 25 C in a batch reactor (Warburg respirometer) using bacteria acclimated to 300 spm phenol. A phosphate buffer was used to control the pH of the culture between 6.5-8.5. Amons the 104 compounds tested were phenols, benzyl alcohols, heterocyclics, benzoic and other acids, benzaldehydes and benzamides, and substituted benzenes. The phenolic compounds studied included: phenoly catechol, resorcinol, quinol, p-, m-, 2,6-di-, 2,4-di- and 2,4,6-trichlorophenol, Most of the compounds were tested at a concentration of 100 ppm. With the phenolic compounds they observed a decrease in acclimation time with repeated exposure to the compound. They further concluded that *there appeared to be a relationship between molecular structure and resistance to bacterial desradation...the relationship...was apparently affected by the position of a group on the ring,

the type of group, multiples of the same or different substituents, and the size and complexity of the substituent. The results of tests on chlorinated phenols showed that "dichlorophenols were more resistant to exidation than monochlorophenols."

Walton, et al., [8] reported on work done by the O.H. Material Company involving the use of surface application and underground injection of mutant strains of bacteria to combat a variety of spilled hazardous materials. Using a portable biological treatment system, they were able to degrade 30-40 ppm phenol to 0.1 ppm in approximately 26 days and 200 ppm o-chlorophenol to 40 ppm in appoximately 36 days. They also reported an increased resistance to biodegradation with the addition of chlorine to the toxic molecule (i.e. phenol degrades much more rapidly and completely then o-chlorophenol).

Paris and Wolfe [9] tried to determine if correlations between microbial reactivity and properties of the compound could be established. The following phenolic compounds were studied: phenol, p-cresol, p-chlorophenol, p-bromophenol, p-cyanophenol, p-nitrophenol, p-acetylphenol and p-methoxyphenol. Using a single strain of bacteria, Eseudomonas gutida strain U, they determined the second order rate constant of phenol degradation, Kb, equal to 7.0 ± 1.3 X -12

Kim and Armstrons [10] studied the degradation of phenol (770 ppm) and methanol (1000 ppm) by acclimated activated

sludge in batch tests to determine the effects of temperature, pH, salinity and nutrients on the rate of degradation. For pH adjustment the following solutions were used: sodium carbonate (100 sm/l), hydrochloric acid (1 N) or sodium hydroxide (1 and 6 N). A silver nitrate solution (1000 ppm) was used as an enzyme inhibitor. For phenol they determined the Michaelis-Menton rate constant, Ks = 236 ms/l , a growth yield coefficient of 1.2, and the substrate utilization rate coefficient, K = 0.0724 (hr)-1 (at 28 C, pH = 7 and salinity = 0 ppt). In 8 of the 115 phenol tests an initial las phase was observed, with the average las phase beins 4 hours. They concluded that the "primary factor affecting shenol decomposition rate in natural systems was PH: Phenol degradation resulted in considerable decreases in PH so that the buffering capacity of the water was the most important factor."

Beltrame et al., [11] studied the biodesradation of phenol (up to 360 ppm) in a continuous stirred tank reactor with cell recycle. The temperature was kept at 20 C, pH at 7.2 and DO at 7.5 ms/liter. The phenol concentration was determined after filtration, using the 4-amino-antipyrine method. The kinetic parameters were determined by fitting the data to the Monod model: Ks = $245 \pm 49 \text{ ms/l}$, k = $0.170 \pm 0.027 \text{ (hr)-1}$, and Y = $0.45 \pm 0.04 \text{ ms}$ VSS/ms phenol.

Beltrame et al., [12] studied the biodesradation of a mixture of phenol and 2,4-dichlorophenol (DCP) in a 9:1 carbon ratio. The tests were performed in a 3-liter

continuous stirred tank reactor at 20 C using activated sludge that was first acclimated to phenol. Inorganic nitrosen and phosphorus were added to the feed mixture so that the C:N:P weight ratios were 100:10:2. The pH and DO were usually found to be 7.7 and 6.8 ms/l, respectively. The experiments were performed at constant feed flowrate (v = 0.48 1/hr) and feed concentrations (shenol (162 ssm) and DCP (31.2 ppm)). The hydraulic retention time was also kept constant at 6.25 hr. The concentration of phenol and DCP was determined using UV spectrophotometry at wavelengths of 268 nm and 303 nm, respectively. They reported that the phenol destraded according to a first-order equation with a rate constant, $K = 6.1 \times 10^{-3}$ l/mshr. The 2.4-dichlorophenol removal rate showed a maximum as a function of substrate concentration, "as is typical of cases of substrate inhibition. * For this reason the 2,4-dichlorophenol data was correlated to the Haldane equation, with (k/Ks) = 0.81 X10 $^{-3}$ 1/ms hr and (k/Ki) = 0.18 ms/1 hr.

Holladay, et al., [13] studied the biodesradation of phenolic wastes from coal processing wastewater by acclimated activated sludge. The experiments were performed in stirred-tank (CSTBR), packed-bed (PBBR) and fluidized-bed (FBBR) bioreactors. The initial microorganism population for the 3 bioreactors came from the Bethlehem Steel Corporation. The microorganism population of the FBBR was supplemented with the commercial preparation PHENOBAC. The stirred-tank reactor was operated at 32 C and the packed-bed and

fluidized-bed reactors were operated at room temperature (21 C). Analysis of the activated sludge used in this study revealed the following species: Bacillus, Stambulococcus, Eseudomonas, Citrobacter, Proteus and Escherichia coli. They made a systematic study of the relationship between conversion and desradation rates at different feed rates and concentrations in each of the three reactor types. concentration of phenolics was determined using the 4-amino-antipyrine method. A typical synthetic phenolic feed for the 3 bioreactors was: 26 liter tap water, 2 drops NALCO 71-D5 antifoam, 26 sm ammonium nitrate, 4.5 sm sotassium thiocyanate, 2.6 ml 85% phosphoric acid, phenol (variable), slucose (optional), and 5.4 sm ammonium chloride. The pH of the feed was adjusted to 8.5 with concentrated ammonium hydroxide. The rate of shenol biodegradation for each bioreactor ranged as follows: CSTBR = 0.214-2.67 gm/1-day, PBBR = 0.09-5.09 sm/l-day, and FBBR = 1.90-21.17 sm/l-day.

Lewandowski and Abd-El-Bary [14] studied the biodestradation of shock loadings of phenol and o-chlorophenol by activated sludge bacteria obtained from the Livingston, NJ wastewater treatment plant. The experiments were carried out at room temperature (25 C) in a 4 liter fill-and-draw reactor. Phenol concentrations up to 500 ppm and o-chlorophenol concentrations up to 50 ppm were investigated. Also, the effect of the addition of sucrose (1660 ppm) on the phenol and o-chlorophenol destradation rates was studied. The phenol and o-chlorophenol concentration of the samples was

determined, after centrifusins, by the use of sas chromatography (FID) or UV spectrophotometry. The addition of sucrose had no effect on the degradation rate of phenol, but significantly decreased the degradation rate of o-chlorophenol. First-order kinetic rate constants, determined by fitting the data to the Grau equation, were 0.04 (hr)-1 and 0.002 (hr)-1 respectively, for phenol and o-chlorophenol (without sucrose).

Luthy [15] studied the biological treatment of coal coking and coal gasification wastewaters using activated sludge bacteria in a continuous-flow reactor. The reactors were operated with hydraulic and cell residence times ranging from 1.0-21.6 day and 5-40 days, respectively. Influent phenolic concentrations ransing from 175-1700 mg COD/1 were reduced to less than approximately 2 ppm by biological oxidation. The phenolic concentration was measured by the 4-amino-antipurine colorimetric method. Analysis of the degradation data revealed a first-order removal coefficient, K, ranging from 0.002-0.004 liter/mg-day and a cell yield coefficient, Y, ransing from 0.10-0.29 (COD basis). The study concluded that the low yield coefficient *is believed to be a result of inhibitory constituents in the wastewater, and perhaps because of inhibitory compounds formed as a result of biological treatment."

Singer, et al., [16] studied the biological exidation of coal gasification wastewater obtained from the Charman-Wilputte gasifier at the Holston Army Ammunition

Plant in Kinssport, Tennessee. Usins a 22.5-liter activated sludge CSTR operated with a 10 day hydraulic residence time and 20 day cell residence time, the phenol concentration was reduced from 560 ppm to 1.2 ppm. Also, the COD and TOC of the wastewater were reduced 71% and 68%, respectively. But *despite the effectiveness of the biological treatment in removing phenols, the biologically-treated water unacceptable for discharge to the aquatic environment or for re-use within the plant, and further treatment is required." The effluent from the activated sludge CSTR was then treated several physical-chemical methods including: activated carbon adsorption, coasulation, ammonia strippins ozonation. 'The results indicate that a significant portion of the organic carbon consists of high molecular weight material (approximately 70% of the TOC remaining after biological treatment consists of species with molecular weight > 500)...that can be effectively removed by activated carbon and ozonation."

Suidan, M.T., et al., [17] studied the treatment of coke oven wastewater from a steel mill by a contact stablization activated sludge process with powdered activated carbon (PAC) addition followed by denitrification in an anoxic (anerobic) column packed with berl saddles. The coal conversion wastewater had the following characteristics: phenol concentration (250-350 ppm), ammonia concentration (3720-3850 ppm), thiocyanate concentration (800-1000 ppm) and cyanide concentration (800-1000 ppm). The wastewater was treated at

34% full strength and supplemental nutrients were added. The final degradation results were not given in the source consulted.

and Mayfield [18] studied biological and Baker non-biological degradation of phenol, o-, m-, p-, 2,4-di-, 2,6-di-, 3,4-di-, 2,4,6-tri-, 2,4,5-tri-, 3,4,5-tri-, 2,3,4,5-tetra- and pentachlorophenol under serobic and anaerobic conditions using clay loam soil collected in Waterloo County, Ontario. The biological degradation tests were performed in 25 ml Erlenmeser flasks containing 10 gm of soil (wet weight) to which 1.0 ml of the phenolic solution at a concentration of 1000 ppm was added. The flasks were sealed with a rubber serum cap and incubated at 23 C. Ethanol (95% solution) was used to extract the shenol and chlorophenols from the soil samples. The shenol or chlorophenol concentration of the extracts was determined using UV spectrophotometry (@ 271 nm for phenol and 275 nm for o-chlorophenol). Their results indicate that phenol, o-, p-, 2,4-di-, 2,6-di- and 2,4,6-trichlorophenol were rapidly degraded by serobic soil microorganisms. They reported 100% degradation of phenol, o-chlorophenol and 2,6-dichlorophenol in 5.0, 1.5 and 0.75 days, respectively. In contrast, m-, 3,4-di-, 2,4,5-tri- and pentachlorophenol were destaded very slowly under the same conditions. None of the phenolic compounds studied were biodegraded under conditions. The non-biological degradation tests indicated that phenol, o-, m-, p- and 2,4-dichlorophenol were rapidly

decomposed in sterile silica sand and sterile soil samples.

A comparison of the phenol degradation studies can be found in Table # 1.

1._Critique_of_Ebenol_Studies

Many authors either: (a) did not provide kinetic rate constants, (b) provided constants but did not present the rate expressions, or (c) used a melange of units to express the rate constants. Also, most of the authors report that their results were obtained using 'activated sludge' without describing more precisely the nature of the bacterial population, or in many cases even the source. Another problem encountered was that of a language barrier, with so many different people doing research in this area (microbiologists, environmentalists, civil engineers, biochemists, and chemical engineers) and each group having their own special terminology, there exits a very real communication problem.

Another area that few researchers investigated was the problems associated with detecting complete minerialization, or the existance of metabolic intermediates. Gas chromatography, UV spectrophotometry and wet chemistry methods could fail to detect the target compound, if it had been slightly modified. It is therefore necessary to monitor the chemical oxygen demand (COD) of the reactor samples, or in the case of chlorinated compounds, the chloride ion concentration.

One other area that many researchers fail to address is the solubility of the toxic compound and the relationship between solubility and pH. Related to solubility, is the

thermodynamics of the (usally) dilute solutions and the possibility of very rapid air stripping due to large activity coefficients.

As did Barth and Bunch [7], the present study observed a decrease in acclimation (las) time with repeated exposure to the toxic compound, and also witnessed a decrease in biodestradibility with the addition of chlorine to the molecule.

Walton, et al. [8] also reported a decrease in biodegradibility with the addition of chlorine to the compound.

Kim and Armstrons [10] concluded, and this study also observed, that phenol degradation caused the pH of the reactor to decrease drastically. Therefore, it was necessary to buffer the reactor contents so the pH would remain between 8.0-6.0.

Beltrame, et al. [11] observed that little phenol was air stripped out of the reactor, in the absence of activated sludge, in 24 hours. Tests performed by this study on o-chlorophenol and the calculation of the activity coefficients of phenol and o-chlorophenol support this observation.

Reltrame, et al. [12] determined the phenol and DCP concentration by measuring the UV absorbance at a specific wavelength. Since any modification of either compound by

auto-oxidation or biological transformation could result in a compound that would so undetected by the analytic procedure, one could falsly conclude that complete biological degradation was occurring.

The results of Holladay [13] indicate that the descradation rate for shenol was at least twice that determined by this study. This may be due to the origin of the microbial sopulation (Bethlehem Steel), and also due to the higher operating temperature of the CSTR (32 C as compared to 25 C for the present study).

Lewandowski and Abd-El-Bary [14] also observed the complete degradation of phenol (up to 500 ppm) by activated sludge bacteria. In addition, they observed a decrease in the rate of o-chlorophenol degradation with the addition of a co-substrate. However, the rate of o-chlorophenol degradation was much lower than witnessed by the present study. The difference may be due to the different acclimation procedures used and different supplemental nutrients added.

Baker and Maufield [18] reported that 2,6-dichlorophenol (2,6-D) degraded faster than both phenol and o-chlorophenol. This is opposite to the trend witnessed by the present study, and also is contrary to the results of other investigators [7],[8],[20].

B._Cblorinated_Ebenol_Degradation_Studies

Dence, et al., [19] studied the biological treatability of spent pulp bleaching liquors (chlorophenols) using shaker-flask tests. The flasks were incubated at 28 °C on a horizontal shaker for 7 days. The pH of the flasks was 7.0. The concentration of the chlorophenols was determined using gas chromatographic analysis with either thermal conductivity or flame ionization dectectors. Acute toxicity tests were also conducted on the various chlorophenols using Daebbia They found that both, fundi and mixed microbial populations, could effectively eliminate the toxicity of the spent bleaching liquors. Also, they observed an increase in toxicity when a co-substrate, asparasine, was added to the orisinal liquor. Additionally, work was done to determine the amount of chlorophenol destadation by aeration. 2,4-di and 2,4,6-trichlorophenol, they reported an initial concentration of 20 ppm reduced to 10 ppm in a 1 week test by aeration alone. *In other biodegradation tests, three funsi: Esecilomyces varioti, Eepicillium variabile and Irichoderma koningii, were examined for their ability to remove chlorophenolic compounds from a glucose yeast extract pertone liquid medium in a one-week incubation period. The liquid medium had an initial chlorinated phenolic concentration of either 50 ppm or 10 ppm, depending on the toxicity of the compound. For 2,4,6-trichlorophenol an initial concentration of 10 ppm was reduced 33% by Eaecilomyces varioti, 100 % by

Pericillium variabile and 48% by Irichoderma koninsii. In addition, "spent chlorination liquors were subject to a variety of chemical treatments and the resultins effects on acute toxicity determined. Treatment with elemental chlorine, hypochlorous acid, hypochlorite, ozone and hydrogen peroxide produced increases in the toxicity of the spent liquor. A modest reduction in toxicity accompanied treatment of spent chlorination liquor with chlorine dioxide."

Tabak, et al., [20] studied the biodesradibility of 96 of the 114 organic priority pollutants included on the EPA Consent Decree list to ascertain the extent of microbial degradation and to determine the acclimation period. static-flask, batch screening procedure "incorporating settled domestic wastewater as microbial inoculum, was used. The incubations were carried out in the dark at 25 C. investigation involved organic concentrations of 5 and 10 ppm. The substrate concentration was determined through the use of gas chromatography (GC), dissolved organic carbon (DOC), total organic carbon (TOC) and/or chemical oxygen demand (COD) analysis. The following results determined: with respect to phenolic compounds, chlorophenols are more stable to biodegrade than shenol and the resistance to microbial catabolism is greatest amoung the more highly chlorinated phenols.*

Haller [21] studied the degradation of 16 substituted aromatic compounds by activated sludge supernatant and soil bacteria in batch shaker-flask tests at 30 C. The compounds

studied included: chlorobenzoates, chlorophenols, nitrobenzoates, nitrophenols, aminobenzoates and an aminophenol. The activated sludge used in this study was taken from the primary settling tank of the Ithaca, NY wastewater treatment plant. The sludge was allowed to settle and the 'turbid, gravish supernatant liquid' was decanted for use as microbial inoculum. The substrate concentration was determined using a recording spectrophotometer run in the range 200 to 340 nm. The compounds tested had an initial concentration of 16 ppm. For o-chlorophenol: 19 days was required for 100% degradation using unacclimated activated sludge bacteria. Soil bacteria was unable to degrade 16 ppm o-chlorophenol even after 25 days. The addition of a secondary carbon source (glucose or benzoate) did not affect the length of time neededd for wastewater adaption. When the activated sludge was first adapted to p-chlorophenol or m-chlorobenzoic acid, the subsequent time necessary for 100% degradation of o-chlorophenol was reduced to 10 days.

Insols, et al., [22] studied the descradation of 20 different halosenated phenolic compounds by an "activated sludge" developed by aerating soil with glucose and pertone in a mineral nutrient medium free of added chloride ions. The activated sludge was acclimated to the halophenol by slowly decreasing the glucose and pertone concentration while maintaining the halophenol level. The tests were conducted in 1.0 liter batch reactors with an initial halophenol concentration of 100 ppm. UV spectrophotometry was used to

measure the substrate concentration and the mercuric nitrate method, from Standard Methods, was used to determine the halide ion concentration. The optimum pH and temperature were determined to be 6.8-7.8 and 27 C, respectively. The results of the degradation experiments revealed 100% degradation of ortho-, meta-, and parachlorophenol in 3, 2 and 3 days, respectively. They also reported no degradation of sodium pentachlorophenol in a 4 day test.

Pitter [23] studied the biodesradability of 123 orsanic compounds by activated sludge taken from a sewage treatment plant. The sludge was adapted to the test compound for 20 days in a medium which also contained glucose and reptone, before the degradation tests were conducted. The tests were performed using batch reactors, containing 1000-1500 ml of acclimated sludge, that were placed on magnetic stirrers in a dark room at a temperature of 20 C ± 3. The reactors had an initial biomass concentration of 100 ms/l. The substrate concentration was determined by COD analysis. In the degradation experiments the test compound was the sole carbon source and had an initial concentration of 200 ppm COD. The study determined the rate of biodegradation of shenol, o-chlorophenol and p-chlorophenol, which were reported to be 80.0 ms COD/sm initial biomass-hr, 25.0 ms COD/sm initial biomass-hr and 11.0 mg COB/sm initial biomass-hr, respectively.

Wukasch, et al., [24] studied the degradation of pentachlorophenol (PCP) in a continuous reactor system with

consideration siven to the amount of PCP lost by adsorption and stripping. They found that less than 0.05% of the PCP feed was lost due to air stripping. The bacteria was acclimated to PCP by initially feeding at 1 ppm and increasing over a 90 day period to 20 ppm. The COD of the feed was increased to 600 ppm by adding dog food extract in order to increase the ratio of suspended biomass to attached biomass. To determine the extent of biodesradation, they used radioactively labled FCP and measured the evolution of radioactive carbon dioxide during a batch test. They stated that the 'evolution of labled carbon dioxide provides a most reliable proof of ultimate biodegradation. Their results stronaly indicated that the PCP- was being degraded to carbon dioxide and energy by the organisms. They determined the kinetic rate constants for PCP degradation using the Monod equation: (Ks/um) = 593 us day/1 and Kd = 0.05 (day)-1.

Wallin, et al., [25] studied the removal of pentachlorophenol (PCF) from wood preserving process wastewater containing approximately 100 ppm of PCP. The following physical properties were given for PCP: 'mildly acidic, boils at 309 C and is soluble in 50 C water at 30 ppm. Oils or emulsions in wastewater can provide a carrier effect, allowing PCP to far exceed its normal solubility in water.' They investigated several different treatment technologies: (1) adsorption, (2) biological degradation, (3) chemical oxidation, (4) coasulation, (5) extraction, and (6) pH adjustment. Based on the results of batch tests, they

reported that biological degradation was an ineffective treatment because 'bioadsorption rather than biotransformation was found to be the primary removal mechanism. Removal rates continued to diminish as the adsorptive capacity of the biomass was approached.' In addition, incineration of the PCP-laden sludge presented a hazardous waste problem because thermal exidation could release 2,3,7,8-tetrachlorodibenzo-p-dioxin into the atmosphere.

Edsehill and Finn [26] studied the degradation of pentachlorophenol (PCP) using activated sludge. The tests were performed in a 6-liter fill-and-draw reactor, which was maintained at a pH of approximately 7.4. The feed mixture contained 200 ppm slucose and 40-120 ppm PCP. Tests showed an acclimation period of 7 days for the activated sludge while a semi-pure culture of PCP-degrading bacteria showed immediate acclimation. With regard to shock loadings they found that "even with the acclimated sludge, the system was upset for two days by a simple step change from 40 to 120 ppm FCP."

Kirsch and Etzel [27] studied the descradation of pentachlorophenol (PCP) by a culture derived from a soil sample taken from the grounds of a wood products manufacturer who used PCP as a wood preservative. The culture was first acclimated batchwise to phenol and then the phenol concentration was decreased while the PCP concentration was slowly increased until by the third month the PCP

concentration was 30 spm and the phenol concentration was 0 ppm. The degradation experiments were carried out in shaker-flask and fill-and-draw reactors using radioactive pentachlorophenol. *Ultimate biodegradation of pentachlorophenol was determined as the amount of radioactive carbon dioxide evolved relative to time. They noted three important findings: (1) PCP is readily biodegradable with up to 68% of the PCP beins descraded to carbon dioxide within 24 hr. (2) the rate of PCP removal is a function of cell concentration at high cell concentration levels, which may be due to oxygen deprivation. (3) the addition of organic nitrosen to the degradation mixture decreased the rate of PCP removal by a factor of two. "This suggests that FCP is probably not a primary substrate but serves rather as a secondary substrate that does not compete favorable with more easily degraded materials."

Heidman, Kincannon and Gaudy [28] studied the degradation of sodium pentachlorophenol (SPCP) at various concentrations by acclimated and non-acclimated activated sludge. The experiments were performed in 1.5 liter batch sludge units at 22 C. Two types of studies were performed: (1) to determine the effects of long term exposure to SPCP and (2) to determine the effects of shock loadings of SPCP on the activated sludge process. Their results indicated that activated sludge can be acclimated to up to 250 ppm SPCP without a serious decrease in biological treatment efficiency. They note that "prolonged exposure to SPCP

caused large changes in predominating species, and that the biological solids in SPCP acclimated systems would not flocculate or settle during a 1-hr period. The results of the shock loading experiments showed that even small doses of SPCP caused decreases in the system efficiency. "The response of 5, 15, and 30 ppm SPCP indicated successively more deleterious effects."

A comparison of the chlorinated phenol studies can be found in Table # 2.

1._Critique_of_Cbloripated_Ebepol_Studies

Dence, et al. [19] reported senerally poor biodesradation results, with most chlorophenols tested being degraded only 20-30% in a 1-week test. This may be due to the fact that the liquid medium contained additional carbon and nitrosen sources, which other investigators have indicated as reducing the rate of biodesradation.

The results of Tabak, et al. [20] agree with the findings of the present study regarding the biodegradibility of phenol and o-chlorophenol. However, their results for toluene raise the question of air stripping or volatilization, because at the concentration tested toluene would have an activity coefficient greater than 10,000. Salerno [47] studied the biodegradation of toluene in an aerated batch reactor and found that 50 ppm would be stripped to 0 ppm in 2-3 hours.

Haller [21] reported that unacclimated activated sludse required 19 days to completely desirade 16 ppm o-chlorophenol and that presdaption to another aromatic compound reduced the time for complete desiradation. However, the rate of o-chlorophenol desiradation was much lower than determined by the present study, this may be due to the much lower microbial concentration in the reactors.

Insols, et al. [22] observed the sludse change color, from light tan to dark brown, with exposure to a halophenol. It was also found that addition of a co-substrate reduced the

o-chlorophenol degradation rate. Both of these findings were confirmed in the present study.

In Fitter's work [23] the rates of phenol and o-chlorophenol degradation appear to be much lower than witnessed in the present study. This may be due to the much lower microorganism concentration (100 mg/l) for Fitter, versus 700-1600 mg/l for the present study.

Wallin, et al. [25] and Edsehill and Finn [26] both reported on experimental work performed at a PCF concentration of approximately 100 ppm. This is far in excess of the solubility of PCP at the temperature of the experiments. Additionally, Wallin, et al. [25] reported that PCP was not biologically degraded, this is in conflict with the results of Wukash, et al [24], Kirsch and Etzel [27] and Heidmann, et al [28].

Kirsch and Etzel [27] found that the addition of an organic nitrosen source reduced the rate of PCP destadation. This is in agreement with the present study which also concluded that the addition of organic nitrosen sources (amino acids) reduced the rate of o-chlorophenol degradation.

C._Chloripated_Beozoate_Studies

Shamat and Maier [29] studied the ability of activated sludge biomass obtained from the Metropolitan Wastewater treatment plant (St. Paul, Minn.) to completely metabolize mono- and dichlorobenzoic acids and 2,4-dichlorophenoxyacetic acid (2,4-D) in continuous-flow and batch tests. In the continuous-flow tests the concentration of p-chlorobenzoic acid, 2,4-D and o-chlorobenzoic acid were: 50 ppm, 98 ppm and 111 ppm, respectively. The batch experiments were carried out in 2-liter glass bottles placed on a rotary shaker. The initial substrate concentration bottles had an Of approximately 50 ppm and an initial biomass concentration of The tests were performed in the dark at 20 C. 0.5 ms/lDuring the study the concentration of chlorinated compound was measured using UV absorbance at a specific wavelength for each compound. In addition, the total organic carbon (TOC) concentration, pH, and free chloride ion concentration were monitored. The results of the batch degradation experiments indicated that o- and r-chlorobenzoic acid have a 6-day lag period, while m-chlorobenzoic soid and 2,4-D had 12-day and 10-day lag periods, respectively. 'All four substrates showed the same phenomenon, a short las followed by rapid disappearence once metabolism began. 3,5-dichorobenzoate had a 14-day las followed by very slow substrate disappearence over a period of over 100 days. The 2,5-dichlorobenzoate had a long 88-day lag followed by a rapid disappearence of all

metabolized during this 195-day test. They attributed this las "to the combined effects of low initial concentration of active biomass and the unavailability of enzyme systems for metabolizing the chlorinated organic substrates. After the degradation tests, they investigated what species were involved in the degradation and determined that Eseudomonas was the predominate species. The kinetic parameters were determined from the degradation data using Monod kinetics.

Hartmann, et al., [30] studied the degradation of 3-chloro, 4-chloro, and 3,5-dichlorobenzoate by Eseudomonas se. WR912, which was isolated by continuous enrichment from a mixed population originating from soil samples of the Gottingen area. This is important because several studies have determined that chlorobenzoates are the products of PCB destradation. The destradation experiments were carried out in 250 ml Erlenmeyer flasks incubated at 30 C on a rotary shaker. A phosphate buffer was used to maintain the pH at approximately 7.0. The concentration of the chlorobenzoates and any cometabolic products was monitored using reverse-phase high pressure liquid chromatography (HPLC) in combination with UV spectrophotometry. The pH and chloride ion concentration were measured using specific ion electrodes. The maximum concentration of the chlorobenzoates tested was 20 mM, which is equivalent to 3131 ppm for the monochlorobenzoates and 3820 ppm for the dichlorobenzoate. A long adaptive time (11 months) was

necessary to develope a 3,5-dichlorobenzoate degrading organism. Complete degradation and 100% chloride elimination was reported for 3-chloro, 4-chloro, and 3,5-dichlorobenzoate in 14hr, 11 hr, and 29 hr, respectively. 'In the case of 3,5-dichlorobenzoate degradation, liberation of 2 mol of HCl per mol of substrate exceeded the buffer capacity of the medium so that the phosphate concentration had to be doubled.' Escudomonas se. WR912 was also tested for growth on 120 additional substrates. The following 'gave good growth: DL-valine, D-tryptophan, L-phenylalanine, relargonate, adipate, sebacate, mesotartrate, salicylate, nicotinate, mesconate, citrate, lactate and benzoate. Poor or no growth was observed with carbohydrates."

DiGeronimo, et al., [31] studied the degradation of benzoate, mono-, di- and trichlorobenzoates using a microbial population taken from the primary settling tank of the Ithaca, N.Y. sewage treatment plant. The tests were performed in 2-liter Erlenmeyer flasks that contained 1.0-1.5 liters of activated sludge. The flasks were incubated at 25 C, the dissolved oxygen (DO) and pH were maintained at 6-8 mg/liter and 7.2, respectively. Periodically during the degradation run a 150 ml reactor sample was taken and accidified with 20 ml concentrated HCl. The sample was then extracted at 0 C with three 30 ml portions of diethyl ether. A gas chromatograph equipped with a flame-ionization detector (FID) was used to measure the chlorobenzoate concentration. Before any of the chlorinated benzoates were added to the

flasks, they were neutralized with NaOH. The following compounds were studied at an initial concentration of PPM: benzoate, 0-, m -- , 50 ··· y 2,4-di, 3,4-di and 2,3,6-trichlorobenzoate. It was determined that all the compounds except studied for 2,4-diand 2.3.6-trichlorobenzoate were biodesradable. The benzoate and o-chlorobenzoate exhibited immediate degradation, while the m-, p- and 3,4-di-chlorobenzoate showed 10, 7 and 3 day lass before the onset of significant biodegradation. They also investigated whether 2,4-di- and 2,3,6-trichlorobenzoate could be metabolized in the presence of glucose or a structurally similar compound (benzoate or m-chlorobenzoate). Their results indicate that the "rate of degradation was not appreciably altered by the addition of slucose" and that "the addition of biodegradable benzoates did not lead to the decomposition of 2,4-di- or 2,3,6-trichlorobenzoates.

A comparison of all the chlorinated benzoic acid studies can be found in Table # 3.

1._Critique_of_Cbloripsted_Beozoic_Acid_Studies

Shamat and Maier [29] studied the degradation of 2,4-D at a concentration of 98 ppm, this may be higher than the solubility limit of 2,4-D at 25 C. They reported a one-to-one correspondence between substrate disappearence and chloride release, indicating the complete biodegradation of the chlorinated compounds tested.

Hartmann, et al., [30] witnessed, as did the present study, the acidification of the reactor medium by elimination of the organically bound chlorine as HCl. Hartmann, et al., also achieved a much faster rate of chlorinated benzoic acid degradation then did Shamat and Maier [29] or DiGeronimo [31], the increased rate of biodegradation may be the result of the acclimation procedure used by Hartmann.

The results of DiGeronimo, et al., [31] compare very well with the findings of Shamat and Maier [29] with respect to the biodegradation and lag times of chlorinated benzoic acids.

D._Eolycyclic_Degradation_Studies

Saeser and Thompson [32] studied the biodegradability of 32 halogenated dirhenglmethanes (DFMs) using semi-continuous activated sludge (SCAS) procedure, a river die-away (RDA) procedure, and a carbon dioxide evolution procedure. The RDA procedure used Meramec River water as the source of microbial inoculum. The experiments were conducted in 0.95-liter screw-cap bottles, which were stored in the dark at 23 C. The DPM concentration was determined by extracting a 250 ml sample with three 50-ml portions of methylene chloride. The combined extracts were dried over anhydrous sodium sulfate, 5 ml of isooctane added, and the extracts were concentrated in a Kuderna-Danish evaporator. The DPM concentration of the concentrated extracts was measured using either flame-ionization (FID) or electron capture (EC) sas chromatosraphy. It was determined that dishenslmethanes having one unsubstituted shenyl rins senerally exhibited high primary degradation rates, while those substituted on both rings were slow to degrade. *On the basis of RDA data, the chlorinated DPMs showed the following order of decreasing biodegradability: 2- > 3,4-**2** 3- **2** 4- **2** 2,4- > 2,5- > 2,3,4- **2** 2,4,5- > 2,6- > 2,3,6- > 2,4,6-.

Su, et al., [33] studied the biodegradation of labeled rolychlorinated biphenyls (PCBs) - specifically Aroclor 1242 and 1245 - in shaker-flask tests using microorganisms from

river sediment or activated sludge. The PCB concentration was measured, after extraction with hexane/ether, by gas chromatography with a glass capillary column. For an unreported initial concentration they witnessed a maximum of 26.4% degradation of Aroclor 1242 and 16.0% degradation of Aroclor 1254. Microorganisms capable of degrading PCB are widely distributed in the environment. Six genera were isolated: Acetobacter, Actinobacter, Alcaligens, Klebsiella, Eseudomonas and Escherichia. They also found that PCB degradation was dependent on the degree of chlorine substitution and that chlorinated benzoic acids were the by-products of biological degradation.

Bailey, et al., [34] studied the degradation of orthophenlyphenol (OPP), an antimicrobial distinfectant, a carbon-14 label. The biodegradation was studied in a river die-away experiment, and a simulated wastewater treatment experiment, using both virgin and acclimated muncipal sludge. The tests revealed a parent compound half-life of approximately 1 week in the river die-away study, 24 hr with virgin sludge, and 3 hr with acclimated sludge. In all three experiments, the conversion of carbon-14 to carbon dioxide was found to be 65%, with no extractable intermediates being observed.

Clark, Chian and Griffin [35] studied the destadation of PCBs by 3 mixed-cultures isolated by birhenyl enrichments from a river sediment and two different soil samples. The experiments were carried out in aluminum-foil covered 250-ml

Erlenmeyer flasks. The flasks were shaken at 27 C and had an initial pH of 6.8. The flasks had an initial Aroclor 1242 concentration of 703 ns/ml (0.703 ppm), which was produced by saturating the solution with Aroclor 1242 for 6 months at 25 C. The samples were analyzed using a gas chromatograph or mass spectrometer equipped with a capillary column. The results indicated that the less chlorinated FCB isomers (which were also more water soluble) were degraded at a faster rate. In addition, the cometabolism of PCBs in the presence of sodium acetate was studied and "showed greatly enhanced desradation of the higher-chlorinated isomers as well as other recalcitrant isomers. Horvath [46] described cometabolization as 'the process in which a microorganism oxidized a substance without being able to utilize the energy derived from this oxidation to support growth. Alcaligenes odorans and Alcalisenes denitrificans were the most common microorsanisms present in the mixed cultures.

Francis, et al., [36] studied the cometabolism of several p,p'-dichlorodiphenyl analogs of DDT in the presence of diphenylethane (DPE) by a Eseudomonas sp. The tests were performed in 250-ml Erlenmeyer flasks and were incubated on a shaker at 28 C. The test compound was studied at a concentration of 100 ppm, while the DPE was present at a concentration of 100-300 ppm. Concentrations were measured using gas chromatography/mass spectrometry. Their results indicated that "bis(p-chlorophenyl)methane and 1,1-bis(p-chlorophenyl)ethane were metabolized in the

presence of DPE to yield p-chlorophenylacetic acid and 2-(p-chlorophenyl)propionic acid, respectively. The other compounds tested weren't found to underso cometabolic degradation with DPE.

A comparison of the polycyclic aromatic studies can be found in Table # 4.

E. General Degradation Studies

Rittman and Koybashi [37] performed an extensive review of the literature to determine which species of microorsanisms could selectively be used to destade specific toxic chemicals. For the destadation of phenol they reported that the following species have been found to be effective: Eseudomonas, Vibrio, Seirillum, Elayobacterium, Chromobacter, Bacillus, Nocardia, Chlamydamonas ulyaensis, Phoridium fuveolarum, Scenedesmus basiliensis, Euglena gracilus and Corynebacterium. In addition, they reported that Nocardia and Mycobacterium have been found to be effective in degrading monochlorophenol by cometabolism.

Gaudy, et al., [38] studied the conversion of nonvolatile compound (slucose @ 5000 ppm) into volatile metabolic intermediates by activated sludge bacteria. The seed came from the municipal sewage treatment plant at Stillwater, Okla. A sealed batch reactor was aerated with compressed air at a flow rate of 4000 cm3/min per liter of reactor volume. The air leaving the batch reactor passed through an adsorption flask containing 100 ml of water to which NaOH had been added to a pH of 10. The results indicated that the maximum loss of the original carbon source was 3%. But Gaudy warned that "since different initial substrates and different microbial populations would undoubtedly produce different, and possibly more volatile, metabolic intermediates, it seems important to be aware that

strippable compounds may be formed during biological treatment.

Rittmann and Kobayashi [39] studied the critical factors involved in the biological degradation of trace organics. The critical factors are: (1) that low concentrations present special problems for biological treatment and (2) the fixed-film (biofilm) organisms are the more effective forms. Very low substrate concentrations present a problem because the rate of cell growth can be less than minimum necessary to sustain the organism. Most substrates have a limiting concentration, Smin, at which the rate of steady-state utilization and biofilm mass decrease to approximately zero. The limitation of Smin can be overcome by uncoupling the rate of substrate utilization from the steady-state growth of the cells. This can be brought about by making the biofilm growth non-steady state, undergoing net decay. Another method of uncoupling trace-substrate utilization from cell growth is to grow and maintain the cells through the utilization of a primary substrate, present in relatively high concentration. These cells are then present to remove the trace-level or secondary substrate. The microorganisms being considered for the removal of trace substrates include: alsae, fungi, photosynthetic bacteria and actinomycetes in combination with selected populations of aerobic, facultative and/or anaerobic bacteria.

Alexander, M. [40] explained that microorasisms in sewase, soils, and waters can convert many synthetic ordanic

chemicals to inorganic products in a process called mineralization. Other toxic orsanic compounds are transformed only by cometabolism, where the microbial populations are grown on another substrate while performing the transformation of the toxic compound. These processes may lead to environmental detoxification, the formation of new toxicants, or the biosynthesis of persistent products. Some organic molecules are resistant to microbial attack, recalcitrant, for the following reasons: (1) properties of the compound, (2) environmental factors, (3) surface effects, (4) biological evolution, (5) concentrations of the compound, and (6) formation of complexes with resistant polyaromatics. Absolute recalcitrance is probably a property of synthetic rolymers such as rolyethylene, rolyvinyl chloride" and many other plastics. Also, the size of the polymer may prevent it from penetrating the microogranism's cell wall, and extracellular enzymes which would otherwise reduce the length of the polymer chain may be absent. The surrounding microenvironment also plays an important role in determining biodegradablity. For example, the lack of oxygen has been associated with the resistance of carbohydrates to microbial destradation. 'In addition, certain classes of chemicals, when sorbed to surfaces of colloidal materials present in natural ecosystmens, are not readily attacked microbiologically. Recalcitrance can also be caused by biological evolution, which may have left the organism with no enzyme to transform the compound into an intermediate in

an existing biochemical pathway. A low concentration of the toxic compound may also prevent it from being biologically attacked, because the organism isn't able to get enough energy to sustain itself or won't illicit an enzymatic response. Other hypothesis to account for the resistance of persistant molecules to microbial breakdown included complexing of the normally available substrate with resistant polyaromatics and inaccessibility of the site on the substrate at which the enzyme should function."

Omori and Alexander [41] studied the bacterial dehalosenation of orsanic compounds by 3 cultures obtained from over 500 soil enrichments. Two of the cultures could grow on 1,9-dichlorononane and the other used 1-chlorooctane as the only carbon source. One of the 1,9-dichlorononane dehalosenating cultures was studied and indentified as a strain of Eseudomopas. The tests were performed in rotary shaker flasks at 30 C. A phosphate buffer was utilized to 7.0. The 1,9-dichlorononane maintain the eH at dehalosenating pseudomonad was also tested for the ability to dehalosenate other compounds. It was determined that this strain could dehalogenate 1,9-dibromonane, 1-chloroheptane, 1-bromohertane, 1-iodohertane, 2-bromohertanoic acid, 7-bromohestanoic acid, 3-chloropropionic acid and 3-iodopropionic acid.

III. OBJECTIVE

The objective of this study was to determine the kinetic rate constants for the biological degradation of phenol and o-chlorophenol. The effects of the addition of amino acids on the rate of o-chlorophenol degradation was also studied. This was accomplished using activated sludge bacteria from the Livingston wastewater treatment plant in a 4.0 liter batch reactor. This work is part of a larger investigation into the mechanisms of biological detoxification.

IV. APPARATUS

The reactor set-up is shown is Figure # 1. The 4.0 liter batch reactor consists of a 6° diameter clear lucite tube with 1/4 inch thick walls mounted on a 8° square base of 1/4 inch thick lucite. An air filter consisting of a 4° long by 2° diameter plastic pipe stuffed with glass wool was used to keep fine oil droplets from entering the reactor via the air compressor. To keep the liquid in the reactor saturated with oxygen, the filtered air passed through a 1/4 inch Tygon tubing which ended in an aquarium diffuser stone. The air flowrate was measured with a Gilmont rotameter.

V. ANALYTICAL EQUIPMENT

The following analytical equipment was used to perform the experiments for this study.

- (1) PH meter: Orion Research model # 701A PH electrode: Orion Research model # 91-04 ammonia gas electrode: Orion Research model # 95-10
- (2) sas chromatosraph: Tracor model # 560

operating temperatures: oven = 120 C. FID = injection port = 250 C. sas flowrates: N2 = 45 cc/min at STF H2 = 30 cc/min at STP AIR = 0.9 SCFH at STF

- (3) G.C. column: Supelco 5' X 1/8" SS 5% SP 2100 on 100/120 Supelcoport
- (4) integrator: Hewlett Packard # 3390A
- (5) UV spectrophotometer: Perkin Elmer model # 571
- (6) centrifuse: DAMON/IEC model # IEC HN-SII
- (7) COD Reactor: Hach model # 16500-10

VI. PROCEDURE

A._Air_Stripping_Experiments

The reactor was cleaned with soap and water and rinsed several times with tap water. Hydroden peroxide was poured in the cleaned reactor to act as a disinfectant. The reactor was dried with paper towels, covered and set aside. 2.5 liters of deionized water were boiled for 1/2 hours and 2.0 liters poured into the reactor. The reactor was then recovered and the water allowed to cool overnight. The next day enough o-chlorophenol was added to spike the reactor to approximately 20 ppm and the air turned on at a flowrate of 500 ml/min. The air passed through a glass wool filter and a rotameter before entering the reactor. One or two samples per day were taken until the o-chlorophenol concentration fell to zero.

B. Samele Preservation Experiments

One liter of activated sludge from the Livingston treatment plant was poured into a clean glass beaker and spiked with substrate (plus nutrients). The mixture was allowed to aerate approximately 15 minutes, after which six samples were drawn off and treated as follows:

(sp1) take sample, let sludge settle out, decant 10 ml into a vial, add 1/2 ml of 1000 ppm thymol solution, and leave vial unrefrigerated.

(sp2) same as # 1, but refriserate sample

(sp3) take sample, centrifuse for 10 minutes, decant 10 ml of the supernate into a vial, add 1/2 ml of 1000 ppm thymol solution and refriserate.

(sp4) same as # 3, but also add 1/2 ml isopropyl alcohol to sample.

(sp5) same as # 3, but also add 1/2 ml concentrated sulfuric acid to sample.

(sp6) same as # 3, but filter sample after centrifusing and before adding the thymol.

After all the samples were prepared, each was injected into the sas chromatagraph to determine the initial substrate concentration. The samples were then injected periodically to determine if they were degrading while in storage.

RUN # 1 of the sample preservation experiment used unacclimated (fresh) Livingston sludge to which 20 ppm o-chlorophenol was added.

RUN # 2 - Same as RUN # 1, except the samples were initially 100 ppm phenol and sample sp5 wasn't prepared.

RUN # 3 - Same as RUN # 2, except that sludge acclimated to 500 ppm phenol was used and the samples were initially 100 ppm phenol. Again, sample sp5 was not prepared.

C. U.V. Desradation Experiments

Four samples with an initial o-chlorophenol concentration of 20 ppm were made-up using deionized water.

Approximately 15 ml of each sample was placed into a vial

with a snap-on cap, and then each vial was placed in the following locations:

- (uv3) on lab bench next to the air stripping experiment (diffused light)
- (uv4) in the lab desk drawer (dark)

The samples were periodically injected into the G.C. to determine if they were being degraded by U.V. radiation.

D. - Experiments_to_Determine_the_Effect_of_pH_op_GC_Results

A series of experiments were performed to determine if the pH of the sample would have any effect on the gas chromatographic analysis of phenol and o-chlorophenol. In each experiment a standard was made-up using phenol (or o-chlorophenol), thymol and deionized water. The standard had a phenol (or o-chlorophenol) and thymol concentration approximately the same as in the degradation runs. The pH of the standard was measured and the standard was injected into the G.C. to determine the initial phenol (or o-chlorophenol) concentration. The standard was then acidified using 0.2-0.3 ml 0.1 N sulfuric acid, the pH measured and injected into the G.C. The pH of the standard was raised to approximately 9.0 using 0.1 N sodium hydroxide in 2 or 3 increments and after

each addition of sodium hydroxide the pH was measured and the standard injected into the G.C.

E._Phenol_and_O=chloroshenol_Degradation_Runs

All experiments were conducted at room temperature (approximately 25 C).

The reactor was filled with 2.0-4.0 liters of activated sludse taken from the aeration tanks of the Livingston, New Jersey wastewater treatment plant, and acclimated batchwise to phenol. The Livingston plant treats mainly domestic wastes, because there is very little industry in the Livingston area. It is assumed that the sludge is not being preadapted to phenolic compounds at the treatment plant. The treatment plant doesn't monitor the concentration of phenol, o-chlorophenol, or any other organics in the influent.

Intially the sludge was spiked to 100 ppm phenol, and the phenol concentration was then allowed to fall to zero. The reactor was then respiked several times to 100 ppm phenol before the phenol concentration was increased to 200 ppm and the whole procedure repeated. The phenol concentration was increased to 500 ppm in 3 additional 100 ppm increments.

The sludge was spiked to the desired phenol concentration using a 10,000 ppm phenol stock solution. In the case of o-chlorophenol experiments, the reactor was spiked using a 2000 or 4000 ppm stock solution. The phenol and o-chlorophenol stock solutions also contained inorganic nitrogen and phosphrous in the form of ammonium carbonate and

ammonium phosphate. The ratio of carbon:nitrosen and nitrosen:phosphrous in the stock solutions was approximately 50:14 and 14:3 [6]. For phenol this worked out to: 10.0 sm phenol, 1.805 sm ammonium phosphate and 6.64 sm ammonium carbonate per liter of tap water. For the 2000 ppm o-chlorophenol stock solution the formula was: 2.0 sm o-chlorophenol, 0.341 sm ammonium phosphate and 1.328 sm ammonium carbonate per liter of tap water.

When the sludge was being acclimated to phenol or o-chlorophenol, the concentration within the reactor was usually checked in the morning and if it was found to be zero the reactor was respiked. The reactors weren't fed over the weekend.

Once the sludge had become acclimated to 500 ppm phenol two phenol degradation runs were performed at 100 ppm (Tables # 19 % 20).

After the phenol degradation runs were performed, the sludge was acclimated to o-chlorophenol at 20 ppm, followed by three degradation runs (Tables # 21, 22 % 23).

After the 20 ppm o-chlorophenol runs were completed, the reactor was acclimated to 40 ppm o-chlorophenol, and assin three degradation runs were performed (Tables # 24, 25 & 26).

Two additional runs at 40 ppm o-chlorophenol were also performed with 50 ppm of amino acids added to the reactor. The usual amounts of ammonium carbonate and ammonium phosphate were also added to the reactor. Ten ppm of each of the following amino acids were added: L-cystein, L-glutamic

acid, L-(+)-lysine, L-arginine and L-(+)-histidine (Tables #
27 % 28).

1._Substrate_Analysis

After spiking the reactor to the desired initial concentration of shenol or o-chloroshenol, 15 ml samples of the reactor fluid were taken every 20 minutes to 1 hour, until the concentration decreased to zero. The samples were centrifused for 4 minutes at 1500-2000 RPM and analyzed by sas chromatosraphy and/or ultra-violet spectrophotometry. When the analysis was made using UV spectrophotometry, the concentration of shemol or o-chlorophenol was determined by comparing the peak height with calibration curves made with standard solutions. If the analysis was made by gas chromatography, the peak areas were determined using electronic integrator. Thymol was added to the samples analyzed by sas chromatography as an internal standard, to increase the accuracy of the analytical technique. The accuracy of the G.C. analysis was approximately $\pm~2.0$ ppm.

From the three sample preservation experiments, Table \$\frac{1}{2}\$ 11 - 13, it was concluded that the addition of 1/2 ml of isopropyl alcohol to the centrifused reactor samples, coupled with refriseration at 2 C, would preserve the sample a minimum of 100 hours with no more than 10 % deterioration.

However, during the gas chromatographic analysis of the o-chlorophenol samples, the isopropyl alcohol masked small o-chlorophenol peaks and interfered with the integrator's

peak recognition function. After this was determined, the addition of isopropyl alcohol was discontinued and the samples were centrifused, thymol was added, and they were stored on ice until injected into the G.C. The maximum length of time the samples remained on ice prior to being injected was approximately 30 minutes, and no significant destradation occurred during this time. Assuming an Arrhenius dependence on temperature, a 20 C reduction in sample temperature should slow the degradation rate by a factor of 4. At 25 C, the maximum rate of o-chlorophenol degradation witnessed by this study was approximately 8.0 mg/l-hr. Therefore, at 5 C the rate should be approximately 2.0 ms/l-hr. If the sample remained on ice for 30 minutes prior to injecting, one could expect a maximum loss of 1.0 ms/l o-chlorophenol, this is within the accuracy of the analytical technique.

An improved sample preservation technique involving the addition of 1000 ppm copper sulfate to the samples, as per Standard Methods [42], was used for all runs performed after 1/83. Other investigators have used mercuric chloride, Hill & Robinson [49], and silver nitrate, Kim and Armstrons [10], as enzymatic inhibitors to stop the degradation of the samples during analysis and storage.

The UV experiments were negative so no special precautions were taken for the 2-8 hour degradation runs (see Table # 14).

Calculations were performed using the literature reported

acidity constant, Ka, of phenol and o-chlorophenol to determine the percentase ionized at the pH range encountered in the desradation experiments, approximately 6.5-7.5 (see Table # 15). It should be noted that at a pH of 7.0, less than 1.0% of the phenol would be ionized, while the calculations for o-chlorophenol showed approximately 7.0% ionization. The ionization experiments on phenol and o-chlorophenol showed that the pH of the desradation samples would not effect the sas chromatographic analysis (see Tables # 16, 17 and 18). Based on the ionization calculations and tests, it is safe to assume that most of the phenol and o-chlorophenol in the desradation experiments exits in the acid form and not as phenoxide salts.

2._Cbemical_Oxysen_Demand_(COD)_Determination

Chemical oxygen demand (COD) represents the amount of oxygen consumed in the oxidation of organic and oxidizable inorganic matter in water and wastewater. Chemical oxygen demand analysis was performed on the phenol and o-chlorophenol degradation samples to determine if complete minerialization of the toxic compounds was occuring or if intermediates were being produced. The theoretical chemical oxygen demand of phenol, o-chlorophenol, and thymol can be determined from a balanced equation for the total oxidation of these compounds to carbon dioxide and water:

$$Phenol = C_6H_5OH + 70_2 --> 6C0_2 + 3H_2O$$

o-chlorophenol =
$$C_6H_4C10H + 6.750_2 --> 6C0_2 + 2.5H_20$$

thumol = $C_{10}H_{13}OH + 130_2 --> 10C0_2 + 7H_20$

From these balanced chemical equations, the theoretical COD (ms oxysen/ms compound) of phenol, o-chlorophenol and thymol were calculated to be: 2.380, 1.680, and 2.679, respectively.

The procedure used in the present study modification of the method presented in Standard Methods A disestion solution was made-up by adding 7.5 [42]. rotassium dichromate, 10.0 sm silver sulfate and 5.0 mercuric sulfate to a 2.5 1 bottle of concentrated sulfric acid. (Note: this reasent is extremely corrosive and toxic , care should be exercised during its preparation and use.) A magnetic stirring bar was added to the acid bottle, which was then placed on a magnetic hot plate and heated overnight to dissolve the potassium dichromate and silver sulfate. Once the potassium dichromate and silver sulfate dissolved, the acid bottle was removed from the hot plate and cooled to room temperature. Five ml of the cooled digestion solution was sipetted into a 16 mm X 100 mm screw-top vial, 2.0-5.0 ml of filterred sample added and the cap was screwed on tishtly. Several blanks containing 2.0-5.0 ml deionized water were run with each batch of samples. The vials were placed into the Hach COD reactor and heated at 150 C for 2 hours. heatins, the vials were removed from the reactor and cooled to room temperature. The contents of the vial was

transferred to a 250 ml Erlenmeyer flask that contains approximately 50 ml water, rinsing the inside of the vial several with water, and adding the rinsings to the flask. To the flask were added 0.03 gm mercuric sulfate (to reduce chloride ion interference) and 5 drops Ferrion indicator. This solution was then titrated to a bright orange endpoint with 0.0125 N ferrous ammonium sulfate solution (FAS). The 0.0125 FAS solution was made by adding 9.8 gm ferrous ammonium sulfate to approximately 1000 ml deionized water, adding 20 ml concentrated sulfuric acid, cooling the solution to room temperature and finally, diluting to 2.0 l with deionized water. The blanks are titrated in the same manner as the samples. To determine the COD of the sample, the following equation was used:

 $(A - B) \times (N) \times (8000)/C = ms/1 COD$

where: A = vol of FAS used to titrate blank

B = vol of FAS used to titrate sample

N = normality of FAS solution

C = volume of sample, ml

The error in the COD analysis was estimated to be ± 10%.

3. Mixed_Liquor_Suspended_Solids_Determination

Samples were taken every 2.0 hours during the degradation experiments. A 10 ml sample of reactor fluid was pipetted into a preweighed aluminium dish and dried in an oven at 95 C. The dried samples were then cooled in a

dessicator and reweished. The MLSS of fresh sludge from the Livingston sewage treatment plant was approximately 2500-2600 mg/l. The error in the MLSS determination was estimated to be \pm 50 mg/liter.

4._Hsdroseo_loo_Coocentratioo_(eH)_Determination

The PH in the reactor was checked every 1/2 - 2.0 hours using a PH meter. When necessary, sodium carbonate or ammonium carbonate was added to the reactor to maintain the PH in the range of 7.0 - 8.0. To measure the PH, 15 ml of reactor fluid was pipetted directly into a vial. The vial was placed on a magnetic stirrer and a combination PH electrode immersed in the vial. The PH was read after approximately 5 minutes of stirring, when it reached a steady reading. After the PH was measured the fluid was returned to the reactor.

5._Ammooia_Determination

During most of the runs, ammonia concentration was not checked regularly. However, for the last few runs an ammonia gas electrode was used, which indicated levels of 140-420 mg/l.

The results of the air stripping experiments (Tables \$ 6, 7 & 8) show that essentially no o-chlorophenol was stripped out during the 4 to 8 hour biodegradation runs. Therefore, it can be assumed that in the degradation experiments the major mechanism is indeed bioassimilation and not air stripping.

A computer program, AIR, was written to simulate the air stripping experiment (see APPENDIX 1). The results from this computer program appear in Table # 9. From running this program it was determined that the activity coefficient of o-chlorophenol had to be approximately 300-500 to achieve the rate of air stripping witnessed in the air stripping experiments.

From vapor-liquid equilibrium data for the phenol-water system obtained from Gmehling, et al. [43], the infinite dilution activity coefficient of phenol was found to range between 43.85-67.36 for a variety of temperatures and pressures. However, no such data was available for the o-chlorophenol-water system. It was necessary to estimate the infinite dilution activity coefficient of o-chlorophenol to determine whether the loss of o-chlorophenol witnessed in the air stripping experiments was due to volatilization and not some other mechanism. Using a method presented in Reid, et al. [51], the infinite dilution activity coefficients of

phenol and o-chlorophenol were estimated to be 45 and 347, respectively, at 25 C (see Table # 10). Since the estimated activity coefficient for phenol compares very well with the literature values, and due to the similarity between the two phenolic systems, it is assumed that 347 represents a good estimate for the activity coefficient of o-chlorophenol. This checks very well with the experimental results. Since the activity coefficient of phenol is an order of magnitude lower than o-chlorophenol the rate of air strippins is also nesligible for phenol.

No tests were performed to determine the amount of phenol or o-chlorophenol adsorbed on the bacterial flocs. However, since the acclimated sludge was exposed to these compounds for a long period prior to a degradation run, it is assumed that all the active surface would be saturated. Therefore, we can safely say that adsorption is not a significant removal mechanism in the degradation experiments.

All the phenol and o-chlorophenol degradation runs were performed using phenol acclimated sludge that was developed from the same initial activated sludge seed taken from the Livingston treatment plant. The degradation runs were performed with a sludge age of 800-2100 hours. Also, no sludge wasting was done at any time during the experimental program.

Detailed concentration verse time data Tables (#19-28) and graphs (Figures # 9-18) are shown for all degradation runs.

COD analysis indicate The results of the complete destruction of shenol without the formation of any metabolic intermediates (see Figure # 19). However, the COD analysis on the o-chlorophenol degradation samples suggest that metabolic intermediates are being formed (see Figure # 20). The equivalent phenol (or o-chlorophenol) concentration was calculated using COD analysis by determining the COD of the destradation sample, subtracting the theoretical COD of the thymol internal standard (approximately 123.2 ms COD/1), and dividing the result by the theoretical COD of phenol (or o-chlorophenol). For a comparison between the substrate and COD removal rates of phenol and o-chlorophenol, see Tables # 29-30 and Figures # 19-20. In both cases there appears to be a residual COD of approximately 20-30 mg/l. This may be due to microorganisms that lysed after copper sulfate was added to the degradation samples. In addition, COD analysis was performed on o-chlorophenol standards (10, 20 and 40 ppm o-chlorophenol), which determined that the COD difference between 10 and 20 ppm could be consistantly and accurately detected.

The virsin activated sludse had an MLSS of about 2500 ms/1. After prolonged exposure to phenol at concentrations of 100 to 500 ppm, the MLSS was reduced to 1100 to 1300 ms/1 (see Tables # 19 % 20). After further exposure to 20 ppm o-chlorophenol, the MLSS still ranged from 1400 to 1800 ms/1 (see Tables # 21-23). It was only after exposure to 40 ppm o-chlorophenol that the MLSS was drastically reduced to about

750 ms/l (See Tables # 24-26). This would indicate that an o-chlorophenol concentration of 40 ppm is highly toxic to many of the organisms present even in a phenol acclimated sludge. For any given run, the MLSS was essentially constant.

The phenol acclimated sludse had a light tan color, but turned dark brown upon exposure to o-chlorophenol. This phenomenon was also witnessed by Indols, et al. [22], and further indicates a change in microbial population.

It should be noted that the degradation of o-chlorophenol at a concentration of 40 ppm overcame the buffering capacity of the reactor medium, causing in all 3 runs a reduction of approximately 0.3-0.4 pH units. Because of this it was necessary to add more buffer (ammonium carbonate or sodium carbonate) to the reactor during the course of the run to keep the pH between 7.0-8.0. This reduction in pH is believed to be caused by the production of HCl as a result of the degradation of o-chlorophenol and is an additional indication that complete biodegradation (mineralization) occurred. This was also witnessed by Hartmann, et al. [30].

In the first 20 ppm o-chlorophenol run, the degradation took 8.0 hours instead of 4 to 5 hours as in the second and third runs. The reason for this was insufficient acclimation to o-chlorophenol prior to the first run, as can be seen by the longer lag time in the first run.

The second 40 ppm o-chlorophenol run took 3 hours longer

than the first and third and was believed to be caused by a failure to feed the reactor over the weekend just prior to the run.

The degradation data was regressed to five different kinetic expressions [44] to determine the one that best represented the data and to determine the rate constants. The following five kinetic equations were used: (1) zero-order kinetics, (2) Grau equation, (3) Haldane equation, (4) Gates and Marlar, and (5) Henri equation.

The simplest kinetic equation is the zero-order, which states that the rate of substrate utilization, dS/dt, is a constant and is independent of substrate concentration:

$$rate = dS/dt = K$$
 (1)

To determine the rate constant, K, the substrate concentration is plotted against time on rectangular paper.

This should produce a straight line with a slope of K.

The equation for Grau kinetics in a batch reactor is:

If X is assumed to be approximately equal to the initial biomass concentration, Xo, during the course of the reaction,

Equation # 2 can be integrated to sive:

$$In(S/S_0) = (-KX_0/S_0)t$$
 (3)

Plotting (So/S) versus time on semi-los paper should result in a straight line with a slope equal to KXo/So.

Using the Haldane model for substrate inhibition kinetics, the equation for substrate utilization is:

$$-dS/dt = UmS/(Km + S + S^{2}/Ki)$$
 (4)

where: Um = maximum growth constant

Km = substrate saturation

constant

Ki = inhibition constant

S = substrate concentration

If S + $S^2/Ki >> Km.$ Equation # 4 can be linearized to sive:

$$-dS/dt = K/(Ki + S)$$
 (5)

where: K = UmKi

The constants, K and Ki, can be determined by: (1) plotting S versus t, (2) fitting S to a second-order polynomial in t, (3) differentiating the polynomial and determine dS/dt at each S, and (4) plotting 1/(-dS/dt) versus S. This should result in a straight line with a slope of 1/K and a g-intercept of Ki/K. It should be noted, that if Ki >> S, the Haldane equation is zero-order in substrate concentration. Equation # 5 can be rearranged and integrated to sive:

$$Ki(So - S) + (So^2 - S^2)/2 = Kt$$
 (6)

By knowins Ki and K, one can solve this quadratic equation to determine the substrate concentration at any time. This was the method used in the present study.

If the Michaelis-Menton model is used, the rate of substrate reaction becomes:

$$dS/dt = -KoXS/Y(Km + S)$$
 (7)

where: Ko = maximum srowth rate constant

X = biomass concentration

S = substrate concentration

Y = biomass synthesis constant

Km = substrate saturation constant

Equation # 7 can be rearanged to give:

$$dS(Km + S)/S = -(KoX/Y)dt$$
 (8)

Gates and Marlar developed a method a solve for the kinetic constants [44], which involved integrating Equation # 8 and rearranging the result:

d = So - S

To solve for the constants: Ko, Km and Y, a trial-and-error

procedure is used where values of a are assumed and 1/tln(S/So) is plotted against ln(1 + ad)/t until the best straight line is produced. This line has a slope of c and grintercept of b. The kinetic constants are then calculated as follows:

$$Ko = b/(c - 1)$$
 $Km = (1/s + So)/(c - 1)$
 $Y = aXo$

Once the kinetic constants are known, they can be used to determine the substrate or biomass concentration at any time by using the following equations [44]:

Since equations # 10 and 11 are implicit in S and X, they must be solved by trial and error.

If the biomass concentration, X, is assumed to be constant during the course of the reaction, Equation # 7 can be integrated to yield the Henri equation:

$$(1/t)\ln(So/S) = -(So - S)/Kmt + KoXo/YKm$$
 (12)

By plotting $(1/t)\ln(So/S)$ versus (So - S)/t, a straight line

should result with a slope equal to $-1/\mathrm{Km}$ and a y-intercept of KoXo/YKm.

A computer program, REGRESS, was written to fit the degradation data to each of the five kinetic equations and to solve for the kinetic constants. A listing of this program can be found in Appendix 2 and a hierarchical diagram is given in Figure # 21.

After running all the data sets through REGRESS, several important trends were noted (see Tables # 31-34).

A zero-order kinetic equation successfully fitted all sets of data. The problem with a zero-order equation is the fact that it can be extrapolated to negative substrate concentration instead of asymptotically approaching zero as does a first-order equation. The Haldane equation also had this problem. In addition, it was found that the Haldane equation was very sensitive to changes in the initial substrate concentration, So. A 1.0 ppm change in the value of So, could change the value of the kinetic constants, K and Ki, by 100-1000. The Grau kinetic equation save good fits for the 20 ppm o-chlorophenol and 40 ppm o-chlorophenol + 50 ppm amino acids data. However, it save very larse sums of the squares of the residuals for the 40 ppm o-chlorophenol data. The Henri equation produced negative values for the substrate saturation constant, Km, for most data sets. The method of Gates and Marlar also yielded negative values of Km for most sets of degradation data. Even the few data sets that produced positive Km values had calculated values of the biomass synthesis constant, Y, that were unrealistically large (69-308 ms biomass/ms substrate). Also, the Gates and Marlar method didn't work on all desiradation runs for a particular substrate concentration, even though the data appeared very similar.

The shenol degradation data was best correlated to a zero-order kinetic equation with K ransins from 31.63-61.72 ms/l-hr (see Table # 31). At a concentration of 20 ppm, the o-chlorophenol degradation data was best correlated using the zero-order equation with K ransins from 2.903-5.298 ms/l-hr for all 3 runs (see Table # 32). At an o-chlorophenol concentration of 40 ppm, the degradation data was best correlated using the Haldane equation, with K ranging from $454.575-687.609 \text{ (ms/1)}^2/\text{hr}$ and Ki rensins from 51.235-116.32ms/1 (see Table # 33). The 40 ppm o-chlorophenol + 50 ppm amino acids data was best correlated using the Haldane equation with K ransins from 135.66-220.234 $(ms/1)^2$ /hr and Ki ransing from 15.841-22.023 mg/l (see Table # 34). This same effect, the addition of a co-substrate decreasing or having no effect on the degradation rate, has been witnessed by several investigators: Dence, et al. [19], Kirsch and Etzel [27], Haller [21], Lewandowski and Abd-El-Bary [14], and DiGeronimo, et al. [31]. But, other studies have concluded that the addition of a co-substrate increased the rate of degradation or allowed previously non-degradable compounds to be broken down: Edsehill and Finn [26], Clark, Chian, and Griffan [35], Francis, et al., [36] and Rittmann and

Kobayashi [39]. Consequently, more work must be performed in this area to determine the biological mechanisms of co-metabolism and the effects of different co-substrates.

Another possible effect of the amino acids was suggested by Carllson, et al., [45]. L-cystein can be converted to hydrogen peroxide by autooxidation with atmospheric oxygen. The hydrogen peroxide acts as a bactericide and kills some of the organisms in the reactor. As a result the o-chlorophenol concentration decreases at a slower rate due to a reduction in the microbial population.

By comparing the kinetic rate constants for phenol descradation witnessed by the present study (31.6-61.7 mg/l-hr) with other published values, it was determined that the rate was much larger than observed by Pitter [23] which reported phenol descradation at a rate of 3.36 mg/l-hr. The results of the present study compare well with the findings of Holladay, et al. [13] which reported rates of phenol descradation in the range of 0.214-2.67 gm/l-day (8.92-111 mg/l-hr) in a CSTR. The present study also witnessed faster biodegradation of phenol than did [8], [14] and [18].

After comparing the kinetic rate constants for o-chlorophenol degradation witnessed by the present study it was determined that a much faster rate of biodegradation was observed than [21], [22], and [23]. Pitter [23] determined the zero-order rate constant for o-chlorophenol to be 1.49 ms/l-hr, while the present study witnessed rates of degradation ranging from 2.90-7.21 mg/l-hr.

There may be many reasons for these differences with the literature results, not the least of which are the nature of the original microbial population, its acclimation, and subsequent treatment. It is hoped that future studies in this laboratory will shed more light on these matters.

VIII. CONCLUSIONS

- 1. Activated municipal sludse is capable of completely degrading phenol up to 500 ppm and o-chlorophenol up to 40 ppm, in a 4.0 liter batch reactor. For an assumed zero-order mechanism, the rate constant for phenol (initially 100 ppm) ranged from 31.63-61.72 ms/l-hr. For o-chlorophenol at a concentration of 20 ppm, the rate constant ranged from 2.903-5.298 ms/l-hr. The 40 ppm o-chlorophenol degradation data was best correlated using the Haldane equation with K ranging from 454.575-687.609 (ms/1)2/hr and Ki ranging from 51.234-116.32 ms/l.
- 2. Acclimation times decreased with repeated exposure to a particular concentration of phenol or o-chlorophenol.
- 3. The activated sludge first had to be acclimated to phenol before it could significantly breakdown o-chlorophenol.
- 4. For o-chlorophenol at a concentration of 40 ppm, the addition of amino acids increased the acclimation time and decreased the degradation rate of the o-chlorophenol. The rate constants for the Haldane equation fell to: K = 135.66-220.234 (mg/l)²/hr and Ki = 15.841-22.023 mg/l.

*

5. It was determined experimentally that less than 1.0 ppm o-chlorophenol would be lost due to stripping during the course of an 8 hour degradation experiment at an air rate of 500 ml/min. However, this small loss (which is below the detection limit for the GC analysis employed) is larger than predicted by theoretical calculations for the stripping rate. Stripping losses for the phenol runs were insignificant.

REFERENCES

- [1.] Exner, J.H., J.D. Johnson, O.D. Ivins, M.N. Wass, and R.A. Miller, "A Process For Destroying Tetrachlorodibenzo-p-Dioxin in a Hazardous Waste", Paper presented to the ACS meeting New York City, (August 1981).
- [2.] Lesan, Robert W., "Ultraviolet light takes on CFI role", Chemical Engineering, p. 95 (January 25, 1982).
- [3.] Basta, N., "Firms avidly seek new hazardous-waste treatment routes", Chemical Engineering, p. 53 (September 6, 1982).
- [4.] Miller, R.A. and R.D. Fox, "Catalyzed Wet Oxidation of Hazardous Wastes", Paper presented to the ACS meeting New York City, (August 1981).
- [5.] Lanouette, Kenneth H. "Treatment of phenolic wastes", Chemical Engineering Deskbook, pp. 99-106 (October 17,1977).
- [6.] Gaudy, A.F. and E.T. Gaudy, Microbiology for Environmental Scientists and Engineers, McGraw-Hill Book Company, New York, N.Y., p. 175 (1980).
- [7.] Barth, Edwin F. and Robert L. Bunch, "Biodesradation and Treatability of Specific Pollutants", EPA No. 600/9-79 -034 (October 1979).
- [8.] Walton, G.C. and D. Dobbs, "Biodegradation of Hazardous Materials in Spill Situations", Proceedings 1981 National Conference on Control of Hazardous Material Spills, Louisville, Kentucky (May 13-15, 1980).
- [9.] Paris, D.F., N.L. Wolfe and W.C. Steen,
 "Development of Quantitative Relationships Between
 Microbial Degradation Rates and Chemical Structures",
 Paper presented to the ACS meeting New York, New York,
 (August 1981).

- [10.] Kim, J.W. and N.E. Armstrong, "A Comprehensive Study on the Biological Treatabilities of Phenol and Methanol-II", Water Research, Vol. 15, pp. 1233-1247 (1981).
- [11.] Beltrame, P. et al., "Kinetics of phenol degradation by activated sludge in a continuous-stirred reactor", JWPCF, Vol. 52, No. 1, pp. 126-132 (January 1980).
- [12.] Beltrame , F. et al., "Kinetics of biodesradation of phenol and 2,4-dichlorophenol in a continuous stirred reactor", La Chimica E L'Industrial, Vol. 62, No. 9, pp. 659-662 (September 1980).
- E13.] Holladay, D.W., C.W. Hancher and C.D. Scott,

 "Biodegradation of phenolic waste liquors in
 stirred-tank, packed-bed and fluidized-bed bioreactors",
 JWPCF, Vol. 50, pp. 2573-2589 (November 1978).
- [14.] Lewandowski, G.A. and M.F. Abd-El-Bary, "Phenol and Chlorinated Phenol Shock Loadings to Activated Sludge in a Fill-and-Draw Reactor", NJIT, Newark, New Jersey (1981). (unpublished)
- [15.] Luthy, R.G., "Treatment of Coal Cokins and Coal Gasification Wastewaters", JWPCF, Vol. 53, No. 3, pp. 325-339 (March 1981).
- [16.] Sinser, P.C., E. Miller, C. Yen, and D.A. Reckhow, "Physical-Chemical Treatment of Biologically-Treated Coal Gasification Wastewater", Paper presented to the ACS meeting New York City, (August 1981).
- [17.] Suidan, M.T., M. Pirbazari, C.S. Gee and M.A. Deady, "Treatment of Coke Oven Wastewater with the PAC-Contact Stabilization Activated Sludge Process", Paper presented to the ACS meeting New York City, (August 1981).
- [18.] Baker, M.D. and C.I. Mayfield, "Microbial and Non-Biological Decomposition of Chlorophenols and Phenol in Soil", Water, Air and Soil Pollution, Vol. 13, pp. 411-424 (1980).

- [19.] Dence, C.W., C. Wans, and P.R. Dirkin, 'Toxicity Reduction Through Chemical and Biological Modification of Spent Pulp Bleaching Liquors', EPA No. 600/2-80-039 (January 1980).
- E20.] Tabak, H.H., S.A. Quave, C.I. Mashni and E.F.
 Barth, "Biodegradability Studies with Organic Priority
 Pollutant Compounds", JWPCF, Vol. 53, No. 10, pp.
 1503-1518 (October 1981).
- [21.] Haller, H.D., "Degradation of mono-substituted benzoates and phenols by wastewater", JWPCF, Vol. 50, pp. 2771-2777 (December 1978).
- [22.] Insols, R.S., F.E. Gaffnes and P.C. Stevenson, "Biological Activity of Halophenols", JWPCF, Vol. 38, No. 4, pp. 629-635 (1966).
- [23.] Pitter, P., "Determination of Biological Degradability of Organic Substrates", Water Research, Vol. 10, pp. 231-235 (1976).
- [24.] Wukasch, R.F., C.P.L. Grady and E.J. Kirsch,
 "Prediction of the Fate of Organic Compounds in Biological Wastewater Treatment Systems", Purdue University, West La Fayette, In. 47907.
- [25.] Wallin, B.K., A.J. Condren and R.L. Walden, "Removal of Phenolic Compounds from Wood Perserving Wastewaters", EPA No. 600/S2-81-043 (April 1981).
- [26.] Edsehill, R.U. and R.K. Finn, "Microbial Treatment of Water and Soil to Remove Pentachlorophenol", Paper presented to the ACS meeting New York City, (August 1981).
- [27.] Kirsch, E.J. and J.E. Etzel, "Microbial decomposition of pentachlorophenol", JWPCF, Vol. 45, No. 2, pp. 359-364 (February 1973).
- [28.] Heidman, J.A., D.F. Kincannon and A.F. Gaudy Jr.,
 "Metabolic Response of Activated Sludge to Sodium
 Pentachlorophenol", Proceedings 22nd Ind. Waste Conf.,
 Purdue, Lafayette, Ind., pp. 661-674 (1967).

- E29.] Shamat, N.A. and W.J. Maier, "Kinetics of Biodegradation of Chlorinated Organics", JWPCF, Vol. 52, No. 8, pp. 2158-2166 (August 1980).
- E30.] Hartmann, J., W. Reineke and H.J. Knackmuss, "Metabolism of 3-chloro, 4-chloro, and 3,5-dichlorobenzoate by a Fseudomonad", Applied and Environmental Microbiology, Vol. 37, No. 3, pp. 421-428 (March 1979).
- E31.3 DiGeronimo, M.J., M. Nikaido and M. Alexander, "Utilization of Chlorobenzoates by Microbial Populations in Sewage", Applied and Environmental Microbiology, Vol. 37, No. 3, pp. 619-625 (March 1979).
- [32.] Saeser, V.W. and Q.E. Thompson, "Biodesradability of Halosen-Substituted Diphenylmethanes", Environmental Science and Technology, Vol. 14, No. 6, pp. 705-709 (June 1980).
- [33.] Su, T.M., A.K. Fritz, K.M. Li and P.F. Kamp, "Biodesradation of Polychlorinated Biphenyls", Paper presented to the ACS meeting New York City, (August 1981).
- [34.] Bailey, R.E., S.J. Gonsior, W.L. Reinhart and M.W. Spence, "Biodegradation of Orthophenylphenol", Paper presented to the ACS meeting New York City, (August 1981).
- [35.] Clark, R.R., E.S.K. Chian and R.A. Griffin,
 "Degradation of Polychlorinated Biphenyls by Mixed
 Microbial Cultures", Applied and Environmental
 Microbiology, Vol. 37, No. 3, pp. 680-685 (April
 1979).
- [36.] Francis, A.J., R.J. Spanssord, G.I. Ouchi and N. Bohonos, "Cometabolism of DDT Analoss by a Pseudomonas sp.", Applied and Environmental Microbiolosy, Vol. 35, No. 2, pp. 364-367 (Feb 1978).
- E37.J Rittmann, B. and H. Kobayashi, "Microbial removal of hazardous organic compounds", Environ. Sci. Technol., Vol. 16, No. 3, pp. 170A-183A (1982).

- [38.] Gaudy, A.F. Jr., S.R. Goswami, T. Manickam and E. Gaudy, "Formation of Strippable Metabolic Products in Biological Waste Treatment", Biotechnology and Bioengineering, Vol. 19, pp. 1239-1244 (1977).
- [39.] Rittmann, B.E. and H. Kobayashi, "Microbiological Separations for Trace Organics Removal", Paper presented to the ACS meeting New York City, (August 1981).
- [40.] Alexander, M., 'Biodegradation of Chemicals of Environmental Concern', Science magazine, Vol. 211, pp. 132-138 (9 January 1981).
- [41.] Omori, T. and M. Alexander, "Bacterial and Spontaneous Dehalosenation of Orsanic Compounds", Applied and Environmental Microbiology, Vol. 35, No. 3, pp. 512-516 (March 1978).
- [42.] Standard Methods for the Examination of Water and Wastewater, M.C. Rand, A.E. Greenbers and M.J. Taras, ed., 14 th edition, page 584 (1975).
- [43.] Gmehlins, J., U. Onken and W. Arlt, Vagor=Liquid Equilibrium Data Collection Aqueous-Organic Systems (Supplement 1), Schön & Wetzel GmbH, Frankfurt/Main, F.R. Germany, pp. 394-398 (1981).
- [44.] Sundstrom, D.W. and H.E. Klei, Wastewater Ireatment, Prentice-Hall, Inc., Englewood Cliffs, N.J. (1979).
- [45.] Carlsson, J., G.P.D. Granberg, G.K. Nyberg and M.B.K. Edlund, "Bactericidal Effect of Cysteine Exposed to Atmospheric Oxygen", Applied and Environmental Microbiology, Vol. 37, No. 3, pp. 383-390 (March 1979).
- [46.] Horvath, R.S. "Microbial co-metabolism and the destradation of organic compounds in nature", Bacteriology Review, Vol. 36, pp. 146-155 (1972).
- [47.] Salerno, S., Personal Communication, N.J.I.T., Newark, New Jersey 07102 (1983).

- [48.] Morrison and Boyd, Orsanic Chemistry, 3rd Edition, Allyn and Bacon, Inc., Boston, p. 788 (1973).
- [49.] Hill, G.A. and C.W. Robinson, "Substrate Inhibition Kinetics: Phenol Degradation by Escudomonas gutida", Biotechnology and Bioengineering, Vol. 17, pp. 1599-1615 (1975).
- E50.] Weast, R.C., Editior, CRC Handbook of Chemistry and Physics, 61st edition, CRC Fress, Inc., Boca Raton, Florida, (1980).
- E51.] Reid, R.C., J.M. Prausnitz and T.K. Sherwood, Ibe Eroperties of Gases and Liquids 3rd edition, McGraw-Hill Book Company, pp. 380-381 (1977).

Table # 1 - Phenol Desradation Studies

===:	+====== :	+===== :	* =======	! =======	*======================================
Ref #	Compound tested	lConc. l(ppm)	Reactor type	l Kinetic I Model	
-	Phenol	•	l batch		l 100% desradation
8 	pheriol		lapplied Ito soil		reduced to 0.1 ppm in 26
	lo-chloro phenol		lasslied Ito soil		reduced to 40 ppm in 36 days
9 9	phenol	?	; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ;	2nd order	Kb = 7.0 ± 1.3 X 10 liter/orsanism-hr
10	phenol	770	l batch 	Michaelis Menton 	
111	phenol	360	CSTR	l Monod I	Ks = 245 ms/l Y = 0.45 k = 0.170 (hr)-1
12	phenol	162	CSTR	lst order	lk = 6.1 X 10 ⁻³ 1/ms-hr
	DCP	31.2	CSTR	Haldane	k/Ks = .81 X 10 ⁻³
13	Phenol	to 1400	CSTR		k = 2.67 sm/l-day = 111 ms/l-hr
14	phenol	to 500	fill and	Grau	k = 0.04 (hr)-1
15!	phenol !	to 1700	CSTR	1st order	k = .002004 l/ms-day (COD basis) Y = .1029
16!	rhenol !	560	CSTR		> 99.9% degradation
181	 Phenol 	100	 batch		 100% degradation in 5 days
! ! }	OCF I	100	batch		100% desradation in 1.5 days
	2,6-DCF	100	batch		100% desradation in 0.75 days
+	+				

不

Table # 2 - Chlorinated Phenol Degradation Studies

===:	+ =========	+ =======	+=======	+======================================
Ref # 	Compounds tested 	Conc. tested (ppm)	Reactor type 	Results
•	chlorophenols	50 or 10 		most were degraded 20%-30% in 1 week
1 20	ichlorophenols and phenol 	5 & 10 	l batch 	chlorophenols are more resistent to biodegradation than phenol
1 21	o-chlorophenol	1 16 1	l batch 	100% desradation in 19 days usins unacclimated bacteria
1 221	o-chlorophenol	100 I	batch	100% degradation in 3 days using acclimated bacteria
1 231	o-chlorophenol	200 COI (119 ppm) 		K = 25.0 ms COD/sm initial biomass-hr = 1.49 ms/l-hr
	phenol (200 COD (84 ppm)	batch	K = 80.0 ms COD/sm
1 241	PCP I	20	CSTR	Ks/um = 593 Aus-day/l Kd = 0.05 (day)-1
1 251	PCP I	100	batch	biolosical treatment was ineffective
1 261	PCP I	40-120 i	fill and	PCP can be destaded
27 1 	PCP I	30 i		68% PCP destaded to carbon dioxide in 24 hr
1 281 1 1	SPCP I	to 250	batch	sludse can be acclimated to destade PCP
1+				·

*

Table # 3 - Chlorinated Benzoate Desradation Studies

===	 	+======	‡=====	+======	‡========
Ref # 	Compounds tested 	Conc. tested (ppm)		Kinetic Model 	Results
29 	o-chlorobenzoate 	1 50 1	l batch 	l Monod I	Um = 1.0 (day)-1 Ks = 2.4 ms/1 Y = 0.22
1	m-chlorobenzoate 	1 50 	batch 	l Monod I	Um = 0.6 (day)-1 Ks = 2.0 ms/1 Y = 0.14
	 p-chlorobenzoate 	50 	batch 	l Monod I	Um = 1.2 (day)-1 Ks = 1.1 mg/1 Y = 0.25
; ; ;	2,4-D	50 	batch	l Monod	Um = 2.3 (day)-1 Ks = 5.4 mg/l Y = 0.14
30	m-chlorobenzoste	3131 	batch		100% degradation in 14 hr
, 	r-chloro benzoate	3131	batch		100% desradation in 11 hr
 	3,5-dichloro benzoate	3820	batch		100% desradation in 29 hr
31	o-chlorobenzoate	100	batch i		100% desradation in 6 days
	m-chloro benzoate	100	batch I		100% destradation in 12 days
! ! !	p-chloro benzoate	100	batch		100% destradation in 9 days
+		·+	· 	· 	

Table # 4 - Polycyclic Degradation Studies

====	=======================================	;====== :	+====== :	.
Ref # 		Conc. Lested (ppm)		Results I
1 321	DPM	1100 ppb	batch	> 95% degradation in 5 days
1 331	Aroclor 1242	?	 batch	26.4% destradation
	Aroclor 1254	?	batch	16.0% desradation
1 3410	-phenylphenol	?	batch	65% degradation to carbon dioxide
1 351 /	Aroclor 1242	0.703	batch	microordanisms can be isolated from soil or sediment that can dedrade PCBs
36 I	ODT analoss (100	batch	bis(p-chloropheny)methane and 1,1bis(p-chloropheny)ethane were destaded in the presence of DPE
I+				

Table # 5 - Physical Properties of Phenolic Compounds

1=======	t=======	t======	±=======	+ ========:	t=======
l Compound	I MW I	I MP (C) I	I BP (C)	Solubility in H2O at 25 C (ppm)	Ka X 10 10
Phenol	94.11 a	41 b	1 182 c	93000 c	1.1 c
l o-chloro	128.56 a 	I 9 b	173 c	1 28000 c	77.0 c l
i m-chloro I phenol	•	33 b	214 c	26000 I	16.0 c
p-chloro	# H	I 43 b	l 220 c	27000 c	1 6.3 c
2,4-di chloro phenol	163.00 a	1 45 a	210 c 	I 4500 с I	large c
2,6-di chloro	, , , , , , , , , , , , , , , , , , ,	68-9 a	219-20 a	 	
2,4,6-tri cloro phenol	197.45 al	69.5 a	246 c	900 c	larse c
penta chloro phenol	266.34 al	174 a	309 c	30 c \$	vers larse c
themol	150.22 al	52 a	233 a		
•	1				

\$ = at 50 C.

a = [50] CRC Handbook, 61st Edition

b = [48] Morrison and Boyd

c = [25] B.K. Wallin, et al.

Table # 6 - Results of First Air Stripping Experiment

=====	+=========:	‡======= :	+==============
Date	1	l Start	o-chlorophenol conc. (ppm) ===================================
6/23	1:00 p.m.	0.0	17.266
6/23 	3:00 p.m.	2.0	18.732
6/24 	i 10:00 a.m.	21.0	17.573
1 6/24	1 5:30 p.m.	28.5	18.880
6/25	1:30 p.m.	48.5	14.805
6/25	4:30 p.m.	51.5	14.125
6/28 	11:00 a.m.	118.0	13.132
6/28 	1 3:30 p.m.	122.5	14.319
6/29 	1 2:00 p.m.	145.0	12.508
6/29 	6:00 p.m.	149.0	11.044
6/30 	1 2:00 p.m.	169.0	11.841
6/30 	5:00 p.m.	172.0	11.265
7/1	4:00 p.m.	195.0	5.206
7/1 7/1	8:00 p.m.	199.0	3.972
7/6	9:00 a.m. i	308.0	0.0
	· 		

Table # 7 - Results of Second Air Stripping Experiment

======	‡==== :	+======================================	+
1	1	l Start	lo-chlorophenol conc. (ppm)
7/12	1 2:00 1 p.m.	0.0	1 22.624 I
7/12 	1 2:45 P.m.	0.75	22.605
7/13 	2:00	24.0	19.882
7/14 	3:00 p.m.	49.0	17.624
7/15 	i 2:30	72.5	20.891
7/16 	3:30	97.5	17.575 17.575
7/19 	7:30	161.5	0.0
7/21	110:30	212.5	0.0
	t 		

Table # 8 - Results of Third Air Strippins Experiment

	l	l Start	lo-chlorophend conc. (ppm)
7/22	f=====: 5:30 p.m.	#======== 0.0 	#=====================================
7/23	1 2:00	20.5	19.594
7/26	111:00 a.m.	89.5	12,884
7/27	1 2:00 P.m.	116.5	11.226
7/28	8:00 8:m.	134.5	9.148
7/29	12:30	163.0	8.896
8/2	8:00 a.m.	254.5	1.746

Table # 9 - Results of Air Stripping Simulation Program

Temperature = 26.0 C

Pressure = 760.0 mm Hs

Reactor Volume = 2.0 liters

Intial o-chlorophenol concentration = 20 ppm

Air flowrate = 500 ml/min = 1.339 mole/hr

Air leaving the reactor is assumed 100% saturated

======	;===== ==		=======	.======	=======	-=====
1	l ()-chloros	henol co	oncentrat	tion (ppm	n) f
l(hrs)	f :	l I	!	i		
1 0.0	20.0	20.0	20.0		20.0	20.0 1
1 20.0	20.152	20.066	19.593	17.470	15.869	14.064
1 50.0	20.384	20.165	18.993		11.177	8.249 1
1100.0	20.783	20.336	18.018	10.057	6.171	3.340 1
1200.0	21.633	20.692	16.160	4.911	1.810	0.516 i
1300.0	22.557	21.070	14.423	2.323	0.503	0.073 I
•					•	•

Note: \$ = activity coefficient

Table # 10 - Estimated Infinite Dilution Acitivity
Coefficients for Phenol and O-chlorophenol

1		
	Infinite Di	lution Activity ficients
		o-chlorophenol
0.0	29.2	211.0
25.0	44.5	347.4
50.0	63.6	529.6

Table # 11 - Results of First Preservation Experiment

1======	:======= :	<u> </u>	;======:	
Date	Time	l# Hr. from Start	Sample ‡	lo-chlorophenol conc. (ppm)
1 6/29	;======== 5:00 p.m.	i 0.0	sel	1 31.270 I
1		; ; ;	s _P 2	28.407
i	1 	i i	sp3	28.169
1	1) 	se4	22.995
1	!] 	sp5	*
	, ,		586 	**
6/30	1 4:30 p.m.	23.5	sp1 	30.516
	} 		sp6	13.907
7/1	8:30 a.m. 	51.5 	sp1 	29.507
7/6	11:00 a.m.	162.0	spi 	31.328
	! }	! !	sp2	26.975 I
1	1 	•	 sp4 	21.628
	; } 	, 	5F6	22.833
	· 	+		

* - concentrated H2SO4 destroys column packins

** - didn't run sample

Table # 12 - Results of Second Preservation Experiment

====== Date	Time		Samele	
7/16	6:00 p.m.	0.0	sp1	102.710
[! 	sp2	99.508
; i :		; ; ;	sp3	45.865 *
; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ;			5P4	91.768
! !	, 	' 	5P6	96.085
7/19	9:30 a.m.	63.5	SP1 i	97.656
; ;		, , 	5 2	85.316
1 1 1 1			523	46.664
		; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ;	5P4	86.407
; [5P6	88.012
7/21	9:30 a.m.	111.5	5F1	0.0
: : 		1 1 1 1	5P2	84.014
; }	! 		sp3	44.648
i (i I	; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ;	5P4	87.972
1 1	 	! ! !	5P6	86.660
7/22	3:00 p.m.	141.0	se2	77.931
1) { !	, , , , , , , , , , , , , , , , , , ,	5F3	40.731
; }	1 	; ; ;	5P4	91.062
1	: 		5P6	91.832

Table # 12 - Continued

======		<u> </u>	 ======	
Date 	Time	I ‡ Hr. from I Start	Sample #	phenol conc. (ppm)
1 7/26	10:00 a.m.	10:00 a.m. 232.0	sp2	12.810
1 1	1 1	se3	25.016	
1			sp4	100.090
1 !			sr6 !	56.210
1 7/27	4:00 p.m.	262.0	i sp2	0.0
1		<u> </u>	sp3	14.715
	!]	sp4	92.460
			SP6	38.290
1 7/28	10:30 a.m.	280.5	sp2	0.0
1		,	sp3	4.837
			524	82.290
1 1		 	sp6	23.426
8/2	2 9:30 e.m.	9:30 a.m. 399.5	sp3	0.0
1 1	[] 	sp4	86.238
1		 	526	0.0
			, }	

^{* -} added 1.0 ml thymol

Table # 13 - Results of Third Preservation Experiment

======	=======================================	•		=======================================
Date	Time 	l# Hr. from Start	Sample # 	phenol conc.
1 8/6	9:00 a.m.	0.0	521	108.933
1 !		j 	sp2	108.057
1 1	! !	; 	sr3	106.607
1	 		584	115.400
] 		 	5P6	109.037
8/11	10:00 a.m.	119.0	571	66.389 I
1			sp2	53.770
1 1			573	55.629
1	; 		5P4	114.737
!!!!		 	sp6	107.413
8/12	3:00 p.m.	148+0	SP1	0.0
1 1 1 1			5F2	22.591
1 1	1 1	, 	5p3	32.002
			5p4	102.273
; ; ;			sp6	98.494
8/13	4:00 p.m.	173.0	5p2	0.0
! !			sr3	0.0
; ;	; 	 	5 2 6	105.440
 8/17	4:00 p.m.	269.0	sp2	0.0
;	 	 	5P3	0.0
;	 	 	5P4	152.720
i		 	sp6	131.345

Table # 14 - Results of U.V. Desradation Experiment

======================================				
Date	l Time	# Hr· from Start	Sample #	lo-chlorophenol∣ conc. (ppm)
 ======	: ============	5tart	•	conc. (ppm)
1 8/4	1 9:00 a.m.	0.0	uv1	24.757
1	! 		uv2	23.892
1	! !		uv3	22.501
	 	, 	น∨4	24.146
8/5	6:00 F+m+	36.0	uv1	27.468
1	! !		uv2	26.667
,] 	, . 	uv3	22.734
1	i i		uv4	21.904
8/11	12:00 noon	174.0	uv1	21.036
j		' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' '	uv2	26.776
1		! ! i	uv3	15.392
1	, 	·	uv4	13.306
1 8/13	2:00 p.m.	224.0	uv1	27.031 I
i i	, 	, 	uv2	26.669
	!	, 	uv3	13.252
	, 	; ; ;	uv4	12.115
8/17	3:00 p.m.	321.0	uv1	24.812
· '	, , , , , , , , , , , , , , , , , , ,		uv2	24.332
	 	; † 1	uv3 1	9.681
	 	, 	uv4	8.546
		·		

Table # 15 - Ionization Calculations Usins Ka

	İ			
		l C - amo	unt of coma	∘ound not 1
	ļ		onized (pp	•••
========	=========	;====== :	‡====== :	=======
lcompound			l eH = 7	
========	========	;====== :	 ====== :	=======
			99.89	
+				
lo-chloro!	40 FFM	39.6	37.0	22.6
Phenol		l	1	1
1		 	 	
1		 	+	h

C = Co - Col(Ka/H+)/(1 + Ka/H+)]

where: Co = initial concentration

Ka = acidity constant

H+ = los(-pH)

Table # 16 - Results of Phenol Ionization Test

Phenol Standard: 50.391 ppm, pH = 7.3

He I	Phenol IConcentration (PPM)
1 3.5	-+
7.5	50.003
8.7	49.362
9.4	49.634
	+

Note: phenol standard contains thymol at a concentration of 50 ppm as an internal standard.

Table # 17 - Results of O-chlorophenol Ionization Test

O-chlorophenol Standard: 47.626 ppm, pH = 7.2

======= Hq	#=====================================
1	
1 3.5	46.220
7.3	47.745
8.6	l 48.695 I
1 9.4	45.315
	+

Note: O-chlorophenol standard contains themol at a concentration of 51.400 ppm as an internal standard.

Table # 18 - Results of O-chlorophenol Ionization Test

O-chlorophenol Standard: 40.130 ppm, pH = 7.2

=======	‡==================
l eH	O-chlorophenol
1	Concentration (ppm)
=======	+======================================
1 3.9	40.166
1 8.7	37,201 I
1	
9.3	39.060
	<u> </u>

Note: o-chlorophenol standard does not contain any thymol.

Table # 19 - Results of First 100 ppm Phenol Run

Time sample was taken	‡ Hr. from Start	phenol conc. (ppm) 	l pH l	I MLSS (ms/1 I I
8:30 l a.m. l	0.0	#========= 90.749 		
9:30 I	1.0	1 51.673		
10:30 a.m.	2.0	5.320	7.3	1080
11:30 a.m.	3.0	0.0	 	
1:00	5.0	0.0	7.5	
2:30 P-m-	6.0	0.0		
				<u>,</u>

Note: No isopropyl alcohol was added to the samples. The samples were stored on ice as soon as they were taken and remained until they were injected into the G.C.

Table # 20 - Results of Second 100 ppm Phenol Run

======		 	 ======	
Time sample was taken	Start	phenol conc. (ppm) 	PH 	MLSS (mg/1)
8:20	0.0	133.687	6.9	
8:40 a.m.	0.333	121,007		
9:00 a.m.	0,667	103.234	6.9	
9:20 a.m.	1.0	91.888	 	
9:40 a.m.	1.333	43.417	6.9	1100
110:00 a.m.	1.667	31.503		
110:20	2.0	15.270	6.8	1090
110:40	2.333	0.0	† · · · · · · · · · · · · · · · · · · ·	
11:00 a.m.	2.667	0.0	6.8	1220
111:40	3.333		6.9	1280
\				

Note: No isopropyl alcohol was added to the samples. The samples were stored on ice as soon as they were taken and remained until they were injected into the 6.C.

Table # 21 - Results of First 20 ppm O-chlorophenol Run

======	‡ =======:	‡ ==========	 =======	
Time sample was taken	l from I Start I	lo-chlorophenol conc. (ppm) 		MLSS (mg/1)
) 7:50 a.m.) -	1 6.0 *	
8:00 a.m.	0.0	19,584	7.0	1780 I
1 9:00 1 a·m·	1.0	17.922 		
110:00	2.0	18.192		
11:00 a.m.	3.0	1 13.758	7.0	1780 I
112:00 noon	4.0	11.853		1
1:00 F.m.	5.0	7.523		
1 2:00	6.0	6.042	 	1860 I
3:00 F.m.	7.0	2.319		
4:00	8.0	0.0		
5:00 p.m.	9.0	0.0	7.0	1840
	·			

Note: Isopropyl alcohol was added to all samples.

* - added NH4CO3 to raise PH

Table # 22 - Results of Second 20 ppm O-chlorophenol Run

=====	+==== ====	+===========	;====== :	+==========
Time sample was taken		lo-chlorophenol conc. (ppm) 	pH 	MLSS (mg/1)
11:20 a.m.			6.0 *	
111:30 a.m.	i 0.0	19,121	7.0	1540 I
112:30 P·m·	1 1.0	15.922	7.2	
1:30	2.0	10.561	7.4	<u> </u>
2:30 p.m.	3.0	4.582		1650
3:30 P·m·	4.0	0,915	7+5 I	
4:30 P.m.	5.0	0.0	. — — — — — — — — — — — — — — — — — — —	

Notes: No isopropul alcohol was added to the 3:30 and 4:30 samples, because it was found that the addition of isopropul alcohol masks small peaks. All other samples contain isopropanol.

* - added NH4CO3 to raise pH

Table # 23 - Results of Third 20 ppm O-chlorophenol Run

======	* =======	+==========	‡===== =	‡========
Time sample was taken		lo-chlorophenol con. (ppm) 	pH 	MLSS (mg/l)
110:00	i i	19.810	6.9	
111:00	1.0	17.409	6.8 *	1360
12:00 noon	2.0	9.754	6.9	
1 1:00 F.m.	3.0	4.049	6.8 *	1430 I
2:00 p.m.	4.0	0.0	7.0	
3:00 p.m.	5.0	0.0	7.0]
1				

Note: No isopropyl alcohol was added to the samples. The samples were stored on ice as soon as they were taken and remained until they were injected into the 6.0.

* - add NH4CO3 to reactor to increase PH

Table # 24 - Results of First 40 ppm O-chlorophenol Run

	‡======= :	+==========	;=====::	======
Time sample was taken		lo-chlorophenol		MLSS (mg/1.)
1 8:30 a.m.	0.0	36.927	7.8	690
1 9:00 a.m.	0.5	37.568		
1 9:30 a.m.	1.0	38.144	7.7	
10:00 a.m.	1.5	36.131		,
10:30 a.m.	2.0	33.300		
1 11:00 a.m.	1 2.5	30.978	7 + 6	720
11:30 a.m.	3.0	28,965		,
! 12:30 p.m.	4.0	23.106	7.5	
1:00 5.m.	4.5	20.916		
1:30 p.m.	5.0	14.635	7.4	730
1 2:00 p.m.	5.5	11.547		
1 2:30 p.m.	6.0	7.678	: 	,
1 3:00 p.m.	6.5	2,461	7.3	740
1 3:30 p.m.	7.0	0.385	7.4	
4:00 p.m.	7.5	0.0		820
	, 	· 		

Note: No isopropyl alcohol was added to the samples. The samples were stored on ice as soon as they were taken and remained until they were injected into the 6.0.

Table # 25 - Results of Second 40 ppm O-chlorophenol Run

	# Hr. from	t========== o-chlorophenol conc. (ppm)	l PH	MLSS (ms/1)
9:00 a.m.	#======== 0.0	‡========= 39.764	======== 7.33	730
1 9:30 a.m.	0.5	43.189	7.34	
1 10:00 a.m.	1.0	37.345	7.37	
1 10:30 a.m.	1.5	37,795	7.39	
1 11:00 a.m.	2.0	37.840	7.34	780
11:30 a.m.	2.5	36.375	7.30	
1 12:30 p.m.	3.5	35.582	7.30	
1 1:00 p.m.	4.0	34.108	7.31	730
1:30 p.m.	4.5	32.016	7.32	
1 2:00 p.m.	5.0	28.447	7.19	
1 2:30 p.m.	5.5	27.311	7.14	
1 3:00 p.m.	6.0	24.139	7.11	740
1 3:30 p.m.	6.5	21.793	7.09	
1 4:00 p.m.	7.0	19,779	7.05	
1 4:30 p.m.	7.5	17.066	7,03	
1 5:00 p.m.	8.0	14.474	6.98 *	830
1 5:30 p.m.	8.5	11.968	7.21	
1 6:00 p.m.	9.0	10.338	7.19	
1 6:30 p.m.	9.5	7.365	}	
1 7:30 p.m.	10.5	0.750	7.34	780
1 9:00 p.m.	12.0	0.0		

Note: No isopropyl alcohol was added to the samples. The samples were stored on ice as soon as they were taken and remained until they were injected into the G.C.

^{* -} added NH4CO3 to raise pH

Table # 26 - Results of Third 40 ppm O-chlorophenol Run

======================================	‡ ========:	<u> </u>	‡===== :	 ======
l was taken	l Start	lo-chlorophenol conc. (ppm) 	1	MLSS (mg/1)
12:00 noon	0.0	39.665	7.34	790
12:30 p.m.	l 0.5	36.011	7.34	
1:00 p.m.	1.0	37.724	7.33	
1:30 p.m.	1.5	37,165	7.26	
1 2:00 p.m.	2.0	39.422	7,22	730
2:30 p.m.	2.5	34.920	7.19	
1 3:00 p.m.	3.0	29.626	7,12	
3:30 p.m.	3.5	27.539	7.10	
1 4:00 p.m.	4.0	23.711	7.08	
1 4:30 p.m.	4.5	19.209	7.04	720
1 5:00 p.m.	5.0	13.895	6.96	
1 5:30 p.m.	5.5	11.804	6.97	
1 6:00 p.m.	6.0	8+317	6.95 *	830
1 6:30 p.m.	6.5	4.337	7,12	
1 7:00 p.m.	7.0	1.146	7,18	
1 7:30 p.m.	7.5	0.0	7.24	840

Note: No isopropyl alcohol was added to the samples. The samples were stored on ice as soon as they were taken and remained until they were injected into the 6.C.

* - added buffer to raise PH

Table # 27 - First Run Amino Acids (40 ppm o-chlorophenol)

======================================			:=====:	<u> </u>
I was taken I		lo-chlorophenol conc. (ppm) ===================================		MLSS (ms/1)
1 11:30 a.m.	0.0		7.0 *	690
1 12:00 noon	0.5	37.089	7.20	,
12:30 p.m.	1.0	37.712	7.30	
1:00 p.m.	1.5	37.311	7.32	
1:30 p.m.	1 2.0	34,468	7.35	580
2:00 p.m.	2.5	30.421	7.33	,
1 2:30 p.m.	3.0	30.695	7.33	
3:00 p.m.	3.5	28.780	7.34	620
3:30 p.m.	4.0	26.168	7.31	
1 4:00 p.m.	4.5	22.960	7.32	
	 	†		

- 10 ppm L-cystein
- 10 ppm L-slutamic acid
- 10 ppm L-(+)-lysine
- 10 ppm L-arginine
- 10 ppm L-(+)-histidine

Note: No isopropyl alcohol was added to the samples. The samples were stored on ice as soon as they were taken and remained until they were injected into the G.C.

* - added buffer to raise pH

Table # 28 - Second Run Amino Acids (40 ppm o-chlorophenol)

=======================================	‡ =========	 ====================================	 =====	======
Time sample was taken	i Start	lo-chlorophenol conc. (ppm) 	1	MLSS (ms/l)
1 9:30 a.m.	0.0	36.866	7.88 *	'
1 10:00 a.m.	0.5	44.581	7.95	
1 10:30 a.m.	1.0	40.696	8.03	
11:00 a.m.	1.5	39.139	8.11	
11:30 a.m.	2.0	38.629	8.14	
12:00 noon	2.5	38.121	8.14	580
12:30 p.m.	3.0	no samples		
1:00 p.m.	3.5	34.884	8.20	
1:30 p.m.	4.0	34.165	8.14	
1 2:00 p.m.	4.5	32,477	8.22	!
2:30 p.m.	5.0	28.462	8.25	600
1 3:00 p.m.	5.5	27.708	8.20 I	
1 3:30 p.m.	6.0	27.268	8.25	
1 4:00 p.m.	6.5	26.126	8.14	
1 4:30 p.m.	7.0	23.791	8.20	670
5:00 p.m.	7.5	22.694	8.21	
			+	

¹⁰ ppm L-cystein

Note: No isopropyl alcohol was added to the samples. The samples were stored on ice as soon as they were taken and remained until they were injected into the G.C.

¹⁰ ppm L-slutamic acid

¹⁰ ppm L-(+)-lysine

¹⁰ ppm L-arginine

¹⁰ ppm L-(+)-histidine

^{* -} added buffer to raise pH

Table # 29 - Comparison of Phenol and COD Removal Rates

	 	.======================================	<u> </u>
		Phenol conc. by GC (ppm)	
1 2:15 p.m.	0.0	120.063	135.2
2:30 p.m.	0.25	95.808	97.4
1 2:45 p.m.	0.50	75.174	91.1
1 3:00 p.m.	0.75	51.831	80.6
3:15 p.m.	1.0	27.591	47.0
3:30 p.m.	1.25	3.191	31.2
3:45 p.m.	1.50	0.837	35.4
4:00 p.m.	1.75	0.0	38.6
4:15 p.m.	2.0	0.0	28,1
1 4:30 p.m.	2.25	0.0	28.1

Table # 30 - Comparison of O-chlorophenol and COD Removal Rates

==========	:=======	=======================================	
l was taken I	Start 	Conc. by GC	l (PPM)
11:15 a.m.	! 0.0	22,298	46.3
11:30 a.m.	0.25	16.110	51.4
1 11:45 a.m.	0.50	12.216	46.3
i 12:00 noon	0.75	8.017	51.7
1 12:15 p.m.	1.0	4.914	53.8
1 12:30 p.m.	1.25	1.984	39.4
12:45 p.m.	1.50	1.348	42.3
1:00 p.m.	1.75	0.439	40.8
1:15 p.m.	2.0	0.018	45.5
	· 		

Table # 29 - Results of Phenol Degradation Data Regression

l Come.	IRun I #	Kinetic Ea.	l Las I Time	lCorr.	DY**2/NF 	Kinetic Constants Kinetic Constants
l Phenol 1100 ppm	l 1	l zero l order	I 0.0	1-0.963 1	131.8 	K = 31.63 ms/l-hr
1100 ppm	l	l order	ļ	ł	I	K = 61.72 ms/l-hr
1	[" }	Haldane 	0.0	10.981 1	93.14	K = 254120.5 mg/l Ki = 4050.27 mg/l

The phenol degradation was best correlated to a zero-order kinetic equation with K ransing from 31.63-61.72 mg/l-hr.

Table # 30 - Results of 20 ppm O-chlorophenol Degradation Data Regression

========	‡=== :	+ ======	<u> </u>	‡==== =:	!===== :	
•	lRun I #	Kinetic Eq.	l Lag l Time	Corr.	DY**2/NP	Kinetic Constants Kinetic Constants
O-chloro phenol 20 ppm	•	zero order 	•	-0.996 		K = 2.903 mg/l−hr
	, • +	l Grau	1.75	10.956	3.231	K = 0.00416 (hr)-1
	, * 	 Haldane 	0.5	10.976 I	0.722	K = 126.11 ms/l Ki = 37.33 ms/l
"	l l	Gates & Marlar	i 1	-0.609 	 	Km = 397.80 mg/l Ko = 6.735 (hr)-1 Y = 177.99 mg/mg
1>>>>>	>>>	• • • • • • • •	 .			·>>>>>>>
10-chloro	1 2		1 0.0	1-0.984	1 1.722	K = 4.188 mg/l-hr
Phenol	1	lorder	<u> </u>	<u> </u>	!	
	† ·	l Grau	0.75	10.961	1 4.612	K = 0.0117 (hr)-1
•		l Henri	1.0	1-0.966 I	0.030	Km = 5.970 ms/l KoXo/Y = 11.919
 		Gates & Marlar		-0.972 	0.060 I	Km = 18.948 mg/l Ko = 1.3286 (hr)-1 Y = 307.99 mg/mg
1>>>>>	>>>>	ト >>>>>	} >>>>:	\$ >>>>>:	1<<<<<<4	F>>>>>>>>>>
O-chloro phenol 20 ppm		zero order 	0.0 	I-0.990 I I	2.122 	K = 5.298 ms/l-hr
	} • ·	l Grau	0.75	10.993	1.499	K = 0.0106 (hr)-1
	•	Henri	0.75	-0.929 	0.525	Km = 14.397 mg/l KoXo/Y = 16.804
	r	Haldane	0.0	10.988 I	1.842	K = 786.45 ms/l Ki = 138.63 ms/l
		Gates & Marlar		-0.538 	0.606	Km = 21.89 ms/l Ko = 1.070 (hr)-1 Y = 135.99 ms/ms
)			20 555	 	 	enal degradation dat:

At a concentration of 20 ppm, the o-chlorophenol desiradation data was best correlated using the zero-order equation with K ranging from 2.903-5.298 ms/l-hr for all 3 runs.

Table # 31 - Results of 40 ppm O-chlorophenol Desradation Data Regression

=======	‡=== :	‡===== :	 = = = = = =	‡==== =	+ ======:	
Comp.	Run #	Kinetic Eq.	l Time	Corr. 	DY**2/NP	Kinetic Constants
O-chloro	_	l zero l order	•	I-0.994 I	•	K = 6.665 mg/l-hr
		l Grau	1.5	10.845	1 100.3	K = 0.0384 (hr)-1
	• 	Haldane I	1.25	10.984 1	1.948 	K = 687.61 ms/l Ki = 88.67 ms/l
 	1	Gates & Marlar		-0.691 	! !	Km = 21.914 ms/l Ko = 0.5780 (hr)-1 Y = 68.99 ms/ms
>>>>>> 0-chloro phenol 40 ppm						>>>>>>>>> K = 4.379 mg/l-hr
	, "	l Grau	2.0	10.827	112.56	K = 0.0188 (hr)-1
	İ	Haldane		0.981 	1 3.278 I	K = 579.51 ms/l Ki = 116.32 ms/l
O-chloro Phenol 40 PPM		zero i i order i		-0.996 -0.996		//////////////////////////////////////
•	•	Grau	2.0	0.914	58.54	K = 0.0320 (hr)-1
		Henri I	2.0	-0.453	2.329 I	Km = 11.990 ms/1 KoXo/Y = 12.710
	• •	Haldane I	0.75	10.956 1	7.319	K = 454.575 ms/1 Ki = 51.235 ms/1
	+		·	+ 	 	

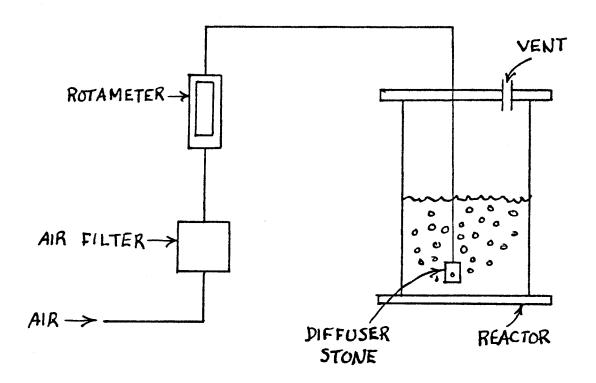
At an o-chlorophenol concentration of 40 ppm, the desiradation data was best correlated using the Haldane equation, with K ranging from 454.575-687.609 and Ki rangine from 51.235-116.32 mg/l.

Table # 32 - Results of Amino Acids + O-chlorophenol Degradation Data Regression

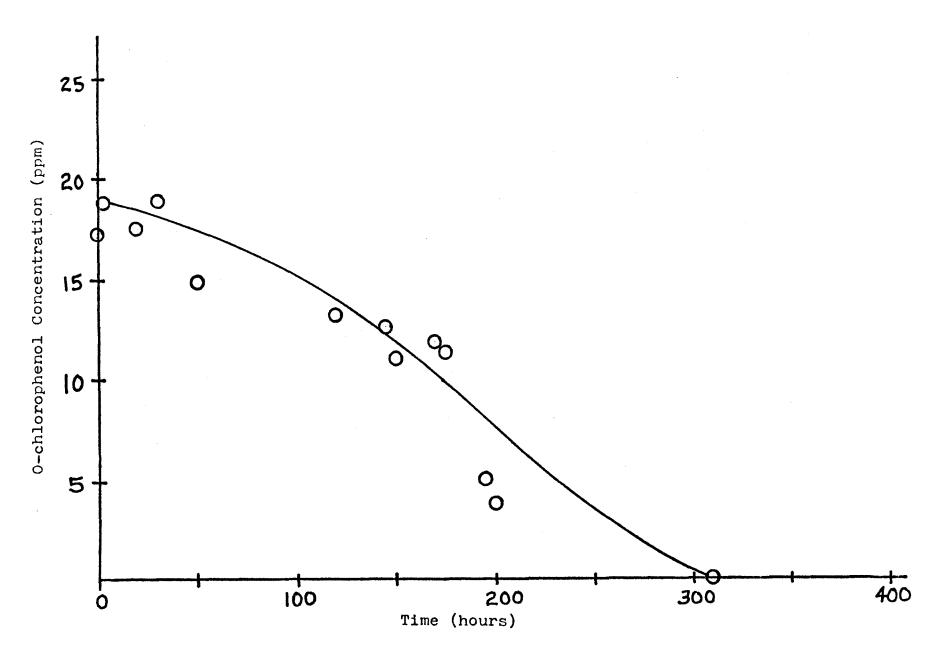
1	±===	+===== =	t=====:	+=====	‡ =======	<u> </u>
•	•	Kinetic Eq.				Kinetic Constants
Amino Acids + O-chloro Phenol	*===: 1 	zero zero order 		*===== -0.983 	1.247 	K = 4.185 ms/l-hr
1 1	† • • • • • • • • • • • • • • • • • • •	i Grau	1.0	10.973	1 1.654	K = 0.0072 (hr)-1
1		Haldane 	1.0	10.977 1	i 0.919	K = 220.234 ms/l + Ki = 22.023 ms/l
1>>>>>>)>>>	\$ >>>>>	>>>>>	}>>>> :	} >>>>>>>>	F>>>>>>>
l Amino	1 2	l zero i	1.5	1-0.992	0.528	1 K = 3.044 ms/1-hr 1
lacids +	ŀ	l order l	İ	1	1	1
10-chloro	I	j l		ł	i .	1
Phenol	!	<u> </u>	 	1		
	†	l Grau l	2.0	10.984	0.515	K = 0.00698 (hr)-11
1	• • • • • • • • • • • • • • • • • • •	Haldane	1.0	10.978 I	0.665	K = 135.66 ms/l Ki = 15.841 ms/l
	+			r	 	

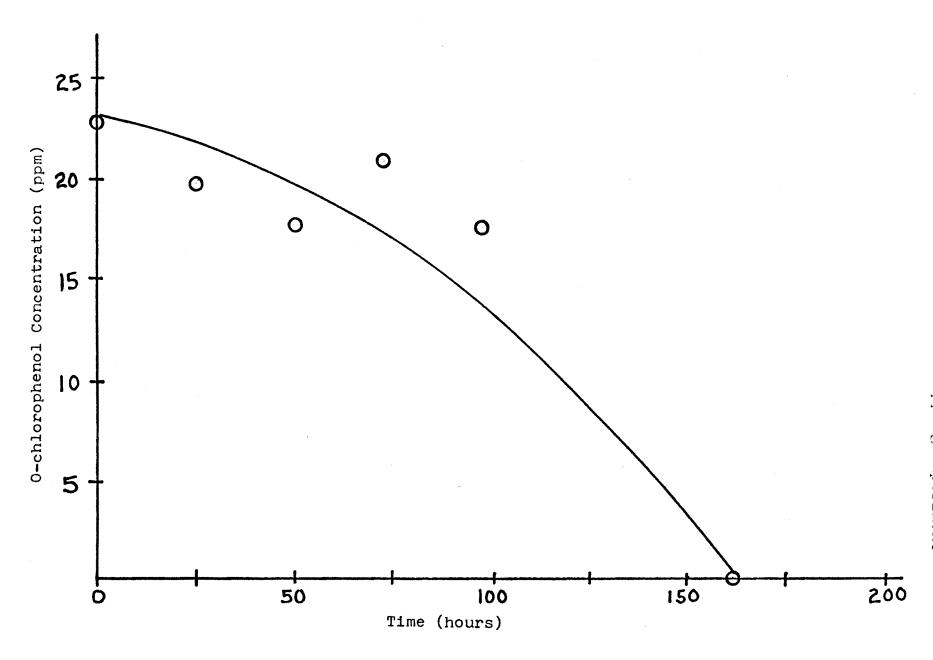
The 40 ppm o-chlorophenol \pm 50 ppm amino acids data was best correlated using the Haldane equation with K ranging from 135.66-220.234 and Ki ranging from 15.841-22.023 mg/l.

FIGURE #1 - Diagram of Reactor System



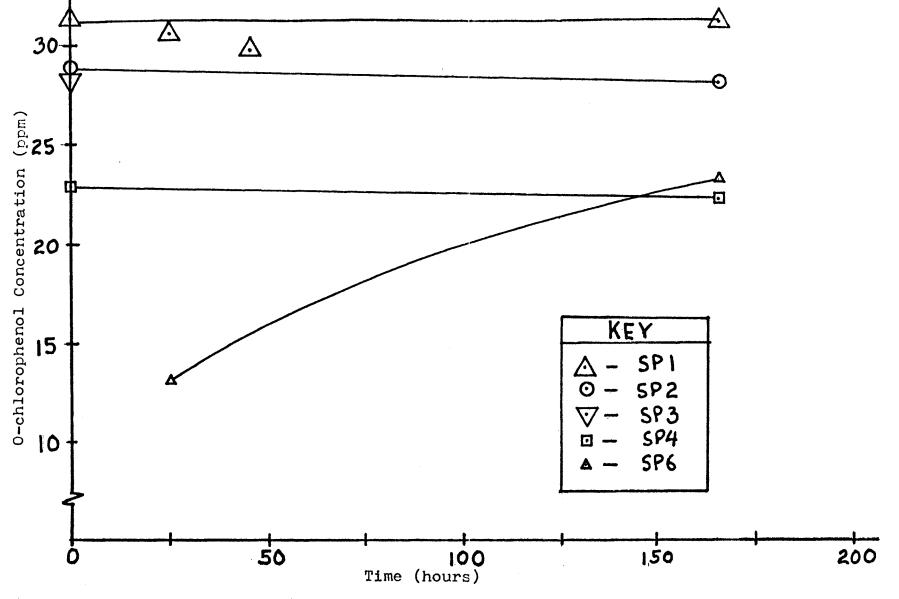


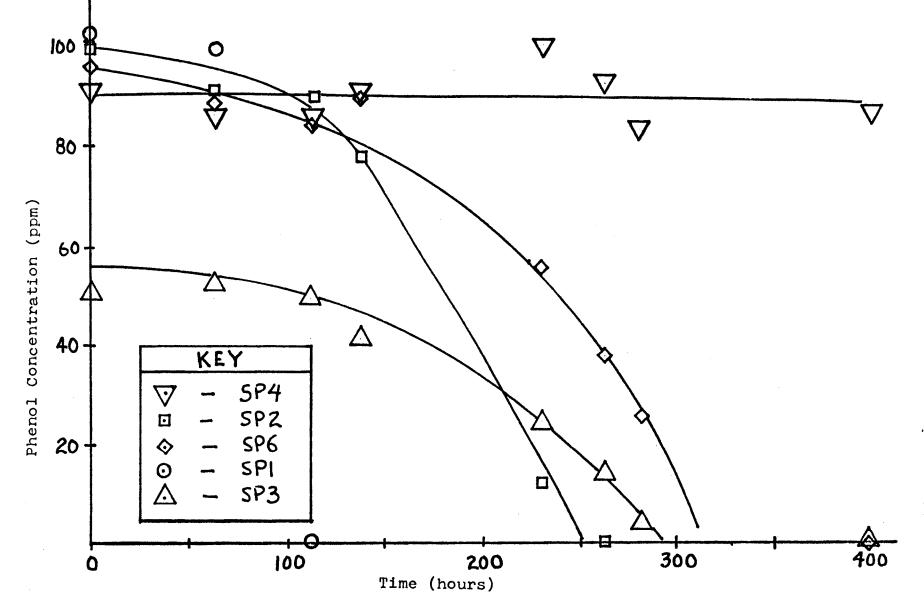


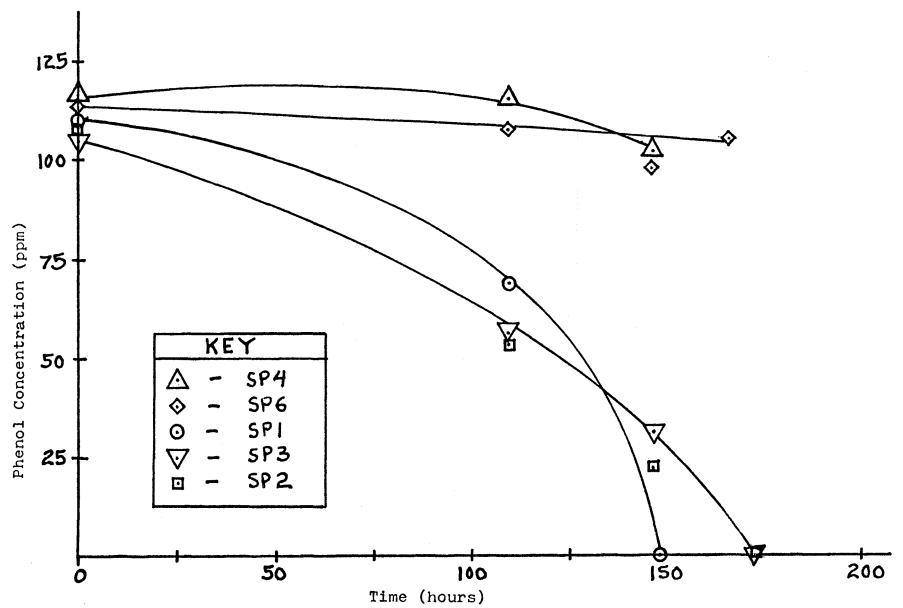


O-chlorophenol Concentration (ppm) Time (hours)

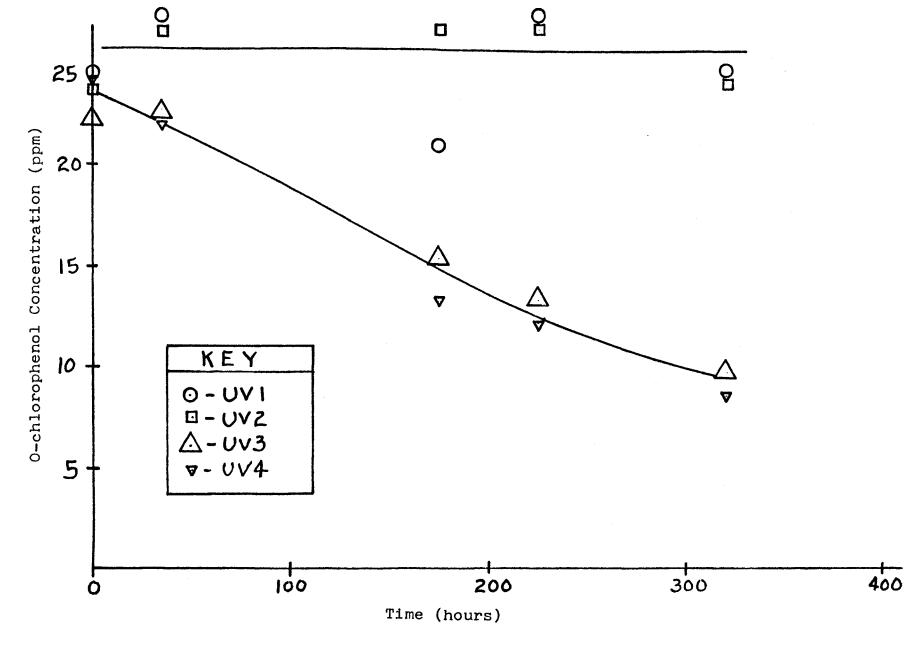
Page 111

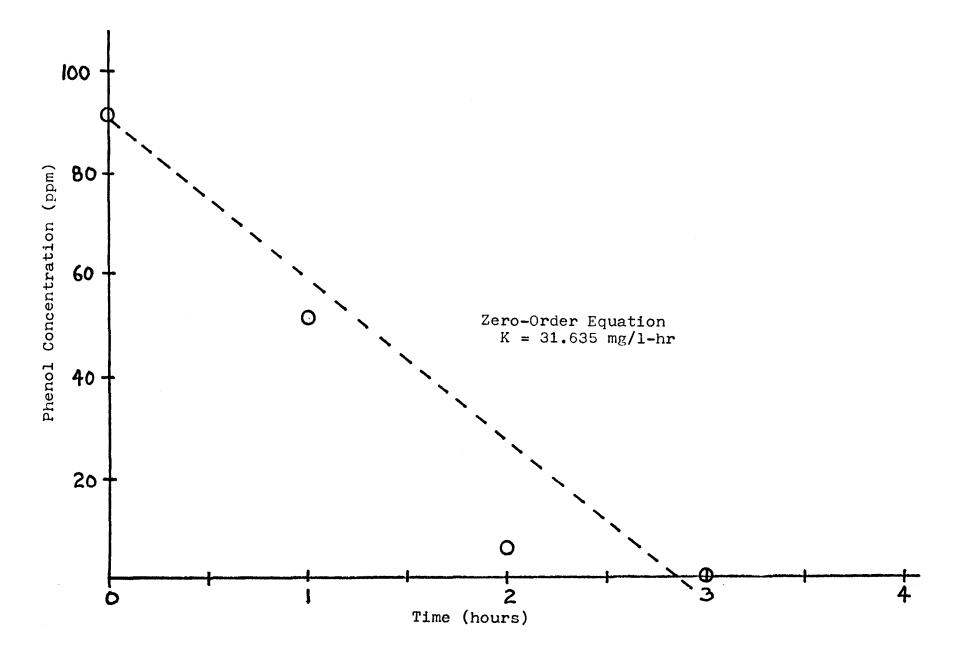


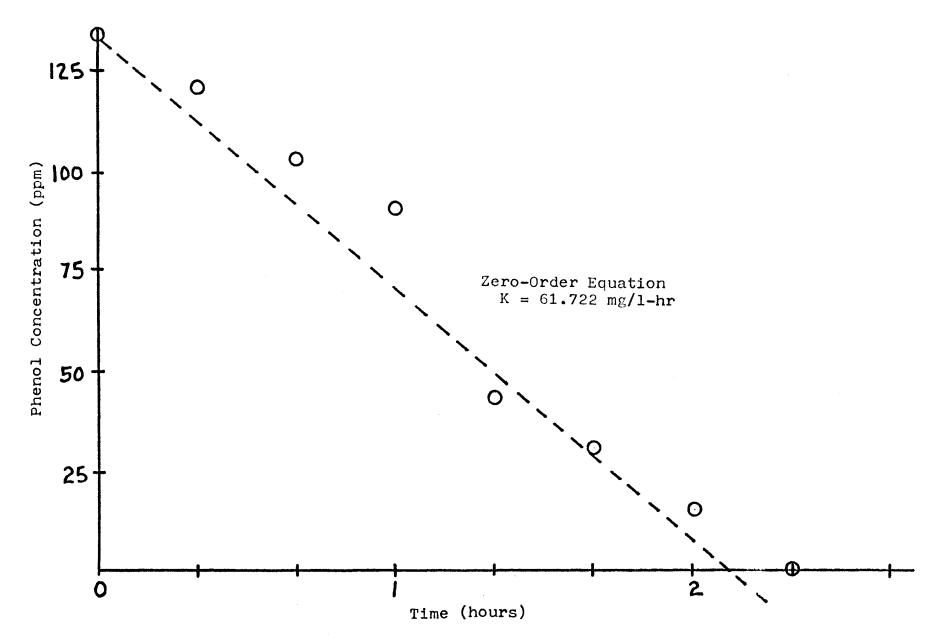


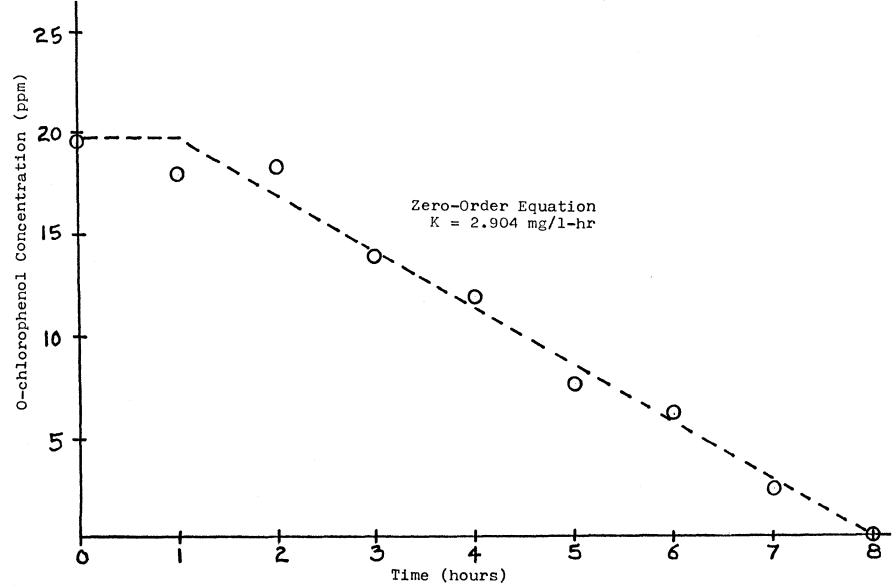


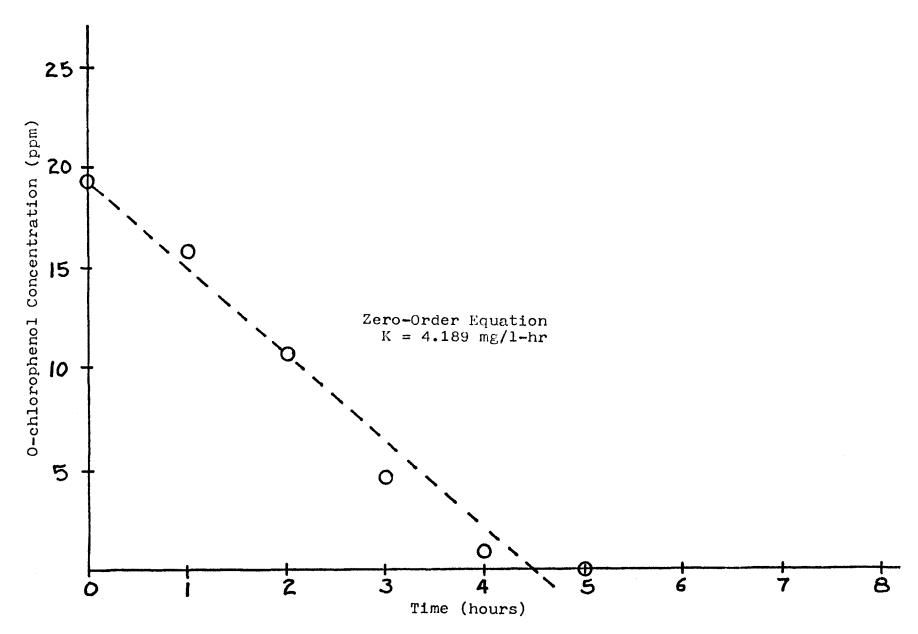
Page 114

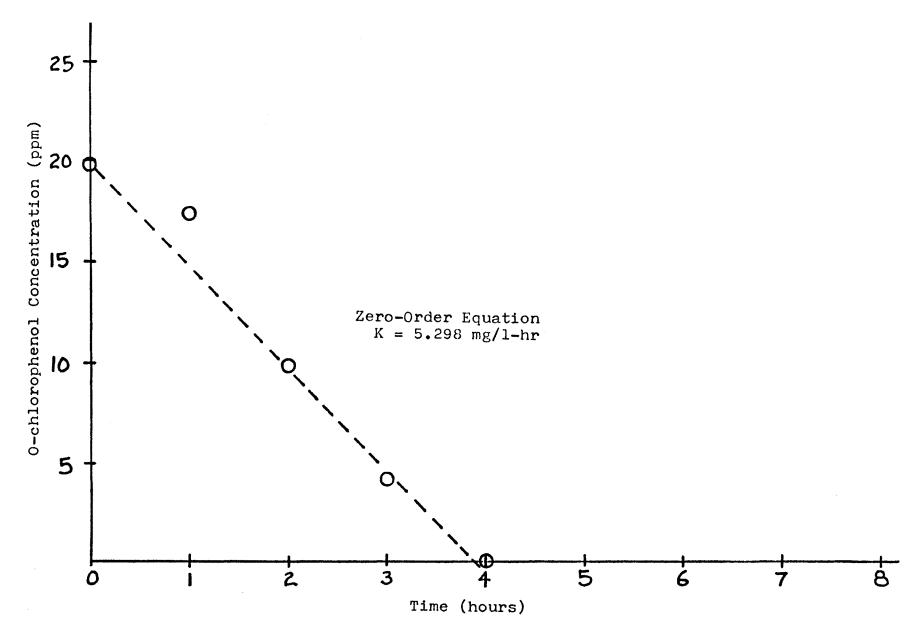


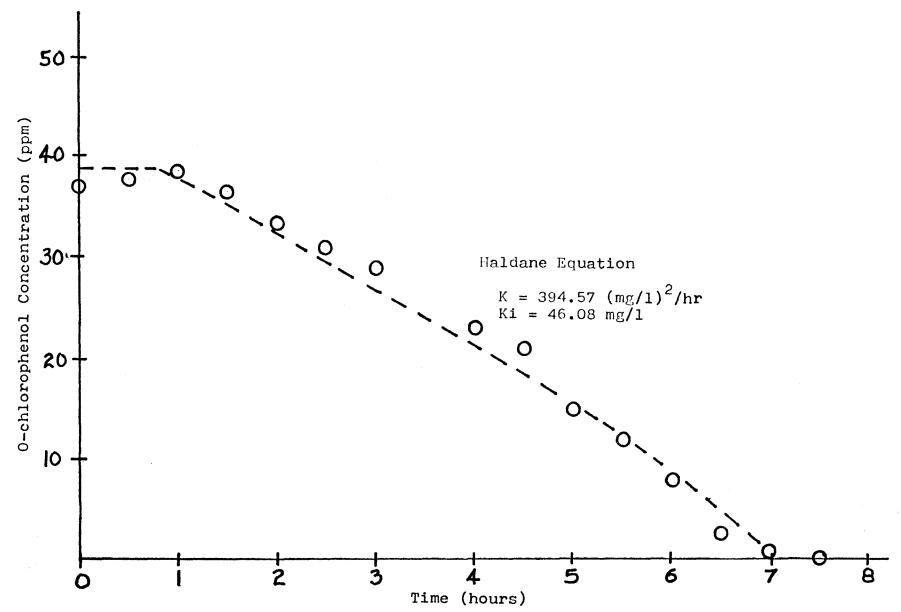


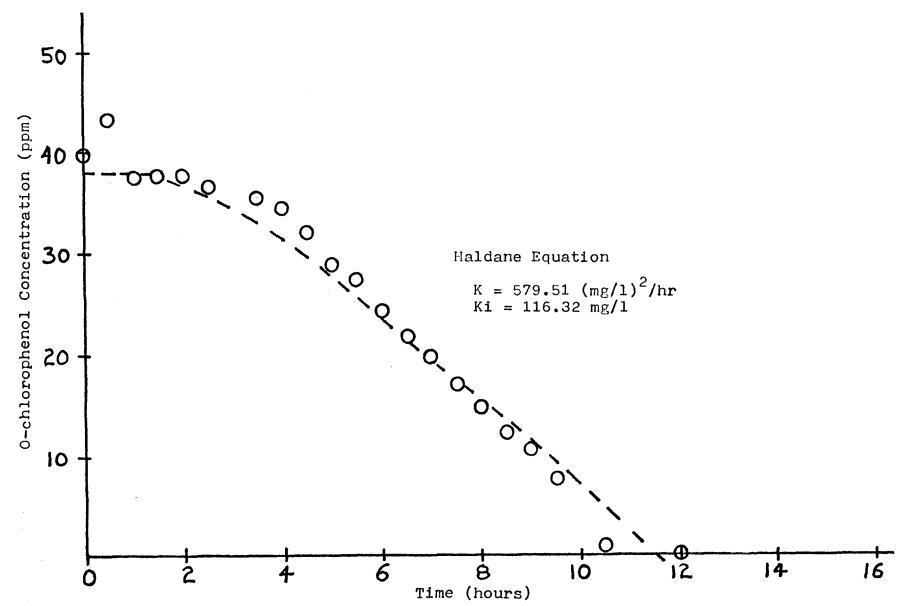


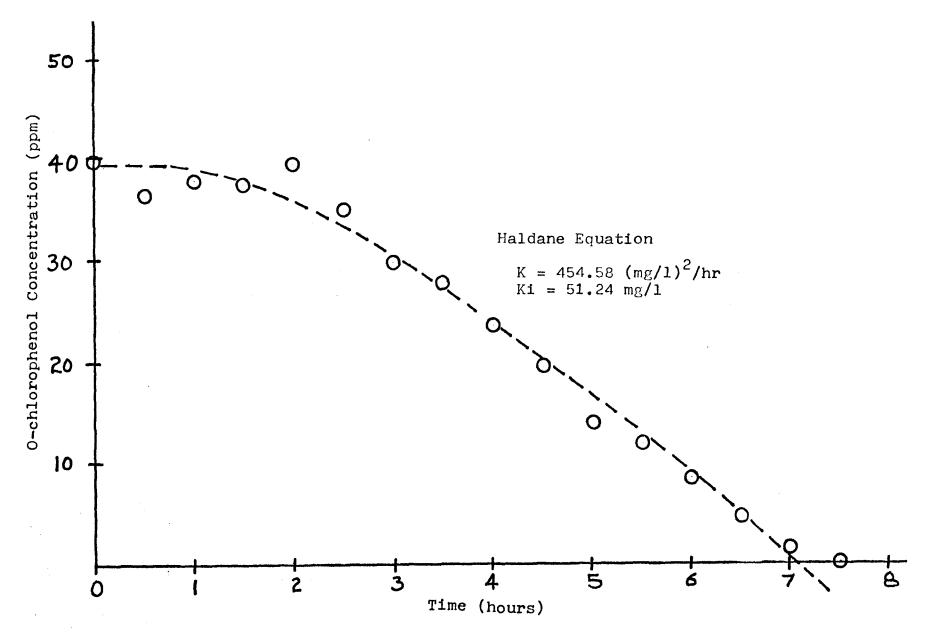


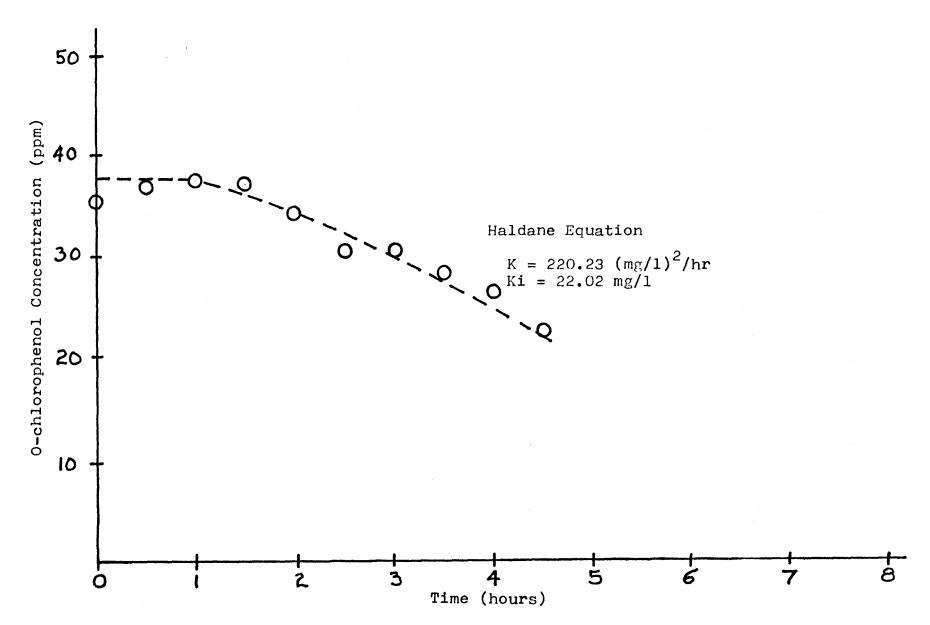




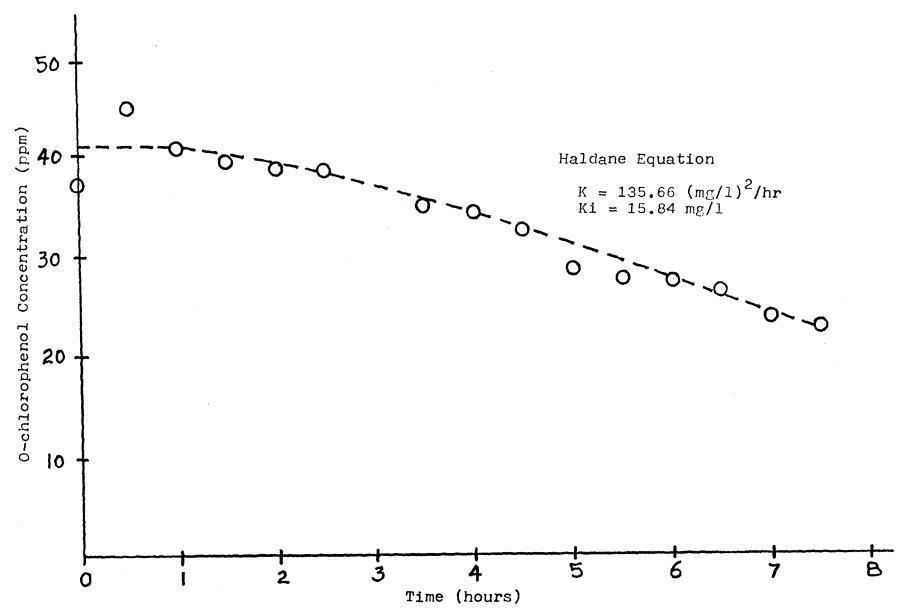


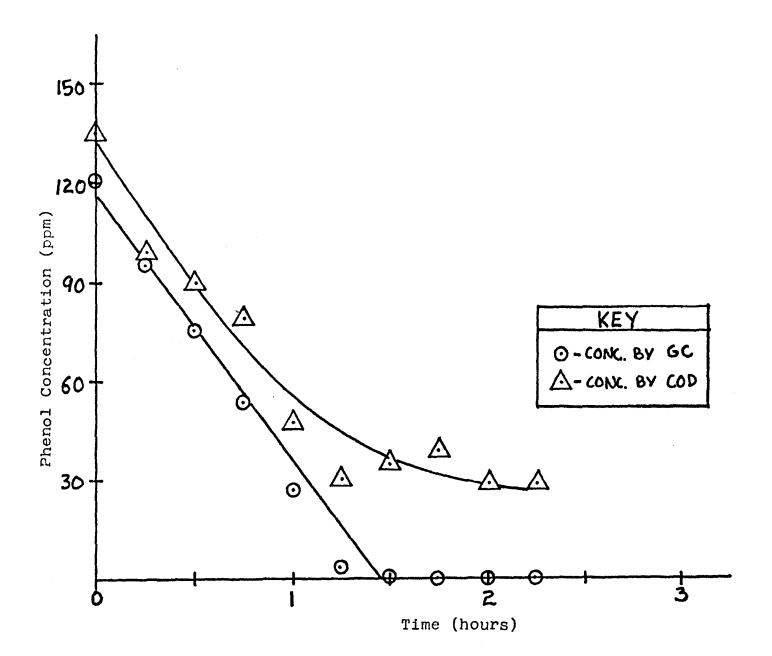












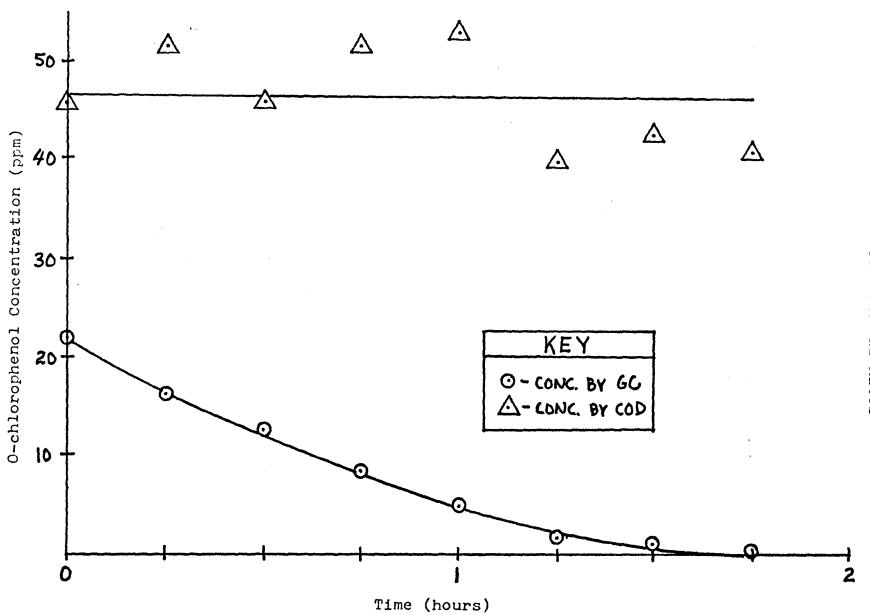


Figure Comparison of 0-chlorophenol and COD Removal Rates

Page 126

APPENDIX 1. COMPUTER PROGRAMS

Prosram AIR - pp. 128-129

Prosram REGRESS - pp. 130-156

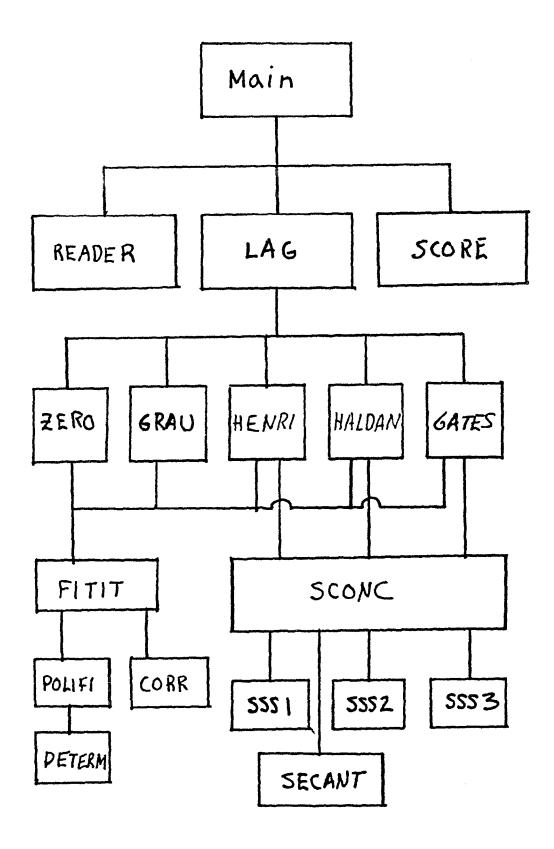
Sample input for REGRESS - p 157

Sample output from REGRESS - pp. 158-164

```
C
      **************
C
C
                                            *
      *
          PROGRAM AIR
C
                                            *
C
      **************
C
C
      written by:
                   Jeffrey C. Colish
                                           7/1/82
С
C
      PURFOSE: to simulate the air stripping experiments
C
C
      DATA INFUT:
C
             NCASE = number of cases
C
             NC = number of compounds
C
             T = temperature, C
C
             PT = total pressure, mm Hs
C
             A(I), B(I), C(I) = Antoine coefficients for I
C
             MW(I) = molecular weigth of I
C
             GM(I) = number of srams of I in the reactor
C
             AIRFLO = sir flowrate, mole/hr
C
             NHOUR = length of simulation, hr
C
             GAM(I) = activity coefficent of I
C
             PHI(I) = fusacity coefficent of I
C
             SATR(I) = % saturation of I in air leaving reactor
C
C
C
      DOUBLE PRECISION A(10), B(10), C(10), Y(10), X(10), VP(10),
     %SUM,GM(10),MW(10),MOL(10),GAM(10),PHI(10),SATR(10),GMM(10)
      NCRD=1
      NPRT=2
C
C
       Input data
C
      READ(NCRD, *) NCASE
      READ(NORD;*)NO
      READ(NORD,*)T,PT
      DO 100 I=1,NC
      READ(NCRD,*)A(I),B(I),C(I),MW(I)
      READ(NCRD, *)GM(I)
      GMM(I) = GM(I)
      VF(I)=10.0**(A(I) - (B(I)/(T + C(I))))
100
      CONTINUE
      READ(NCRD,*)AIRFLO
      READ(NCRD,*)NHOUR
      DO 25 L=1,NCASE
      DO 150 I=1,NC
      READ(NCRD, *) GAM(I), PHI(I), SATR(I)
150
      CONTINUE
C
C
        Output data
C
      WRITE(NPRT, 9978)
      WRITE(NPRT, 9980) VP(1)
```

```
WRITE(NPRT, 9981) VP(2)
      WRITE(NPRT, 9982)GAM(1)
      WRITE(NPRT,9983)GAM(2)
      WRITE(NPRT, 9984)PHI(1)
      WRITE(NPRT, 9985)PHI(2)
      WRITE(NPRT,9986)T,PT
      WRITE(NPRT,9987)AIRFLO
      WRITE(NPRT,9988)SATR(1)
      WRITE(NPRT, 9989)SATR(2)
      WRITE(NPRT, 9991)
C
С
         Besin simulation
\mathbb{C}
      TIME=0.0
      PPM=GMM(2)/GMM(1)*1.0E06
      WRITE(NPRT, 9990) TIME, PPM, GMM(1)
      NN=NHOUR/10
      DO 50 J=1,NN
      DO 75 K=1,10
      SUM=0.0
      DO 200 I=1,NC
      MOL(I) = GMM(I)/MW(I)
      SUM=SUM + MOL(I)
200
      CONTINUE
      DO 300 I=1,NC
      X(I)=MOL(I)/SUM
300
      CONTINUE
      DO 400 I=1,NC
      Y(1)=X(1)*VP(1)*GAM(1)*SATR(1)/(PHI(1)*PT*100.0)
      GMM(I)=GMM(I)-Y(I)*MW(I)*AIRFLO
      CONTINUE
400
      TIME=TIME+1.0
      PFM=GMM(2)/GMM(1)*1.0E06
75
      CONTINUE
      WRITE(NPRT, 9990) TIME, PPM, GMM(1)
50
      CONTINUE
25
      CONTINUE
      FORMAT('1',5X,'SIMULATION OF AIR STRIPPING EXPERIMENT')
9978
      FORMAT((0),5X,(VAPOR PRESS OF WATER = (,F8.3))
9980
      FORMAT('0',5X,'VAPOR PRESS OF O-PHENOL = ',F8,3)
9981
      FORMAT('0',5X,'ACTIVITY COEFF OF WATER = ',F8.3)
9982
      FORMAT('0',5X,'ACTIVITY COEFF OF O-PHENOL = ',F8.3)
9983
      FORMAT('0',5x,'FUGACITY COEFF OF WATER = ',F8.3)
9984
      FORMAT('0',5X,'FUGACITY COEFF OF O-PHENOL = ',F8.3)
9985
      FORMAT('0',5X,'TEMP = ',F8.3,5X,'TOTAL PRESS = ',F8.3)
9986
      FORMAT('0',5X,'AIR FLOWRATE = ',F8.3,'
                                                MOLES/HR/)
9987
      FORMAT( ' ',5X, 'THE AIR IS ',F8.3,' % SATURATED WITH WATER')
9988
      FORMAT( ' ',5X, 'THE AIR IS ',F8.3, ' % SATURATE WITH
9989
     %O-CHLOROPHENOL()
      FORMAT(' ',5X,F7.3,6X,F8.3,9X,F8.2)
9990
      FORMAT('0',8X,'TIME',6X,'CONC O-PHENOL',5X,'ML WATER')
9991
      STOP
      END
```

```
C
      ************
C
C
         Program REGRESS
      *
                                       *
C
                                       *
C
      ************
C
C
C
      Purpose:
                to fit the substrate versus time data
C
                to the following kinetic equations
C
                and determine the rate constants:
C
C
               (1) Zero-order rate equation
C
C
               (2) Grau Kinetics (first-order kinetics)
C
C
               (3) Ea. # 4-23 in Sundstrum & Klei
C
C
               (4) Henri equation (first-order)
C
C
               (5) Haldane equation (substrate inhibition)
C
C
               (6) Gates & Marlar equation (first-order)
C
C
C
         Note: The program does not destroy the input data
C
С
\mathbf{C}
      Example of data input to program (free format)
C
\mathbb{C}
      1st Card:
                 number of points
C
      2nd Card:
                 first data point, (time, substrate conc.)
С
                 (continue for # of points)
C
                 Note: time is in hours
C
                 Note: substrate conc. is in PPM
C
                 Note: last data point should have
C
                       a substrate conc. of 0.0 ppm
C
                 initial substrate conc., So (PPM)
      3rd Card:
C
      4th Card:
                 initial biomass conc., Xo (ms/l)
C
      5th Card:
                 number of different las times
C
                 to perform data resression
C
      6th Card:
                 first las time (hours)
С
                 (continue for # of different las times)
C
      DIMENSION Y(50), X(50), TITLE(40), A(10), TLAG(10)
      COMMON METH, NCOL, NSCORE (20, 10), NFLAG
      CALL READER(NF,X,Y,TITLE,SO,AXD,TLAG,LOOP)
      CALL LAG(NF,X,Y,TITLE,SO,AXO,TLAG,LOOF)
      CALL SCORE(LOOP, TLAG, TITLE)
      STOP
      END
```



```
SUBROUTINE READER(NP,X,Y,TITLE,SO,AXO,TLAG,LOOP)
C
C
C
       written by: Jeffrey C. Colish
                                             4/1/83
\mathbb{C}
C
      Purpose: input data for regression program
C
C
      variable listins:
C
      NP - # OF POINTS
\mathbb{C}
      X(I) - INDEPENDENT VARIABLE = time
C
      Y(I) - DEFENDENT VARAIABLE = substrate concentration
C
      AXO = initial MLSS of reactor
C
      MAXORD = maximum order of polynomial to
C
                the data will be resressed
C
      TLAG = length of time las
C
      LOOP = # of loops to perform las calculations
C
C
      DIMENSION Y(50), X(50), TITLE(40), TLAG(10)
      COMMON METH, NCOL, NSCORE (20, 10), NFLAG
      READ(1,9004)(TITLE(I),I=1,40)
      WRITE(2,9005)(TITLE(I),I=1,40)
      READ(1,*)NF
      WRITE(2,9000)NF
      WRITE(2,9001)
      DO 10 I=1,NF
      READ(1,*)X(I),Y(I)
      WRITE(2,9006)X(I),Y(I)
10
      CONTINUE
      READ(1,*)SO
      WRITE(2,9007)SO
      READ(1,*)AXO
      WRITE(2,9010)AX0
      READ(1,*)LOOP
      WRITE(2,9013)LOOP
      DO 20 I=1,LOOP
      READ(1,*)TLAG(I)
      WRITE(2,9015)TLAG(I)
20
      CONTINUE
      DO 100 I=1,20
      DO 200 J=1,LOOP
C
C
      initialize all positions in NSCORE to O
C
      NSCORE(I,J)=0
200
      CONTINUE
100
      CONTINUE
      RETURN
9004
      FORMAT(40A2)
9005
      FORMAT('1',5X,40A2)
9000
      FORMAT('/',5X,'NUMBER OF PTS = ',13)
9001
      FORMAT('0',11X,'X(I)',10X,'Y(I)')
9006
      FORMAT('/',5X,F12,5,5X,F12,5)
```

```
9007 FORMAT('0',5X,'Intial substrate conc. = ',F12.5,' ms/l')
```

- 9010 FORMAT('0',5X,'Xo = ',F12.5,' ms MLSS/1')
- 9013 FORMAT('0',5X,'LOOP = ',I3)
- 9015 FORMAT('0',5X,'Will regress data with ',F12.5,' hours lag') END

```
SUBROUTINE LAG(NP,X,Y,TITLE,SO,AXO,TLAG,LOOF)
C
C
                    Jeffrey C. Colish
      written by:
                                              4/1/83
C
C
      Purpose: to regress the degradation data using
C
                 a maximum of 6 different TLAGs
C
      DIMENSION Y(50), X(50), TITLE(40), TLAG(10)
      DIMENSION XX(50), YY(50), A(10)
      COMMON METH, NCOL, NSCORE (20, 10), NFLAG
      NCOL = 0
      DO 1000 J=1,LOOF
      NCOL=NCOL + 1
      IF(TLAG(J) .LT. 0.0 .OR. LOOP .LT. 1) RETURN
      DO 1500 I=1,NP
C
C
      Put substrate conc. versus time data in dumms
\epsilon
      arrays, so that the input data is not destroyed
C
      XX(I)=X(I)
      YY(I)=Y(I)
1500
      CONTINUE
      DO 2000 I=1,NP
C
C
      substract las time from time data to determine
C
      the falling rate period
C
2000
      XX(I)=XX(I) - TLAG(J)
      NEWNF = 0
      DO 3000 I=1,NF
C
C
      if time is less than zero, discard point
C
      IF(XX(I) .LT. 0.0) GD TD 3000
      NEWNP=NEWNP + 1
      XX(NEWNF) = XX(I)
      YY(NEWNF)=YY(I)
3000
      CONTINUE
      TIME=TLAG(J)
C
C
      check if the 1st value in XX-array is equal to 0
C
      if it isn't, add this point: (0.0,So)
\mathbf{C}
      IF(XX(1) .EQ. 0.0)GO TO 5000
      NNF=NEWNF
      NEWNP=NEWNP + 1
      DO 4000 I =1,NNP
      L=NEWNP - I
      K=L+1
      XX(K)=XX(L)
      YY(K)=YY(L)
      XX(L)=0.0
      YY(L)=SD
```

```
4000
      CONTINUE
5000
      CONTINUE
C
\mathbb{C}
C
      check if the 1st value in YY-array is equal to So
C
       if it isn't, change 1st value to So
\mathbb{C}
      IF(YY(1) \cdot NE \cdot SO) YY(1)=SO
C
C
      CALL ZERO(NEWNP, XX, YY, TITLE, SO, AXO, TIME)
       CALL GRAU(NEWNP, XX, YY, TITLE, SO, AXO, TIME)
      CALL LOW(NEWNF,XX,YY,TITLE,SO,AXO,TIME)
       CALL HENRI (NEWNP, XX, YY, TITLE, SO, AXO, TIME)
       CALL HALDAN (NEWNF, XX, YY, TITLE, SO, AXO, TIME)
      CALL GATES (NEWNP, XX, YY, TITLE, SO, AXO, TIME)
1000
      CONTINUE
      RETURN
      END
```

```
SUBROUTINE ZERO(NP,X,Y,TITLE,SO,AXO,TIME)
C
C
      written by: Jeffrey C. Colish
                                             4/1/83
C
C
      Furrose: to regress the concentration versus time data
C
              according to a zero-order kinetic expression
\mathbf{c}
      DIMENSION Y(50), X(50), TITLE(40), A(10)
      COMMON METH, NCOL, NSCORE(20,10), NFLAG
      WRITE(2,9006)(TITLE(I),I=1,40)
      WRITE(2,9007)
      WRITE(2,9001)TIME
      METH=1
      NFLAG=1
      CALL FITIT(NP,X,Y,1,A)
      WRITE(2,9975)
      AK = -A(2)
      TMAX=SO/AK
      IF(AK .GT. 0.0)NSCORE(METH, NCOL)=NSCORE(METH, NCOL) + 10
      WRITE(2,9008)AK
      WRITE(2,9985)TMAX
      WRITE(2,9980)AXD
      WRITE(2,50)
      WRITE(2,100)
      SUM=0.0
      DO 1000 I=1,NP
      53=SO - AK*X(I)
      I)Y=S3 - Y(I)
      SUM=SUM + DY**2
1000
      WRITE(2,9015)X(I),Y(I),S3,DY
      SUM=SUM/NP
      IF(SUM .LE. 5.0)NSCORE(METH, NCOL) = NSCORE(METH, NCOL) + 100
      WRITE(2,9971)SUM
      RETURN
9006 FORMAT('1',5X,40A2)
     FORMAT('/',5X,'DATA REGRESSED TO A ZERO ORDER EQ.')
9007
9001
      FORMAT('/',5X,'REGRESSION PERFORMED WITH ',G12.5,
     %' HOURS LAG TIME')
9975
     FORMAT('0',5X,'Kinetic Rate Constants')
     FORMAT('0',5X,'K = ',F12,5,' ms/l-hr')
9008
9985 FORMAT('/',5X,'Tmax = ',F12,5,' hrs')
      FORMAT('/',5X,'Xo = ',F12,5,' ms MLSS/1')
9980
50
      FORMAT('0',5X,'Use Calc Rate Const to deter
     %v Time()
100
      FORMAT('0',9X,'XEXF',8X,'YEXF',8X,'YCAL',8X,'DY')
      FORMAT('/',5X,4G12,5)
9015
      FORMAT('0',5X,'THE SUM OF DY SQUARED DIVIDED BY THE'
9971
     % 2 \times 10^{-4} \text{ OF PTS} = (1.612.5)
      END
```

```
SUBROUTINE GRAU(NF,X,Y,TITLE,SO,AXO,TIMF)
C
C
      written by: Jeffrey C. Colish
                                          6/1/83
C
C
      Purpose:
               to regress the concentration versus
C
                time data according to the Grau
C
                Equation.
C
С
      Assumptions:
                   Kd = 0.0
C
                    Xo = X = constant during run
C
      DIMENSION Y(50), X(50), TITLE(40), A(10)
      DIMENSION XX(50), YY(50)
      COMMON METH, NCOL, NSCORE (20, 10), NFLAG
      WRITE(2,9006)(TITLE(I),I=1,40)
      WRITE(2,9765)
      WRITE(2,9001)TIME
      METH=2
      IF(NF .LE. 4) RETURN
      NPM2=NP - 2
      DO 1000 I=1,NPM2
      J=I+1
      (L)X=(I)XX
1000 YY(I)=ALOG(SD/Y(J))
      NFLAG=1
      CALL FITIT(NFM2,XX,YY,1,A)
      AKPRIM=A(2)*SO/AXO
      IF(AKPRIM .GT. 0.0)NSCORE(METH, NCOL) = NSCORE(METH, NCOL) + 10
      WRITE(2,9975)
      WRITE(2,9978)AKFRIM
      WRITE(2,9980)AXD
      WRITE(2,50)
      WRITE(2,100)
      SUM=0.0
      DO 2000 I=1.NP
      S3=S0*EXF(-AKFRIM*AX0*X(I)/S0)
      DY = S3 - Y(I)
      SUM=SUM + DY**2
2000
      WRITE(2,9015)X(I),Y(I),S3,DY
      SUM=SUM/NP
      IF(SUM .LE. 5.0)NSCORE(METH, NCOL) = NSCORE(METH, NCOL) + 100
      WRITE(2,9971)SUM
      RETURN
9006
      FORMAT('1',5X,40A2)
      FORMAT('0',5X,'DATA REGRESSED USING GRAU EQUATION')
9765
9001
     FORMAT('/',5X,'REGRESSION PERFORMED WITH ',G12.5,
     %' HOURS LAG TIME')
9975
     FORMAT('0',5X,'Kinetic Rate Constants')
9978
      FORMAT(1/1,5X,1) = 1,F12.5,1 hr-11
      FORMAT('/',5X,'Xo = ',F12.5,' md MLSS/1')
9980
      FORMAT('0',5X,'Use Calc Rate Const to deter
50
     %v Time')
100
      FORMAT('0',9X,'XEXP',8X,'YEXP',8X,'YCAL',8X,'DY')
```

9015 FORMAT('/',5X,4G12.5)
9971 FORMAT('0',5X,'THE SUM OF DY SQUARED DIVIDED BY THE'
%' # OF PTS = ',G12.5)
END

```
SUBROUTINE LOW(NP,X,Y,TITLE,SO,AXO,TIME)
С
C
      written by: Jeffrey C. Colish 6/1/83
С
C
      Purpose: to regress the concentration versus
С
                 time data according to eq. # 4-23 in
C
                 Sundstrom & Klei.
C
C
                   Kd = 0.0
      Assumptions:
C
                     Xo = X = constant during run
C
                     So << Km
\mathbf{C}
      DIMENSION Y(50), X(50), TITLE(40), A(10)
      DIMENSION XX(50), YY(50)
      COMMON METH, NCOL, NSCORE (20, 10), NFLAG
      WRITE(2,9006)(TITLE(I),I=1,40)
      WRITE(2,9765)
      WRITE(2,9001)TIME
      METH=3
      IF(NP .LE. 4)RETURN
      NFM2=NF - 2
      DO 1000 I=1,NFM2
      J=I+1
      (L)X=(I)XX
1000
      YY(I)=ALOG(SO/Y(J))
      NFLAG=1
      CALL FITIT(NPM2,XX,YY,1,A)
      AKPRIM=A(2)/AXO
      IF(AKPRIM .GT. 0.0)NSCORE(METH, NCOL) = NSCORE(METH, NCOL) + 10
      WRITE(2,9975)
      WRITE(2,9978)AKPRIM
      WRITE(2,9980)AXO
      WRITE(2,50)
      WRITE(2,100)
      SUM=0.0
      DO 2000 I=1,NP
      S3=S0/EXP(AKPRIM*AX0*X(I))
      DY=S3 - Y(I)
      SUM=SUM + DY**2
2000
      WRITE(2,9015)X(I),Y(I),S3,DY
      SUM=SUM/NP
      IF(SUM .LE. 5.0)NSCORE(METH, NCOL) = NSCORE(METH, NCOL) + 100
      WRITE(2,9971)SUM
      RETURN
9006
      FORMAT('1',5X,40A2)
9765
      FORMAT('0',5X,'DATA REGRESSED USING EQ. # 4-23 ')
9001
      FORMAT('/',5X,'REGRESSION PERFORMED WITH ',G12.5,
     %' HOURS LAG TIME')
      FORMAT('0',5X,'Kinetic Rate Constants')
9975
      FORMAT('/',5X,'K = ',F12,5,' hr-1')
9978
      FORMAT('/',5X,'Xp = ',F12,5,' ms MLSS/l')
9980
50
      FORMAT('0',5X,'Use Calc Rate Const to deter
     %v Time()
```

```
100 FORMAT('0',9X,'XEXP',8X,'YEXP',8X,'YCAL',8X,'DY')
9015 FORMAT('/',5X,4G12.5)
9971 FORMAT('0',5X,'THE SUM OF DY SQUARED DIVIDED BY THE'
%' # OF PTS = ',G12.5)
END
```

```
SUBROUTINE HENRI(NP, X, Y, TITLE, SO, AXO, TIME)
C
C
      written by:
                   Jeffrey C. Colish
                                           4/1/83
C
C
      Purpose: to regress the concentration versus
С
                time data according to the Henri
C
                Equation.
C
C
                    Kd = 0.0
      Assumptions:
C
                     Xo = X = constant during run
C
                    So is approx. equal to Km
C
      EXTERNAL SSS2
      DIMENSION Y(50), X(50), TITLE(40), A(10)
      DIMENSION XX(50), YY(50)
      COMMON METH, NCOL, NSCORE (20, 10), NFLAG
      WRITE(2,9006)(TITLE(I),I=1,40)
      WRITE(2,9765)
      WRITE(2,9001)TIME
      METH=4
      IF (NF .LE. 4) RETURN
      NPM2=NP - 2
      DO 1000 I=1,NFM2
      J=I+1
      (L)X((L)Y - 02)=(I)XX
      YY(I) = (ALOG(Y(1)/Y(J)))/X(J)
1000
      CONTINUE
      NFLAG=1
      CALL FITIT(NPM2,XX,YY,1,A)
      AKM=(-1.0/A(2))
      AKÜ≈AKM*A(1)
      WRITE(2,9975)
      WRITE(2,9978)AKM
      WRITE(2,9979)AKD
      WRITE(2,9980)AXO
      IF(AKM .LT. 0.0)GO TO 2000
      CALL SCONC(NF,X,Y,SO,AXO,AKM,AKO,O.O,SSS2)
2000
      RETURN
9006
      FORMAT('1',5X,40A2)
9765
     FORMAT('0',5X,'DATA REGRESSED USING HENRI EQUATION')
      FORMAT('/',5X,'REGRESSION PERFORMED WITH ',G12,5,
9001
     %' HOURS LAG TIME')
9975 FORMAT('0',5X,'Kinetic Rate Constants')
9978
      FORMAT('/',5X,'Km = ',F12,5,' ms/1')
9979
      FORMAT('/',5X,'KoXo/Y = ',F12.5,' 1/hr-1-ms biomass')
9980
      FORMAT('/',5X,'XO = ',F12,5,' ms MLSS/1')
      END
```

```
SUBROUTINE HALDAN(NP,X,Y,TITLE,SO,AXO,TIME)
C
С
                   Jeffres C. Colish
                                          6/1/83
      written by:
C
C
                to regress the concentration versus
      Purpose:
C
                time data according to the Haldane
C
                Equation.
С
C
      Assumptions: Kd = 0.0
C
                    Xo = X = constant during run
C
                    S >> Ks
\mathbb{C}
      EXTERNAL SSS3
      DIMENSION Y(50), X(50), TITLE(40), A(10)
      DIMENSION XX(50), YY(50)
      COMMON METH, NCOL, NSCORE(20,10), NFLAG
      WRITE(2,9006)(TITLE(I), I=1,40)
      WRITE(2,9765)
      WRITE(2,9001)TIME
      METH=5
      IF(NF .LE. 3)RETURN
      NFLAG=0
      CALL FITIT(NF,X,Y,2,A)
      100 1000 I = 1.NF
      SLOPE = A(2) + 2*A(3)*X(I)
      YY(I) = -1.0/SLOPE
      XX(I) = Y(I)
1000 CONTINUE
      NFLAG=1
      WRITE(2,9610)
      CALL FITIT(NP,XX,YY,1,A)
      AK = (+1.0/A(2))
      AKI = AK * A(1)
      TMAX=(AKI*SD + (SO**2)/2.0)/AK
      WRITE(2,9975)
      WRITE(2,9978)AK
      WRITE(2,9979)AKI
      WRITE(2,9985)TMAX
      WRITE(2,9980)AX0
      IF(AK .LT. 0.0 .OR. AKI .LT. 0.0)GD TO 2000
      CALL SCONC(NP,X,Y,SO,AXO,AK,AKI,O.O,SSS3)
2000
     RETURN
9006
      FORMAT('1',5X,40A2)
9765
      FORMAT('0',5X,'DATA REGRESSED USING HALDANE EQUATION')
      FORMAT('/',5X, 'REGRESSION PERFORMED WITH ',G12.5,
9001
     %' HOURS LAG TIME')
9610
     FORMAT('0',5X,'Flot -dt/ds versus substrate conc.')
9975
     FORMAT('O',5X,'Kinetic Rate Constants')
      FORMAT('/',5X,'K = ',F12,5,' ms/1')
9978
      FORMAT('/',5X,'Ki = ',F12.5,' mg/l')
9979
      FORMAT('/',5X,'Xo = ',F12,5,' ms MLSS/1')
9980
9985
      FORMAT('/',5X,'Tmax = ',F12.5,' hrs')
      END
```

FUNCTION SSS3(Z1,Z2,Z3,Z4,Z5,Z6,Z7)

written by: Jeffrey C. Colish 6/1/83

DUM1 = (Z1**2 - Z7**2)/(2*Z4)

DUM2 = (-Z3*Z2/Z4)

SSS3 = DUM1 + Z1 + DUM2 - Z7

RETURN END

```
SUBROUTINE GATES(NF,X,Y,TITLE,SO,AXO,TIME)
C
C
      written by:
                   Jeffrey C. Colish
                                           4/1/83
C
C
      Purpose:
                to regress the concentration versus time
C
                data using the method of Gates & Marlar.
C
C
      Assumptions:
                    Kd = 0.0
C
                    So is approx. equal to Km
C
      DIMENSION Y(50), X(50), TITLE(40), A(10)
      DIMENSION XX(50), YY(50)
      COMMON METH, NCOL, NSCORE (20,10), NFLAG
      EXTERNAL SSS1
      DO 1000 K=1,10
      METH=METH+1
      WRITE(2,9006)(TITLE(I),I=1,40)
      WRITE(2,9001)TIME
      WRITE(2,9766)
C
      AA=FLOAT(K)/10.0
      AA=FLOAT(K)/100.0
      WRITE(2,9676)AA
      IF (NF .LE. 4) RETURN
      NPM2=NP - 2
      BO 2000 I=1,NPM2
      J=I+1
      DUM1=1.0 + AA*(Y(1) - Y(J))
      IF(DUM1 .GT. 0.0)GO TO 2500
      WRITE(2,9010)
      GO TO 3000
2500
      XX(I)=ALOG(DUM1)/X(J)
      YY(I) = ALOG(SO/Y(J))/X(J)
2000
      CONTINUE
      NFLAG=1
      CALL FITIT(NPM2,XX,YY,1,A)
      WRITE(2,9975)
      AKM = (1.0/AA + S0)/(-A(2) - 1.0)
      AKO=A(1)/(-A(2) - 1.0)
      WRITE(2,9978)AKM
      WRITE(2,9979)AKO
      OXA*AA*O
      WRITE(2,9980)AXD
      WRITE(2,9981)AY
      IF(AKM .LT. 0.0)GD TO 1000
      CALL SCONC(NP,X,Y,SO,AXO,AKM,AKO,AY,SSS1)
1000
      CONTINUE
3000 RETURN
9766
      FORMAT('0',5X,'DATA REGRESSED USING GATES & MARLAR EQ.')
9006
      FORMAT('1',5X,40A2)
      FORMAT('/',5X,'REGRESSION PERFORMED WITH ',G12.5,
     %' HOURS LAG TIME')
9676
     FORMAT('/',5X,'AA = ',G12.6)
9010 FORMAT('/',5X,'ERROR: Ln(X), WHERE X < 0.0')
```

```
9975 FORMAT('0',5X,'Kinetic Rate Constants')
9978 FORMAT('/',5X,'Km = ',F12.5,' mg/l')
9979 FORMAT('/',5X,'Ko = ',F12.5,' hr -1')
9980 FORMAT('/',5X,'Xo = ',F12.5,' mg MLSS/l')
9981 FORMAT('/',5X,'Y = ',F12.5,' mg biomass/mg substrate')
END
```

```
SUBROUTINE SCONC(NF,X,Y,SO,AXO,AKM,AKO,AY,SSS)
C
C
      written by: Jeffrey C. Colish
                                             4/1/83
С
C
      Purpose: to use the calculated kinetic rate
C
                constants to determine the substrate
C
                concentration versus time.
С
      DIMENSION X(50),Y(50)
      COMMON METH, NCOL, NSCORE (20, 10), NFLAG
      NSCORE(METH, NCOL) = NSCORE(METH, NCOL) + 10
      WRITE(2,50)
      WRITE(2,100)
      S3≈Y(1)
      SUM=0.0
      DO 1000 I=1,NF
      INTR=0
      $1 = $3
      FN1=SSS(SO,X(I),AKM,AKO,AXO,AY,S1)
      S2=0.9*S1
2000
      FN2=SSS(SD,X(I),AKM,AKO,AXD,AY,S2)
      IF(INTR .GE. 10)60 TO 3000
      INTR=INTR + 1
      CALL SECANT(S1,S2,FN1,FN2,S3)
      DIFF=ABS(S3 - Y(I))
      IF(DIFF .LT. 0.001)GO TO 3000
      S1=S2
      FN1=FN2
      S2=S3
      60 TB 2000
3000
     DY=S3 - Y(I)
      SUM=SUM + DY**2
      WRITE(2,200)X(I),Y(I),S3,DY,INTR
1000
      CONTINUE
      SUM=SUM/NF
      IF(SUM .LE. 5.0)NSCORE(METH, NCOL) = NSCORE(METH, NCOL) + 100
      WRITE(2,9971)SUM
      RETURN
      FORMAT('0',5X,'Use Calc Rate Const to deter
50
     %v Time()
100
      FORMAT('0',9X,'XEXF',8X,'YEXF',8X,'YCAL',8X,'DY',8X,'INTR')
      FORMAT('/',5X,4G12,5,3X,12)
200
9971
    FORMAT('0',5X,'THE SUM OF DY SQUARED DIVIDED BY THE'
     %' # OF PTS = (,G12.5)
      END
```

```
FUNCTION SSS1(Z1,Z2,Z3,Z4,Z5,Z6,Z7)
C
     written by: Jeffrey C. Colish 4/1/83
C
C
C
     purpose: SSS1 = equation for substrate conc. verse
C
                       time using MONOD kinetics
C
     DUM1=(Z1 + Z6*(Z1 - Z7)*Z1/Z5)
     DUM2=((Z5 + Z6*Z1)/(Z6*Z3))
     DUM3=(Z5 + Z6*(Z1 - Z7))/Z5
     DUM4=Z4*Z2*(Z5 + Z6*Z1)/(Z6*Z3)
     IF(DUM1 .LT. 0.0 .OR. DUM3 .LT. 0.0)60 TO 1000
     SSS1=EXP( ALOG(DUM1) + DUM2*ALOG(DUM3) - DUM4) - Z7
     GO TO 2000
1000 CONTINUE
     WRITE(2,9900)
     FORMAT('0',5X,'ERROR: Ln(X), where X< 0.0')
9900
     SSS1=Z7*.9
2000 RETURN
     END
```

SUBROUTINE SECANT(X1,X2,F1,F2,X3)
IF (ABS(F1 - F2) .GT. 1.E-08)GO TO 900
X3=X2
GO TO 1000
900 X3=X2 - F2*(X2-X1)/(F2-F1)
1000 CONTINUE
RETURN
END

FUNCTION SSS2(Z1,Z2,Z3,Z4,Z5,Z6,Z7)

written by: Jeffrey C. Colish 4/1/83

DUM1=(Z7 - Z1)/Z3 DUM2=Z4*Z2/Z3 DUM3=EXF(DUM1 + DUM2) SSS2=Z1/DUM3 - Z7 RETURN END

```
SUBROUTINE FITIT(NP,X,Y,MAXORD,A)
C
C
       THIS PROGRAM FITS A POLYNOMIAL OF ORDER 6
C
       DIMENSION SIGMAY(50), X(50), Y(50), A(50), DELTAY(50), YCAL(50)
     %, TITLE (40)
      COMMON METH, NCOL, NSCORE(20,10), NFLAG
\mathbf{C}
       IF(NP.LE.3) GO TO 99
€.
       100 \ 2 \ I=1,NP
       SIGMAY(I)=0.
2
       CONTINUE
       NCODE=0
C
       MAXORD=NP/2
C
       IF(NF.LE.4) MAXORD=2
C
       IF(MAXORD.GT.6) MAXORD=6
       NNK=MAXORD
       DO 3 K=1,NNK
      IF(NFLAG .EQ. O .AND. K .EQ. 1) GO TO 3
       K1=K+1
C
       CALL POLIFI(X,Y,SIGMAY,NP,K1,O,A,CHISQR)
      WRITE(2,600)K
      FORMAT(/,7X,'POLYNOMIAL FITTED IS OF THE DEGREE =',13)
600
      WRITE(2,100)
100
      FORMAT('0',9X,'XEXP',8X,'YEXP',8X,'YCAL',8X,'DY')
C
       ERROR=0.0
       DO 4 J=1,NF
       SUM=A(1)
       D0 5 I = 2, K1
       SUM=SUM+A(I)*X(J)**(I-1)
5
       CONTINUE
       YCAL(J)=SUM
       DELTAY(J)=YCAL(J)-Y(J)
      WRITE(2,200)X(J),Y(J),YCAL(J),DELTAY(J)
200
      FORMAT('/',5X,4G12.5)
4
       ERROR=ERROR+DELTAY(J)**2
       ERROR=ERROR/NP
      WRITE(2,500)
500
      FORMAT(/,5X,'POLYNOMIAL CONSTANTS')
      DO 20 I=1.K1
      WRITE(2,250)I,A(I)
250
      FORMAT(/,5X,'A(',I2,')=',G12,5)
20
      CONTINUE
      IF(K .EQ. 1)CALL CORR(X,Y,NP,K,A,R)
      WRITE(2,300)ERROR
300
      FORMAT(/,5X,'SUM OF DELTAY SQUARED DIVIDED BY THE'
     %' # OF FOINTS =',G12.5)
       CONTINUE
3
99
       RETURN
       END
```

```
SUBROUTINE POLIFI(X,Y,SIGMAY,NPTS,NTERMS,MODE,A,CHISQR)
C
C
       EXTRACTED FROM: BEVINGTON, P. R., "DATA REDUCTION AND
С
       ERROR ANALYSIS FOR THE PHYSICAL SCIENCES.,
C
       MCGRAW HILL, 1969.
C
C
       SUBROUTINE POLIFIT PURPOSE
C
C
       MAKE A LEAST-SQUARES FIT TO DATA WITH A POLYNOMIAL CURVE
C
       Y = A(1) + A(2)*X + A(3)*X**2 + A(4)*X**3 + ...
\mathbb{C}
C
       DESCRIPTION OF PARAMETERS
           -ARRAY OF DATA POINTS FOR INDEPENDENT VARIABLE
C
C
           -ARRAY OF DATA POINTS FOR DEPENDENT VARIABLE
       Υ
C
       SIGMAY - ARRAY OF STANDARD DEVIATIONS FOR Y DATA POINTS
C
              -NUMBER OF PAIRS OF DATA POINTS
       NTERMS -NUMBER OF COEFFICIENTS(DEGREE OF POLYNOMIAL + 1)
C
C
       MODE -DETERMINANTS METHOD OF WEIGHTING LEAST-SQUARES FIT
С
                 +1 (INSTRUMENTAL) WEIGHT(I)=1./SIGMAY(I)**2
C
                 O (NO WEIGHTING) WEIGHT =1.
C
                -1 (STATISTICAL) WEIGHT(I) = 1./Y(I)
C
       A - ARRAY OF COEFFICIENTS OF POLYNOMIAL
C
       CHISQR - REDUCED CHI SQUARE FOR FIT
C
С
        SUBROUTINES AND FUNCTION SUBFROGRAMS REQUIRED
C
         DELTERM (ARRAY, NORDER)
C
         EVALUATES THE DETERMINANTS OF A SYMMETRIC
C
         TWO-DIMENSIONAL MATRIX OF NORDER
\mathbf{C}
       DOUBLE PRECISION SUMX, SUMY, XTERM, YTERM, ARRAY, CHISQ
       DIMENSION X(50), Y(50), SIGMAY(50), A(50)
       DIMENSION SUMX(50), SUMY(50), ARRAY(8,8)
C
C
       ACCUMULATE WEIGHTING SUMS
C
1.1
       NMAX = 2*NTERMS - 1
       DO 13 N=1, NMAX
       SUMX(N) = 0.
13
       DO 15 J=1, NTERMS
15
       SUMY(J) = 0.
       CHISO =0.
21
       DO 50 I=1, NPTS
       XI = X(I)
       YI = Y(I)
       IF (MODE) 32,37,39
31
       IF(YI) 35,37,33
32
       WEIGHT = 1./YI
33
       GO TO 41
       WEIGHT = 1 \cdot / (-YI)
35
       GO TO 41
       WEIGHT = 1.
37
       GO TO 41
       WEIGHT = 1. / SIGMAY(I)**2
39
```

```
41
       XTERM=WEIGHT
       DO 44 N=1,NMAX
       SUMX(N) = SUMX(N) + XTERM
       XTERM = XTERM * XI
44
45
       YTERM = WEIGHT*YI
       DO 48 N=1, NTERMS
       SUMY(N) = SUMY(N) + YTERM
48
       YTERM = YTERM *XI
49
       CHISQ = CHISQ + WEIGHT*YI**2
50
       CONTINUE
C
С
       CONSTRUCT MATRICES AND CALCULATE COEFFICIENTS
C
51
       DO 54 J=1, NTERMS
       DO 54 K=1, NTERMS
       N = J + K - 1
       ARRAY(J,K) = SUMX(N)
54
       DELTA = DETERM (ARRAY, NTERMS)
       IF(DELTA) 61,57,61
57
       CHISQR = 0.
       DO 59 J=1, NTERMS
       A(J) = 0.
59
       GO TO 80
       DO 70 L=1, NTERMS
61
62
       DO 66 J=1, NTERMS
       DO 65 K=1.NTERMS
       N = J+K-1
65
       ARRAY(J,K)=SUMX(N)
66
       ARRAY(J,L)=SUMY(J)
70
       A(L)=DETERM(ARRAY,NTERMS)/DELTA
C
C
       CALCULATES CHI SQUARE
C
71
       DO 75 J=1, NTERMS
       CHISQ = CHISQ - 2.*A(J)*SUMY(J)
       DO 75 K=1, NTERMS
       N=J+K-1
75
       CHISQ=CHISQ+A(J)*A(K)*SUMX(N)
76
       FREE=NPTS-NTERMS
77
       CHISQR=CHISQ/FREE
      WRITE(2,100)CHISQR
100
      FORMAT('/',5X,'CHISQR =',G12.5/)
80
       RETURN
       END
```

```
FUNCTION DETERM(ARRAY, NORDER)
C
C
        EXTRACTED FROM: BEVINGTON, F. R., *DATA REDUCTION AND
C
        ERROR ANALYSIS FOR THE PHYSICAL SCIEINCES",
C
        MCGRAW-HILL, 1969.
C
\mathbf{C}
        FUNCTION DETERM
C
\mathbb{C}
        PURPOSE
C
        CALCULATES THE DETERMINANT OF A SQUARE MATRIX
C
C
       DET = DETERM(ARRAY,NORDER)
C
C
       DESCRIPTION OF PARAMETERS
C
          ARRAY -MATRIX
C
          NORDER -ORDER OF DETERMINANT (DEGREE OF MATRIX)
\mathbf{c}
C
       SUBROUTINE AND FUNCTION SUBPROGRAMS REQUIRED
C
       NONE
C
\mathbb{C}
       COMMENTS
C
       THIS SUBPROGRAM DESTROYS THE INPUT MATRIX ARRAY
C
       DOUBLE PRECISION ARRAY, SAVE
       DIMENSION ARRAY(8,8)
       DETERM =1.
10
11
       DO 50 K=1, NORDER
C
C
        INTERCHANGE COLUMNS IF DIAGNOL ELEMENT IS ZERO
C
       IF(ARRAY(K,K)) 41,21,41
       DO 23 J=K, NORDER
21
       IF(ARRAY(K,J)) 31,23,31
23
       CONTINUE
       DETERM = 0.
       GO TO 60
       DO 34 I=K, NRODER
31
       SAVE = ARRAY(I,J)
       ARRAY(I,J) = ARRAY(I,K)
34
       ARRAY(I,K)=SAVE
       DETERM = -DETERM
C
       SUBTRACT ROW K FROM LOWER ROWS TO GET DIAGONAL MATRIX
C
C
41
       DETERM = DETERM*ARRAY(K*K)
       IF(K - NORDER) 43,50,50
43
       K1 = K + 1
       DO 46 I=K1, NORDER
       DO 46 J=K1, NORDER
46
       ARRAY(I,J)=ARRAY(I,J)-ARRAY(I,K)*ARRAY(K,J)/ARRAY(K,K)
50
       CONTINUE
60
       RETURN
       END
```

```
SUBROUTINE CORR(X,Y,NP,K,A,R)
\mathbb{C}
      written by: Jeffrey C. Colish 4/1/83
C
C
C
      purpose: to calculate the correlation coefficient
C
                of a linear plot
C
      DIMENSION X(50),Y(50),A(10)
      COMMON METH, NCOL, NSCORE (20, 10), NFLAG
      SUMX=0.0
      SUMX2=0.0
      SUMY=0.0
      SUMY2=0.0
      DO 1000 I=1,NF
      SUMX = SUMX + X(I)
      SUMX2=SUMX2 + X(I)**2
      SUMY=SUMY + Y(I)
      SUMY2=SUMY2 + Y(I)**2
1000
      CONTINUE
      RR=SUMX2 - (SUMX**2)/NF
      RR=RR/(SUMY2 - (SUMY**2)/NF)
      R=A(2)*SRRT(RR)
      IF(ABS(R) .GT. 0.95)NSCORE(METH, NCOL) = NSCORE(METH, NCOL) + 1
      WRITE(2,375)R
      FORMAT('0',5X,'THE CORRELATION COEFFICIENT = ',G12.5)
375
      RETURN
      END
```

```
SUBROUTINE SCORE(LOOP, TLAG, TITLE)
C
C
      written by:
                    Jeffrey C. Colish
                                                  6/1/83
C
C
      purpose: to provide a one page summary of
С
                 the results of the data regression
C
      DIMENSION Y(50), X(50), TITLE(40), A(10), TLAG(10)
      COMMON METH, NCOL, NSCORE (20, 10), NFLAG
      WRITE(2,8980)
      WRITE(2,8981)(TITLE(I),I=1,40)
      WRITE(2,8982)
      WRITE(2,8984)
      WRITE(2,8986)
      WRITE(2,8988)
      WRITE(2,8989)
      WRITE(2,8990)
      WRITE(2,8992)
      WRITE(2,9000)
      WRITE(2,9002)
      WRITE(2,9004)
      WRITE(2,9002)
      WRITE(2,9000)
      WRITE(2,9006)(TLAG(I), I=1, LOOP)
      WRITE(2,9000)
      DO 1000 I=1,15
      WRITE(2,9008)I,(NSCORE(I,J),J=1,LOOP)
      WRITE(2,9000)
1000
      CONTINUE
      WRITE(2,9500)
      WRITE(2,9502)
      WRITE(2,9504)
      WRITE(2,9506)
      WRITE(2,9508)
      RETURN
8980
      FORMAT('1',15X,'Regression Scorecard')
8981
      FORMAT(1/1,5X,40A2)
8982
      FORMAT('0',15X,'METH # 1 = Zero-order equation')
8984
      FORMAT('/',15X,'METH # 2 = Grau kinetic equation')
8986
      FORMAT('/',15X,'METH + 3 = Equation + 4-23')
      FORMAT('/',15X,'METH # 4 = Henri equation')
8988
8989
      FORMAT('/',15X,'METH # 5 = Haldane equation')
8990
      FORMAT('/',15X,'METH + 6 - 15 = Gates & Marlar Method')
8992
      FORMAT('/',30X,' with A= 0.1 - 1.0')
9000
      FORMAT(1//,10X,57(1-1))
9002
      FORMAT('/',10X,8(' ',7X))
                                 ',17X,'# OF HR OF LAG',16X,' ')
9004
     FORMAT('/',10X,'
      FORMAT('/',10X,' Meth #',7(' ',F6,3,1X))
9006
9008
      FORMAT('/',10X,8(' ',13,2X))
9500
      FORMAT('0',10X,'Explanation of Regression Scorecard Codes')
9502
      FORMAT(\frac{1}{1},10X,\frac{1}{1} in units column = ABS(R) > 0.95\(\frac{1}{2}\)
9504
      FORMAT('/',10X,'1) in tens column = rate constants have the
     % correct sign')
```

9506 FORMAT('/',10X,'1 in hundreds column = sum DY**2/NP < 5.0')
9508 FORMAT('/',10X,'A score of 0 = data failed to meet ans
% of the "sood fit" criterior')
END

0.333

TABLE # 20 - RESULTS OF 2ND 100 PPM PHENOL RUN

0.0,133.687
0.333,121.007
0.667,103.234
1.0,91.888
1.333,43.417
1.667,31.503
2.0,15.270
2.333,0.0
133.687
1100.0
2
0.0

```
TABLE # 20 - RESULTS OF 2ND 100 PPM PHENOL RUN
NUMBER OF PTS = 8
     X(I)
                   Y(I)
    0,00000
                   133.68700
    0.33300
                   121.00700
     0.66700
                   103.23399
    1.00000
                    91.88800
    1.33300
                    43.41701
                    31.50301
    1.66700
    2.00000
                    15.27000
    2.33300
                    0.00000
Intial substrate conc. = 133.68700 ms/l
Xo = 1100.00000 \text{ ms MLSS/1}
LOOP =
Will regress data with
                          0.00000 hours las
Will regress data with 0.33300 hours lag
```

```
TABLE # 20 - RESULTS OF 2ND 100 PPM PHENOL RUN
 DATA REGRESSED TO A ZERO ORDER EQ.
 REGRESSION PERFORMED WITH 0.00000
                                      HOURS LAG TIME
 CHISQR = 83.135
  POLYNOMIAL FITTED IS OF THE DEGREE = 1
     XEXP
                 YEXP
                              YCAL
                                          DY
                           139.51
  0.00000
               133.69
                                        5.8197
  0.33300
               121.01
                           118.95
                                       -2.0536
  0.66700
               103.23
                           98,338
                                       -4.8956
   1,0000
               91.888
                           77,785
                                       -14.103
   1.3330
               43.417
                           57.232
                                        13.815
   1.6670
               31.503
                           36.617
                                        5.1138
   2.0000
               15,270
                           16.063
                                       0.79345
   2.3330
              0.00000
                          -4.4899
                                       -4.4899
POLYNOMIAL CONSTANTS
A(1) = 139.51
A(2) = -61.722
 THE CORRELATION COEFFICIENT = -0.98626
SUM OF DY SQUARED DIVIDED BY THE # OF PTS = 62.341
 Kinetic Rate Constants
         61.72162 ms/1-hr
 K =
 Tmax =
             2.16597 hrs
 Xo = 1100.00000 \text{ ms MLSS/1}
Use Calc. Rate Const. to deter. Subs Conc v. Time
    XEXP
                 YEXF
                             YCAL
                                          DY
  0.00000
               133.69
                           133.69
                                       0.00000
  0.33300
               121.01
                           113.13
                                       -7.8733
  0.66700
               103.23
                           92.519
                                       -10.715
  1.0000
               91.888
                           71.965
                                       -19.923
   1.3330
               43,417
                           51.412
                                        7.9951
  1.6670
               31.503
                           30,797
                                      -0.70593
  2.0000
               15,270
                           10.244
                                       -5.0262
  2.3330
              0.00000
                          -10.310
                                       -10.310
THE SUM OF DY SQUARED DIVIDED BY THE # OF PTS =
                                                    96,211
```

```
TABLE # 20 - RESULTS OF 2ND 100 PFM PHENOL RUN
DATA REGRESSED USING GRAU EQUATION
REGRESSION PERFORMED WITH 0.00000
                                          HOURS LAG TIME
CHISQR = 0.54178E-01
  POLYNOMIAL FITTED IS OF THE DEGREE =
                                          1
     XEXP
                 YEXP
                              YCAL
                                           ĐΥ
  0.33300
              0.99652E-01-0.13528
                                       -0.23493
  0.66700
              0.25850
                           0.28435
                                        0.25849E-01
   1.0000
              0.37493
                           0.70273
                                        0.32780
   1.3330
               1.1246
                                       -0.35439E-02
                            1.1211
   1.6670
               1.4454
                            1.5407
                                        0.95321E-01
                            1.9591
                                       -0.21049
   2.0000
               2.1696
POLYNOMIAL CONSTANTS
A( 1)=-0.55366
A( 2)=
        1.2564
THE CORRELATION COEFFICIENT = 0.96647
SUM OF DY SQUARED DIVIDED BY THE # OF PTS = 0.36120E-01
Kinetic Rate Constants
 K =
          0.15269 hr-1
Xo =
        1100.00000 ms MLSS/1
 Use Calc. Rate Const. to deter. Subs Conc v. Time
     XEXP
                 YEXF
                              YCAL
                                           DY
  0.00000
               133.69
                            133.69
                                        0.00000
  0.33300
               121.01
                            87.981
                                        -33,026
  0.66700
               103.23
                            57,829
                                        -45.405
   1.0000
               91.888
                            38.058
                                        -53.830
               43.417
                            25.047
                                        -18.370
   1.3330
   1,6670
               31.503
                            16.463
                                        -15.040
   2.0000
               15,270
                            10.834
                                        -4.4356
   2.3330
              0.00000
                            7.1303
                                         7.1303
THE SUM OF DY SQUARED DIVIDED BY THE # OF PTS =
                                                     835.52
```

TABLE # 20 - RESULTS OF 2ND 100 PPM PHENOL RUN DATA REGRESSED USING HENRI EQUATION REGRESSION PERFORMED WITH 0.00000 HOURS LAG TIME CHISQR = 0.28587E-01POLYNOMIAL FITTED IS OF THE DEGREE = 1 XEXP YEXF YCAL DΥ 38.078 0.29926 0.29762 ~0.16410E-02 45,657 0.38756 0.48169 0.94132E-01 41,799 0.37493 0.38799 0.13062E-01 67,719 0.84370 1.0176 0.17387 61,298 0.86708 0.86161 -0.54720E-02 59,208 1.0848 0.81085 -0.27395 FOLYNOMIAL CONSTANTS A(1) = -0.62726A(2) = 0.24289E-01THE CORRELATION COEFFICIENT = 0.88805 SUM OF DY SQUARED DIVIDED BY THE # OF PTS = 0.19058E-01 Kinetic Rate Constants Km == -41.17104 ms/lKoXo/Y =25.82489 1/hr-1-ms biomass

Xo = 1100.00000 ms MLSS/1

```
DATA REGRESSED USING HALDANE EQUATION
 REGRESSION PERFORMED WITH 0.00000
                                          HOURS LAG TIME
 CHISQR = 99.677
  POLYNOMIAL FITTED IS OF THE DEGREE =
                                          2
     XEXP
                  YEXP
                              YCAL
                                           DY
  0.00000
               133.69
                            139.14
                                         5.4500
  0.33300
               121.01
                            118,90
                                        -2,1066
  0.66700
               103.23
                            98.497
                                        -4.7369
   1.0000
               91.888
                            78,049
                                        -13.839
   1.3330
               43,417
                            57.496
                                         14.079
   1.6670
               31,503
                            36,775
                                         5,2720
   2,0000
               15,270
                            16.010
                                        0.74047
   2.3330
              0.00000
                           -4.8595
                                        -4.8595
FOLYNOMIAL CONSTANTS
A(1) = 139.14
A(2) = -60.612
A(3) = -0.47553
SUM OF DY SQUARED DIVIDED BY THE # OF PTS = 62.283
Plot -dt/ds versus substrate conc.
 CHISQR = 0.91038E-09
  POLYNOMIAL FITTED IS OF THE DEGREE =
                                          1
     XEXE
                 YEXP
                              YCAL
                                           DY
   133.69
              0.16498E-01 0.16464E-01-0.33889E-04
              0.16413E-01 0.16415E-01 0.19670E-05
   121.01
              0.16327E-01 0.16345E-01 0.17155E-04
   103.23
   91.888
              0.16243E-01 0.16300E-01 0.56501E-04
   43.417
              0.16160E-01 0.16109E-01-0.51107E-04
   31.503
              0.16078E-01 0.16062E-01-0.15456E-04
              0.15996E-01 0.15998E-01 0.21197E-05
   15.270
              0.15916E-01 0.15938E-01 0.22665E-04
  0.00000
POLYNOMIAL CONSTANTS
A(1) = 0.15938E-01
A(2) = 0.39351E-05
THE CORRELATION COEFFICIENT = 0.98101
SUM OF DY SQUARED DIVIDED BY THE # OF PTS = 0.10010E-08
Kinetic Rate Constants
K = 254120.50000 \text{ ms/l}
Ki =
        4050.26680 ms/1
             2,16592 hrs
Tmax =
        1100.00000 ms MLSS/1
Use Calc. Rate Const. to deter. Subs Conc v. Time
     XEXE
                 YEXP
                                           DY
                                                      INTR
                              YCAL
 0.00000
               133.69
                            133.69
                                       -0.15259E-04
                                                       1
  0.33300
                                        -7.5945
                                                       10
               121.01
                            113.41
                                                       10
 0.66700
               103.23
                            92,977
                                        -10.257
 1.0000
                                        -19.385
                                                       10
               91.888
                            72.503
  1.3330
               43,417
                            51.926
                                         8.5088
                                                       10
                                       -0.32008
                                                       10
  1.6670
               31.503
                            31.183
  2.0000
               15.270
                            10,397
                                        -4.8734
                                                       10
  2.3330
              0.00000
                           -10.497
                                        -10,497
                                                      10
THE SUM OF DY SQUARED DIVIDED BY THE # OF PTS =
                                                      93.137
```

TABLE # 20 - RESULTS OF 2ND 100 PFM PHENOL RUN

```
TABLE # 20 - RESULTS OF 2ND 100 PPM PHENOL RUN
 REGRESSION PERFORMED WITH 0.00000 HOURS LAG TIME
 DATA REGRESSED USING GATES & MARLAR EQ.
 AA =
         0.001000
 CHISQR = 0.33212E-01
 POLYNOMIAL FITTED IS OF THE DEGREE = 1
    XEXP
                YEXP
                            YCAL
                                        DΥ
  0.37836E-01 0.29926
                         0.30711
                                     0.78577E-02
  0.44975E-01 0.38756
                         0.49661
                                     0.10905
  0.40949E-01 0.37493
                         0.38973
                                     0.14804E-01
                         1.0238
                                     0.18005
  0.64835E-01 0.84370
  0.58364E-01 0.86708
                         0.85200
                                   -0.15073E-01
                                   -0.29670
  0.55957E-01 1.0848
                         0.78811
FOLYNOMIAL CONSTANTS
A(1) = -0.69719
A(2) = 26.544
 THE CORRELATION COEFFICIENT = 0.86857
SUM OF DY SQUARED DIVIDED BY THE # OF PTS = 0.22141E-01
 Kinetic Rate Constants
        -41.15984 \text{ ms/l}
 Km =
          0.02531 hr -1
 Ko =
 Xo = 1100.00000 \text{ ms MLSS/l}
```

1.10000 ms biomass/ms substrate

Υ ==

```
METH # 1 = Zero-order equation
   METH # 2 = Grau kinetic equation
   METH # 3 = Equation # 4-23
   METH # 4 = Henri equation
   METH # 5 = Haldane equation
   METH # 6 - 15 = Gates & Marlar Method
             with A = 0.1 - 1.0
            # OF HR OF LAG
| Meth #1 0.000 | 0.333 |
1 1 1 11 1 11 1
   2 | 11 | 11 |
   3 1
       11 | 11 |
4 1 0 1 0 1
1 5 1 11 1 0 1
1 6 1 0 1 0 1
... ... ... ... ... ... ... ... ... ... ... ... ... ... ... ... ... ... ... ... ... ... ... ... ... ... ... ... ... ... ... ... ... ... ... ... ... ... ... ... ... ... ... ... ... ...
   フート
        0 1
             0 1
1 8 1 0 1 0 1
1 9 1 0 1 0 1
10 1 0 1 0 1
1 11 1 0 1 0 1
1 12 1 0 1 0 1
1 13 1 0 1 0 1
14 i
        0 1
              0 1
```

Regression Scorecard

TABLE # 20 - RESULTS OF 2ND 100 FPM PHENOL RUN

Explanation of Regression Scorecard Codes

A 1 in units column = ABS(R) > 0.95

A 1 in tens column = rate constants have correct sign

A 1 in hundreds column = sum DY**2/NF < 5.0

A score of 0 = data failed to meet any "sood fit" criterior